

Air Cylinder Series NCM

Stainless Steel Body Cylinders 7/16", 9/16", 3/4", 7/8", 1-1/16", 1-1/4", 1-1/2", 2" Bore

Now available in 7/16" and 9/16" bore

Double Rod/Double End Mounting Non-rotating Rod Option Auto Switch Capable

Standard type	Actuation	Style	A Contraction of the second se	Bore size	Standard stroke (inch)
	Double acting	Single rod		044 (7/16") 056 (9/16") 075 (3/4") 088 (7/8")	[Bore size 044/056] 0050 (1/2"), 0100 (1"), 0150 (1-1/2"), 0200 (2"), 0250 (2-1/2"), 0300 (3"), 0400 (4")
	Double acting			106 (1-1/16") 125 (1-1/4") 150 (1-1/2") 200 (2")	[Bore size 075 and above] 0050 (1/2"), 0100 (1"), 0150 (1-1/2"), 0200 (2"), 0250 (2-1/2"), 0300 (3"), 0400 (4"), 0600 (6")
ALTER AL	- Double acting -	- Double rod		075 (3/4") 088 (7/8") 106 (1-1/16") 125 (1-1/4") 150 (1-1/2") 200 (2")	0050 (1/2"), 0100 (1"), 0150 (1-1/2"), 0200 (2"), 0250 (2-1/2"), 0300 (3"), 0400 (4"), 0600 (6")
ACC.	Single acting	Single rod		075 (3/4") 088 (7/8") 106 (1-1/16") 125 (1-1/4") 150 (1-1/2")	0050 (1/2"), 0100 (1"), 0200 (2"), 0300 (3"), 0400 (4"), 0500 (5") 0600 (6")

Air Gylindər Serfles NCM

Now available in 8 different bore sizes, 7/16" to 2".

- 5 Actuation options available:
- Double Acting, Single Rod
- Double Acting, Double Rod
- Non-rotating Rod
- Single Acting, Spring Return
- Single Acting, Spring Extend

A wide variety of mounting configurations:

- Front Nose Mount
- Rear Pivot Mount
- Double End Mount
- Block Mount
- Foot Mount (optional brackets)

Chrome plated carbon steel piston rod improves corrosion resistance. Stainless steel 304 is available for further protection.

Available bumper for increased kinetic energy absorption, increased life cycles, and decreased noise.

Piston is crimped to rod to achieve tighter clearances and reduce piston rod deflection.

Chromated aluminum piston improves corrosion resistance.

Magnetic actuated limit switches are available as a standard option.

Seal, wear ring, and polished stainless steel tube work together to absorb side load and decrease overall friction, ensuring long lasting service life. (Wear ring used on 3/4" bore and larger.)



Rolled threads for increased strength.

Clear anodized end covers provide long lasting protection against corrosion.

Pre-lubricated at the factory means that the NCM does not require a lubricated air system.

Series NCM **Air Cylinder Model Selection**

Step 1

Obtain the bore of the cylinder tube. \rightarrow Refer to Graph (1) and (2).

① Determine the load factor in accordance with the purpose.

	Purpose of operation	Load factor η				
(Clamp	Static operation ing, Low-speed vise crimping, etc.)	0.7 or less (70% or less)				
Dynamic	Horizontal movement of load on guide	1 or less (100% or less)				
operation	Vertical and horizontal movement of the load	0.5 or less ^{Note)} (50% or less)				
Note) If it is particularly necessary to operate at high speeds, the load rate must be reduced further. (In the graph, it						

the load rate must be reduced further. (In the graph, it is possible to select a load rate of 0.4, 0.3, 0.2 or less.)

2 Determine the operating pressure.

Generally, set the regulator to 85% of the source air pressure. (In the graph, a selection between 0.2 MPa and 0.8 MPa is possible.)

③ Determine the direction in which the cylinder force will be used. Extending side \rightarrow Refer to Graph (1).

Retracting side \rightarrow Refer to Graph (2).

Note) If the same load is applied both for pushing and pulling in a horizontal operation, set the direction to the pulling side.

Step 2

Take the impact at the stroke end into consideration.

- ① When an external stopper (shock absorber, etc.) is provided to absorb the impact, select a stopper with sufficient absorption capacity.
- ② Stopping the piston with the cylinder without a stopper: Verify in Graph (3) to (4) the absorption capacity of the cushion that is enclosed in the cylinder.
 - Bumper..... Urethane rubber is used for preventing metal-tometal contact between the piston and the cover.

Step 3

The aspects indicated below may need to be taken into consideration, depending on how the cylinder is operated.

1) If a lateral load is applied to the piston rod:

Verify in Graph (5) whether the lateral load is within an allowable range

2 When using a cylinder with a relatively long stroke, if a buckling force acts on the piston rod or the cylinder tube, verify in the table whether the stroke or the operating pressure is within a safe range.

Step 4



Obtain the cylinder's air consumption and its required air volume.

Obtain the air consumption selecting a compressor and for calculating the running cost and the required (Graph (6) to (7)) that is necessary for selecting a compressor and for calculating the running cost and the required air volume (Graph (8)) that is necessary for selecting equipment such as an air filter or a regulator, or the size of the piping upstream.

Model Selection



Example 1: If the minimum force of 85 lbf is necessary to keep the workpiece pressed as shown in Fig. (1), because this is the extending side, use Graph (1) to determine the load factor of 0.7 and the operating pressure of 75 PSI.

Then, seek the point at which the cylinder force of 85 lbf intersects, and this will result in a bore size of 1.5 inches.

- Example 2: To move a load with a 90 lbf weight horizontally on a guide as shown in Fig. (2), because the load is the same for both the pushing and retracting sides, use Graph (2), which is the retracting side with a smaller force. Determine the load factor of 1, and the operating pressure of 75 PSI. Then, seek the point at which it intersects with the load weight of 90 lbs, and this will result in a bore size of 1.5 inches.
- Example 3: To pull a load with a 100 lbs weight vertically upward as shown in Fig. (3), use Graph (2) to determine the load factor of 0.5 and the operating pressure of 75 PSI. Then, seek the point at which it intersects with the load weight of 100 lbs, and this will result in a bore size of 2.0 inches.

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Model Selection

Step 3

The aspects indicated below may need to be taken into consideration, depending on how the cylinder is operated.

(1) The maximum stroke at which the cylinder can be operated under a lateral load. The region that does not exceed the bold solid line represents the allowable lateral load in relation to the cylinder of a given stroke length. In the graph, the range of the broken line shows that the long stroke limit has been exceeded. In this region, as a rule, operate the cylinder by providing a guide along the direction of movement.



Graph (5) Max. Allowable Lateral Load

0.44 (7/16"), 0.56 (9/16"), 0.75 (3/4"), 0.88 (7/8"), 1.06 (1-1/16"), 1.25 (1-1/4"), 1.50 (1-1/2"), 2.00 (2") (inch)



Step 3

The aspects indicated below may need to be taken into consideration, depending on how the cylinder is operated.

				-								(inch)
	Mounting			ssure						n be use enath	ed	
			e	C Operating pressure	according to buckling strength NCM							
М	lounting Typ	De	Type	(PSI)	044	056	075	088	106	125	150	200
Type 1	Type 2	Туре 3		25	(12)*	11	13.5	11.5	14.5	25	20.5	17
			-	50	10	7.5	9	7.5	10	17	14	11
			1, 2	75	8	6	7	6	8	13.5	11	8.5
Ŵ	W	Ŵ	1, 2	100	6.5	5	6	5	6.5	11.5	9.5	7
				125	6	4.5	5.5	4.5	6	10	8	6
				150	5	4	4.5	4	5	9	7	5.5
	<i></i>	çi L		25	6	4.5	5	4.5	6	10.5	8.5	6.5
Ľ۵	凹	l Mar		50	3.5	2.5	3	2.5	3.5	7	5.5	3.5
			3	75	2.5	2	2	1.5	2.5	5	4	2.5
			5	100	2	1.5	1.5	1	2	4	3	1.5
				125	1.5	1	1	1	1.5	3.5	2.5	1
				150	1.5	1	1	0.5	1	3	2	0.5
	Type 4			25	(12)*	10	12	10.5	13.5	24	19.5	15.5
	Ŵ			50	9	6.5	8	6.5	9	16	13	10
	a"		4	75	7	5	6	5	7	12.5	10	7.5
			· ·	100	5.5	4	5	4	5.5	10.5	8.5	6
	仏			125	5	3.5	4	3.5	5	9	7	5
				150	4.5	3	3.5	3	4	8	6.5	4.5
	minininini		U T									
Type 1	Type 2	Type 3		25	(12)*	(12)*	(40)*	34	(40)*	(40)*	(40)*	(40)*
турет	Type 2	Type 0		50	(12)*	(12)*	28	24	31	(40)*	(40)*	36
				75	(12)*	(12)*	22.5	19	25	(40)*	34.5	29
		3(W1)	1, 2	100	(12)*	(12)*	19.5	16.5	21.5	36	29.5	24.5
				125	(12)*	(12)*	17	14.5	19	32	26.5	22
3 0 1	3 07 6	3 101 1		150	(12)*	(12)*	15.5	13	17	29	24	20
1 L		ц,		25	(12)*	(12)*	18.5	15.5	20.5	35	29	24
		1 1 I		50	(12)*	10.5	12.5	10.5	14	24	20	16
		1	3	75	11	8.5	9.5	8	11	19	15.5	12.5
			3	100	9	7	8	7	9	16.5	13	10.5
				125	8	6	7	6	8	14.5	11.5	9
				150	7	5.5	6	5	7	13	10.5	8
Type 1	Type 2	Туре 3		25	(12)*	(12)*	(40)*	(40)*	(40)*	(40)*	(40)*	(40)*
				50	(12)*	(12)*	(40)*	34	(40)*	(40)*	(40)*	(40)*
			1, 2	75	(12)*	(12)*	32.5	27.5	36	(40)*	(40)*	(40)*
		W	1,2	100	(12)*	(12)*	28	24	31	(40)*	(40)*	36
	₩ ₩			125	(12)*	(12)*	25	21	27.5	(40)*	38	32
				150	(12)*	(12)*	22.5	19	25	(40)*	34.5	29
		ý tík		25	(12)*	(12)*	27	23	30	(40)*	(40)*	35
I IPI I		凹		50	(12)*	(12)*	18.5	15.5	20.5	35	29	24
			3	75	(12)*	(12)*	14.5	12.5	16.5	28.5	23	19
				100	(12)*	10.5	12.5	10.5	14	24	20	16
				125	(12)*	9	11	9	12	21.5	17.5	14
				150	11	8.5	9.5	8	11	19	15.5	12.5

2 The relationship between the cylinder size and the maximum stroke depending on the mounting style.

Assuming that the force that is generated by the cylinder itself acts as a buckling force on the piston rod or on the piston rod and the cylinder tube, the table below indicates in inches the maximum stroke that can be used, which was obtained through calculation. Therefore, it is possible to find the maximum stroke that can be used with each cylinder size according to the relationship between the level of the operating pressure and the type of cylinder mounting, regardless of the load factor.



Reference: Even under a light load, if the piston rod has been stopped by an external stopper at the extending side of the cylinder, the maximum force generated by the cylinder will act upon the cylinder itself.



 \ast The data in () are limited by max. stroke length.

Note 1) This data is in 0.5 inch increments (round off).

Note 2) For those that exceed maximum stroke that can be manufactured, (40) indicates the maximum stroke that can be manufactured.

Model Selection

Step 4

Obtain the cylinder's air consumption and its required air volume.

Cylinder's air consumption and its required air volume.

In equipment that used a cylinder, air consumption is the volume of air that is consumed in the cylinder, or in the piping between the cylinder and the switching valve, every time the switching valve operates.

This is necessary for selecting a compressor and for calculating the running cost. The required air volume is the volume of air that is necessry for operating a specified load at a specified speed, and it is necessary for selecting the F.R.L equipment or the size of the upstream piping.

How to Obtain the Air Consumption/How to Read Graphs (6), (7)

Step 1 By using Graph (6), obtain the air consumption of the air cylinder.

- 1 Seek the point at which the operating pressure (diagonal line) intersects with the cylinder stroke, and from that point, perpendicularly extend a vertical line upward.
- 2 From the point at which it intersects with the bore size (diagonal line) of the cylinder to be used, look sideways (Either to the right or left) to obtain the air consumption that is required by one cycle of the air cylinder.



Step 2 By using Graph (7), obtain the air consumption of the tube or steel pipe in the same way as in Step 1.

Step 3 Obtain the total air consumption per minute as described below.

(Air consumption of air cylinder + Air consumption of tube or steel pipe) x Number of cycles per minute x Number of cylinders being used = Total air consumption [Unit: t/min (ANR)]

Note)In selecting a compressor, the temperature drop, leakage, and consumption by the intermediary equipment must be taken into consideration. Thus, select one with a generous capacity, with a discharge that exceeds the total air consumption indicated above. (Reference: At a minimum, select one with 1.4 times the volume; select one with a higher volume as needed.)

Example: When 10 air cylinders with a 1.25 inch bore size and a 3 inch stroke are used at a pressure of 50 PSI, what is the air consumption of their 5 cycles per minute? (A 20 inch tube with a 0.179 inch bore is used for piping between the cylinders and the switching valve.)

1.Operating pressure 50 PSI \rightarrow Cylinder stroke 30 inch \rightarrow Bore size 1.25 inch \rightarrow Air consumption \cong 0.5 (ANR)

2.Operating pressure 50 PSI \rightarrow Piping length 20 inch → Bore 0.179 inch → Air consumption \cong 0.1 ℓ (ANR) 3. Total air consumption = $(0.5 + 0.1) \times 10 \times 5 = 30$ e/min (ANR)

How to Obtain the Required Air Volume/How to Read Graph (8)

Step 3 By using Graph (8), obtain the air cylinder's required air volume.

- ① Seek the point at which the operating pressure (diagonal line) intersects with the cylinder stroke, and from that point, perpendicularly extend a vertical line upward.
- 2 From the point at which it intersects with the bore size (diagonal line) of the cylinder to be used, look sideways (Either to the right or left) to obtain the air consumption that is required by one cycle of the air cylinder.
- Example:What is the required air volume for operating a cylinder with a bore size of 1.25 inch, at pressure of 50 PSI, and at a speed of 10 inch/s?
- How to read: Operating pressure 50 PSI \rightarrow Maximum piston speed 500 mm/s \rightarrow Bore size 1.25 inch \rightarrow Then, a required air volume 30 l/min (ANR) can be obtained.



Graph (6) Cylinder's Air Consumption (For one cycle)

Step 4

Obtain the cylinder's air consumption and its required air volume.

Cylinder's air consumption and its required air volume.

In equipment that used a cylinder, air consumption is the volume of air that is consumed in the cylinder, or in the piping between the cylinder and the switching valve, every time the switching valve operates.

This is necessary for selecting a compressor and for calculating the running cost. The required air volume is the volume of air that is necessary for operating a specified load at a specified speed, and it is necessary for selecting the F.R.L equipment or the size of the upstream piping.

Graph (8)

Required Air Volume of Cylinder and Piping

Graph (7)



Air Consumption of Tube or Steel Pipe (For one cycle)

* The piping length is the length of the steel pipe or tube that connects the cylinder with the switching valve (solenoid valve, etc.)

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* For the dimensions (bore size and O.D.) of the steel tubing, refer to SMC "Best Pneumatics 2004" Vol. 6 catalog.

Air Cylinder: Standard Double Acting, Single/Double Rod Series NCM

How to Order



Note 1) ø3/4", ø1-1/16", ø1-1/2" and ø2" only.

- Note 2) Not offered in Ø7/8", Ø1-1/4", or with rod boot.
- Note 3) Double acting only.
- Note 4) Not available as standard with C, R mount, with rod boot.
- Note 5) See specifications for standard and maximum stroke lengths.
- Note 6) Bumper is offered at no additional cost on Ø7/8" and Ø1-1/4". They are options on the other bore sizes. The "C" after the bore size must be included in either case. Bumper affects cylinder overall length of some models. Refer to the dimensional data.
- Note 7) Available only with B or C mounting. Not available on 2" bore.
- Note 8) Not available with ø7/8" bore, or with C, R mount, or non-rotating rod (K).
- Note 9) Stainless steel rod standard on ø7/16", ø9/16", ø3/4" and ø7/8".

Note 10) Exclude ø7/16" and ø9/16".

Note 11) Exclude ø2".

Note 12) ø3/4", ø1-1/16" and ø1-1/2" only.



Auto Switch Specifications

Applicable Auto Switches

		_	ight			Load	voltage		Lea	d wir	e ler	igth	(m)			
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)		DC	AC	Auto switch model	0.5 (Nil)	1 (M)	3 (L)		None (N)	Pre-wired connector		cable ad
				3-wire (NPN)		5 V, 12 V		M9N				0	—	0	IC	
Ē		Grommet		3-wire (PNP)]	5 V, 12 V		M9P				0	—	0	circuit	
switch				2-wire		12 V		M9B				0	—	0		
NS é		Connector		2-wire				H7C		-	\bullet	ullet	ullet			Relay,
state	Discussitie indication		Yes	3-wire (NPN)	24 V	5 V, 12 V	—	M9NW		\bullet	\bullet	0	—	0	IC	PLC
ds	Diagnostic indication (2-color indication)			3-wire (PNP)		0 V, 12 V		M9PW		\bullet	\bullet	Ο	—	0	circuit	
Solid	(2 00101 11010001011)	Grommet		2-wire		12 V	M	M9BW		\bullet	\bullet	Ο	—	0	_	
••	Water resistant (2-color indication)							H7BA	_	-	\bullet	0	—	0		-
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V		H7NF		-		0	—	0	IC circuit	
			Yes	3-wire (NPN equivalent)	-	5 V	_	A96	•	-	•	_	-	_	IC circuit	_
ч		Grommet					100 V	A93		-		—	-	—	—	
switch		Grommer	None				100 V or less	A90		—		—	_	—	IC circuit	
d sv			Yes			12 V	100 V, 200 V	B54		—	\bullet	ullet	—	—		Delay
Reed	000		None		24 V	12 V	200 V or less	B64		_	\bullet	—	—	—		Relay, PLC
æ		Connector	None Yes				—	C73C		-		lacksquare	ullet		—	0
		Connector					24 V or less	C80C		<u> </u>	\bullet	ullet				
	Diagnostic indication (2-color indication)	Grommet	Yes				—	B59W		-		_	—	—		

* Lead wire length symbols: 0.5 m Nil 1 m M

* Solid state switches marked with "O" are produced upon receipt of order. * D-B54, B64, and B59W cannot be mounted for bore size 044 and 056.

3 m L 5 m Z

(Example) M9NW (Example) M9NWM (Example) M9NWL (Example) M9NWZ

(Example) H7CN

None N * For details about auto switches with pre-wired connector, refer to Best Pneumatics catalog.
 * D-A9□, M9□, M9□ W are shipped together.
 (Only switch mounting bracket is assembled at the time of shipment.)
 * D-M9□M and M9□VM which lead wire length is 1 m are available from July, 2008.

Option Compatibility

Option Compatibility (1)

	Description	Note	NCM-Standard	NCDM	NCMW	NCM-*J	NCM-*K	U	XB6	XB7	XB9	XC6
NCM	Standard		-	-								
NCDM	Auto switch capable		0	0								
NCMW	Double rod	5	0	0	-							
NCM-*J	Nylon rod boot	1, 5	0	0	S	-						
NCM-*K	Neoprene rod boot	1, 5	0	0	S	Ν	_					
С	Bumper	2	0	S	0	0	0	-				
XB6	Heat resistant	1, 5	0	S	0	S	S	N	-			
XB7	Cold resistant	1, 5	0	S	0	S	S	N	Ν	-		
XB9	Low speed	1, 5	0	0	S	S	S	0	Ν	Ν	-	
XC6	Stainless steel rod	3	0	0	0	0	0	0	0	0	0	-
В	Front nose mount		0	0	Ν	0	0	0	0	0	0	0
С	Rear pivot mount	1	0	0	Ν	0	0	0	0	0	0	0
E	Double end mount		0	0	Ν	0	0	0	0	0	0	0
R	Block mount	1, 5	0	0	S	N	N	0	S	S	0	0

O Combination available to order

S Available with special request

N ······ Not available

Note 1) Exclude ø2".

Note 2) Bumper no additional charge on ø7/8" and ø1-1/4".

Note 3) Stainless steel rod standard on ø7/16", ø9/16", ø3/4" and ø7/8". Use XC6 option to get stainless steel rod nut.

Note 4) Block mount not available in ø7/8" and ø1-1/4".

Note 5) Exclude ø7/16" and ø9/16".

Option Compatibility (2)

	044	056	075	088	106	125	150	200
Double acting, Single rod, No bumper	0	0	0	0	0	0	0	0
Double acting, Single rod, With bumper	0	0	0	0	0	0	0	0
Double acting, Double rod, No bumper			0	0	0	0	0	
Double acting, Double rod, With bumper			0	0	0	0	0	
With rod boot			0	0	0	0	0	
Direct double acting, Single rod, No bumper			0		0		0	
Direct double acting, Single rod, With bumper			0		0		0	
Direct single acting, Spring return (S), No bumper			0		0		0	
Direct single acting, Spring extend (T), No bumper			0		0		0	
Double acting, Single rod, No bumper XB6			0	0	0	0	0	
Double acting, Single rod, No bumper XB7			0	0	0	0	0	
Double acting, Single rod, No bumper XB9			0	0	0	0	0	
Double acting, Single rod, With bumper XB9			0	0	0	0	0	
Double acting, Single rod, No bumper XC6	Standard	Standard	0	0	0		0	
Double acting, Single rod, With bumper XC6		Standard	0	0	0	0	0	
Double acting, Single rod, No bumper, With air cushion			0	0	0	0	0	

(lbs)

(lbf)

Specifications: Double Acting, Single/Double Rod

Specifications

Bore size (inch)	044 (7/16")	056 (9/16")	075 (3/4")	088 (7/8")	106 (1 -1/16")	125 (1-1/4")	150 (1-1/2")	200 (2")	
Fluid		Air							
Maximum operating pressure		250 PSI / 1.7 MPa							
Minimum operating pressure				8 PSI / (0.06 MPa				
Ambient and fluid temperature				40 to 140°F	7 / 5 to 60 °C				
Piston speed			•		sec (50 to 50 sec (50 to 75	,			
Bumper		0	ptional (No a	dditional cha	rge on 7/8" a	nd 1-1/4" bor	re)		
Lubrication		Not required (Pre-lubricated at factory)							
Mounting	B, C, E, R (see Note)								

Note) R mount available on ø3/4", ø1-1/16", and ø1-1/2" only.

Standard Stroke

Standard Stroke			(inch)
Mounting	Standard stroke	Max. stroke as standard Note 2)	Long stroke -X142US Note 3)
Front nose mount (B)	1/2, 1, 2, 3, 4, 5, 6	12	40
Rear pivot mount (C)	1/2, 1, 2, 3, 4, 5, 6	32	40
Double end mount (E)	1/2, 1, 2, 3, 4, 5, 6	32	40
Block mount (R) Note 3)	1/2, 1, 2, 3, 4, 5, 6	12	40
Double rod (W) Note 3)	1/2, 1, 2, 3, 4, 5, 6	12	20

Note 1) Minimum stroke for mounting auto switches: 0.6 inch for 2 switches, 0.4 inch for one switch. Note 2) The production maximum stroke of ø7/16" and ø9/16" are up to 12 inches. Note 3) Exclude ø7/16" and ø9/16".

Weight (Except Non-rotating Rod)

Bore size (inch)		Base wei	ght by mour	nting style		Add'l weight per inch stroke		Add'l weight for magnet	Add'l weight for bumper
(mon)	В	С	E	R	W	B, C, E, R	W	ior magnet	lor bumpor
044 (7/16")	0.059	0.076	0.076	N/A	N/A	0.019	N/A	0.008	0.002
056 (9/16")	0.080	0.091	0.091	N/A	N/A	0.026	N/A	0.008	0.004
075 (3/4")	0.200	0.200	0.280	0.210	0.300	0.034	0.048	0.008	0.012
088 (7/8")	0.218	0.198	0.288	N/A	0.308	0.037	0.051	0.010	0.012
106 (1-1/16")	0.330	0.320	0.410	0.430	0.400	0.050	0.071	0.012	0.011
125 (1-1/4")	0.531	0.581	0.681	N/A	0.781	0.079	0.121	0.020	0.029
150 (1-1/2")	0.680	0.710	0.820	1.020	0.930	0.087	0.128	0.024	0.020
200 (2")	1.345	N/A	1.493	N/A	1.812	0.151	0.151	0.030	0.065

Theoretical Output: Double Acting Cylinder (Extend)

Bore size	Rod size	Operating	Piston area		C	Operating pr	essure (PS	il)	
(in)	(in)	direction	(in²)	25	50	75	100	125	150
044 (7/16")	0.197	OUT	0.152	3.8	7.6	11.4	15.2	19	22.8
044 (7/10)	0.197	IN	0.122	3.0	6.1	9.1	12.2	15.2	18.2
056 (9/16")	0.197	OUT	0.246	6.2	12.3	18.5	24.6	30.8	36.9
050 (9/10)	0.197	IN	0.216	5.4	10.8	16.2	21.6	27	32.4
075 (2/4")	0.250	OUT	0.442	11.1	22.1	33.2	44.2	55.3	66.3
075 (3/4")	0.250	IN	0.393	9.8	19.7	29.5	39.3	49.1	59
088 (7/8") 0.25	0.250	OUT	0.601	15	30.1	45.1	60.1	75.1	90.2
000 (7/0)	0.250	IN	0.552	13.8	27.6	41.4	55.2	69	82.8
106 (1-1/16")	0.312	OUT	0.887	22.2	44.4	66.5	88.7	110.9	133.1
100(1-1/10)	0.312	IN	0.811	20.3	40.6	60.8	81.1	101.4	121.7
125 (1-1/4")	0.437	OUT	1.227	30.7	61.4	92	122.7	153.4	184.1
125 (1-1/4)	0.437	IN	1.077	26.9	53.9	80.8	107.7	134.6	161.6
150 (1-1/2")	0.437	OUT	1.767	44.2	88.4	132.5	176.7	220.9	265.1
150 (1-1/2)	0.437	IN	1.617	40.4	80.9	121.3	161.7	202.1	242.6
200 (2")	0.625	OUT	3.14	78.5	157	235.6	314	392.5	471
200 (2")	0.025	IN	2.83	70.8	141.5	212.3	283	353.8	424.5



Construction: Double Acting, Single Rod



-			r dan man ano j	/ IIIO GIEO G
3	Cylinder tube		Stainless steel	
4	Piston A		Aluminum alloy	Chromated
5	Piston B		Aluminum alloy	Chromated
6	Piston rod	7/16", 9/16"	Stainless steel	
7	Bumper		Urethane	
8	Rod seal		NBR	
9	Piston seal		NBR	
10	Tube gasket		NBR	
	4 5 6 7 8 9	 4 Piston A 5 Piston B 6 Piston rod 7 Bumper 8 Rod seal 9 Piston seal 	 4 Piston A 5 Piston B 6 Piston rod 7/16", 9/16" 7 Bumper 8 Rod seal 9 Piston seal 	3 Cylinder tube Stainless steel 4 Piston A Aluminum alloy 5 Piston B Aluminum alloy 6 Piston rod 7/16", 9/16" Stainless steel 7 Bumper Urethane 8 Rod seal NBR 9 Piston seal NBR

NCM075 and above





With bumper

Component Parts

No.	Dese	cription	Material	Note
1	Rod cover		Aluminum alloy	Anodized
2	Head cover		Aluminum alloy	Anodized
3	Cylinder tube		Stainless steel	
4	Piston		Aluminum alloy	Chromated
5	Piston rod	3/4", 7/8"	Stainless steel	
5	1-1/16", 1-1/4", 1-1/2", 2"		Carbon steel	Hard chrome plated
6	Bushing		Sintered bronze	
7	Wear ring		Phenolic resin	
8	Retaining ring		Spring steel	
9	Bumper		Urethane	
10	Retaining ring		Spring steel	
11	Rod seal		NBR	
12	Piston seal		NBR	
13	Piston gasket		NBR	

SMC







Component Parts

No.		Description	Material	Note
1	Rod cover		Aluminum alloy	Clear anodized
2	Cylinder tul	ре	Stainless steel	Stainless steel 304
3	Piston		Aluminum alloy	Chromated
4	Piston rod	3/4", 7/8"	Stainless steel	
4	FISIOITIOU	1-1/16", 1-1/4", 1-1/2", 2"	Carbon steel	Hard chrome plated
5	Bushing		Sintered bronze	
6	Retaining r	ing	Spring steel	
7	Bumper		Urethane	
8	Piston seal		NBR	
9	Piston gasł	(et	NBR	
10	Rod seal		NBR	

Dimensions: Double Acting, Single Rod

Front nose mount: NC(D)MB



																		(inch)
Bore size (inch)	Α	В	EA	EB	КК	ММ	NA	NB	NE	NN	w	Y	zc	ZD	ZB No bumper, No magnet	ZB With bumper, No magnet	ZB No bumper, With magnet	ZB With bumper, With magnet
044 (7/16")	0.50	$0.437^{\ 0}_{-0.004}$	0.669	0.520	No.10-32	0.197	0.59	0.38	0.19	7/16-20	0.38	0.72	0.05	No.10-32	2.11	2.30	2.36	2.55
056 (9/16")	0.50	$0.437_{-0.004}^{0}$	0.654	-	No.10-32	0.197	0.50	-	0.19	7/16-20	0.38	0.75	0.06	No.10-32	2.19	2.32	2.19	2.32

075 (3/4"), 088 (7/8"), 106 (1-1/16"), 125 (1-1/4"), 150 (1-1/2"), 200 (2")



																	(inch)
Bore size (inch)	MM	KK	Α	В	D	E	K	Ν	NC	NE	NN	W	Y	ZC	ZD	ZB No bumper	ZB With bumper
075 (3/4")	0.250	1/4-28	0.50	$0.624_{-0.003}^{0}$	-	0.86	-	0.75	0.62	0.12	5/8-18	0.50	0.95	0.09	1/8 NPT	2.97	2.97
088 (7/8")	0.250	1/4-28	0.50	$0.624_{-0.003}^{0}$	-	0.93	-	0.75	0.75	0.18	5/8-18	0.50	0.95	0.09	1/8 NPT	2.69	2.94
106 (1-1/16")	0.312	5/16-24	0.50	$0.624_{-0.003}^{0}$	0.25	1.12	0.12	0.88	0.88	0.24	5/8-18	0.62	1.17	0.09	1/8 NPT	3.25	3.38
125 (1-1/4")	0.437	7/16-20	0.75	$0.749^{\ 0}_{-0.003}$	0.38	1.32	0.25	1.06	1.06	0.25	3/4-16	0.88	1.62	0.09	1/8 NPT	3.75	4.00
150 (1-1/2")	0.437	7/16-20	0.75	$0.749_{-0.003}^{0}$	0.38	1.56	0.25	1.25	1.25	0.25	3/4-16	0.88	1.50	0.09	1/8 NPT	3.69	3.82
200 (2")	0.625	1/2-20	0.88	$1.375_{-0.003}^{0}$	0.50	2.06	0.38	1.75	1.75	0.31	1-1/4-12	1.19	1.91	0.12	1/4 NPT	4.69	4.95

Dimensions: Double Acting, Single Rod

Rear pivot mount: NC(D)MC



Bore size (inch)	Α	В	EA	F	G	GB	кк	L	ММ	NA	NN	w	Y	YC	zc			LB With bumper, No magnet						ZB With bumper, With magnet
044 (7/16")	0.50	$0.437_{-0.004}^{0}$	0.669	0.31	0.156	0.50	No.10-32	0.25	0.197	0.59	7/16-20	0.38	0.72	0.44	0.05	No.10-32	2.56	2.75	2.81	3.00	2.81	3.00	3.06	3.24
056 (9/16")	0.50	$0.437_{-0.004}^{\ 0}$	0.654	0.31	0.157	-	No.10-32	0.25	0.197	0.50	7/16-20	0.38	0.75	0.38	0.06	No.10-32	2.56	2.69	2.56	2.69	2.75	2.88	2.75	2.88

075 (3/4"), 088 (7/8"), 106 (1-1/16"), 125 (1-1/4"), 150 (1-1/2")



																					(Inch)
Bore size (inch)	MM	КК	Α	В	D	Е	F	FF	GA	GB	κ	L	Ν	NN	W	Υ	YC	LB No bu	ZB	LB With b	ZB
075 (3/4")	0.250	1/4-28	0.50	0.624_0_03	-	0.86	0.38	5/8-18	0.250	0.75	-	0.34	0.75	5/8-18	0.50	0.95	0.62				
088 (7/8")	0.250	1/4-28	0.50	$0.624_{-0.003}^{0}$	-	0.93	0.38	5/8-18	0.250	0.75	-	0.34	0.75	5/8-18	0.50	0.95	0.62	3.31	3.59	3.56	3.84
106 (1-1/16")	0.312	5/16-24	0.50	$0.624_{-0.003}^{0}$	0.25	1.12	0.38	5/8-18	0.250	0.75	0.12	0.34	0.88	5/8-18	0.62	1.17	0.62	3.84	4.12	3.97	4.25
. ,				$0.749^{0}_{-0.003}$		-	0.50	3/4-16	0.250	0.75	0.25	0.41	1.06	3/4-16	0.88	1.62	0.78	4.47	4.87	4.72	5.12
150 (1-1/2")	0.437	7/16-20	0.75	$0.749^{0}_{-0.003}$	0.38	1.56	0.62	-	0.375	1.00	0.25	0.50	1.25	3/4-16	0.88	1.50	0.78	4.38	4.75	4.51	4.88

Note) There are no threads on the NCMC 150 rear tang (FF dim).

Dimensions: Double Acting, Single Rod

Double end mount: NC(D)ME



	Bore size (inch)	A	в	EA	F	G	КК	L	ММ	NA	NN	W	Y	YC	ZC									With bumper, With magnet
(044 (7/16")	0.50	0.437_0_0	0.669	0.31	0.156	No.10-32	0.25	0.197	0.59	7/16-20	0.38	0.72	0.44	0.05	No.10-32	2.56	2.75	2.81	3.00	2.81	3.00	3.06	3.24
(056 (9/16")	0.50	0.437_0.004	0.654	0.31	0.157	No.10-32	0.25	0.197	0.50	7/16-20	0.38	0.75	0.38	0.06	No.10-32	2.56	2.69	2.56	2.69	2.75	2.88	2.75	2.88

075 (3/4"), 088 (7/8"), 106 (1-1/16"), 125 (1-1/4"), 150 (1-1/2"), 200 (2")



075 (3/4")	3.75	4.03	3.75	4.03
088 (7/8")	3.31	3.59	3.56	3.84
106 (1-1/16")	3.84	4.12	3.97	4.25
125 (1-1/4")	4.47	4.87	4.72	5.12
150 (1-1/2")	-	4.5	-	4.63
200 (2")	5.62	6.06	5.88	6.32

200 (2)	0.02	0.00 0	.00 0														(inch)
Bore size (inch)	MM	KK	Α	В	D	Е	F	G	К	L	Ν	NN	W	Y	YC	ZC	ZD
075 (3/4")	0.250	1/4-28	0.50	0.624_0_0	-	0.86	0.38	0.251	-	0.34	0.75	5/8-18	0.50	0.95	0.62	0.09	1/8 NPT
088 (7/8")	0.250	1/4-28	0.50	0.624_0_0	-	0.93	0.38	0.251	-	0.34	0.75	5/8-18	0.50	0.95	0.62	0.09	1/8 NPT
106 (1-1/16")	0.312	5/16-24	0.50	$0.624_{-0.003}^{0}$	0.25	1.12	0.38	0.251	0.12	0.34	0.88	5/8-18	0.62	1.17	0.62	0.09	1/8 NPT
125 (1-1/4")	0.437	7/16-20	0.75	$0.749_{-0.003}^{0}$	0.38	1.32	0.50	0.251	0.25	0.41	1.06	3/4-16	0.88	1.62	0.78	0.09	1/8 NPT
150 (1-1/2")	0.437	7/16-20	0.75	$0.749_{-0.003}^{0}$	0.38	1.56	-	-	0.25	0.63	1.25	3/4-16	0.88	1.50	0.91	0.09	1/8 NPT
200 (2")	0.625	1/2-20	0.88	$1.375_{-0.003}^{0}$	0.50	2.06	0.75	0.375	0.38	0.56	1.75	1-1/4-12	1.19	1.91	1.03	0.12	1/4 NPT
-																	

9

Dimensions: Double Acting, Single Rod

Block mount: NC(D)MR



																			(inch)
Bore size (inch)	MM	KK	Α	AA	В	CA	D	DD	Е	EA	EE	NA	NE	NH	NT	ΤN	WF	YE	XA
075 (3/4")	0.250	1/4-28	0.75	1.00	0.625_0_0	0.093	0.22	10-32 UNF	0.81	1.00	1/8	1.12	0.12	10-32 UNF	1/4-20	0.62	0.34	0.88	0.38
106 (1-1/16")	0.312	7/16-20	0.75	1.25	0.750_0_0	0.093	0.25	10-32 UNF	1.12	1.25	1/8	1.47	0.24	10-32 UNF	1/4-20	0.81	0.47	1.22	0.62
150 (1-1/2")	0.437	5/16-24	1.25	1.75	1.00_0_0	0.125	0.38	1/4-20 UNC	1.56	1.75	1/4	1.93	0.25	1/4-20 UNC	5/16-18	1.12	0.38	1.57	0.88

Block Mount

Poro cizo (inch)	Z	В
Bore size (inch)	No bumper	With bumper
075 (3/4")	3.22	3.22
106 (1-1/16")	3.75	3.88
150 (1-1/2")	4.19	4.32

Note) Length not affected by addition of magnet.

Dimensions: Double Acting, Double Rod



														(inch)
Bore size (inch)	MM	KK	Α	В	D	E	K	Ν	NN	W	Y	YE	ZC	ZD
075 (3/4")	0.250	1/4-28	0.50	0.624 _0_003	-	0.86	-	0.75	5/8-18	0.50	0.95	0.45	0.09	1/8 NPT
088 (7/8")	0.250	1/4-28	0.50	0.624 _0_003	-	0.93	-	0.75	5/8-18	0.50	0.95	0.45	0.09	1/8 NPT
106 (1-1/16")	0.312	5/16-24	0.50	0.624 _0_003	0.25	1.12	0.12	0.88	5/8-18	0.62	1.17	0.55	0.09	1/8 NPT
125 (1-1/4")	0.437	7/16-20	0.75	0.749 _0_003	0.38	1.32	0.25	1.06	3/4-16	0.88	1.62	0.74	0.09	1/8 NPT
150 (1-1/2")	0.437	7/16-20	0.75	$0.749_{-0.003}^{0}$	0.38	1.56	0.25	1.25	3/4-16	0.88	1.50	0.62	0.09	1/8 NPT
200 (2")	0.625	1/2-20	0.88	1.375_0_0	0.50	2.06	0.38	1.75	1-1/4-12	1.19	1.91	0.72	0.12	1/4 NPT

Double Acting, Double Rod

Bore size (inch)	L	В	Z	В
Bole Size (IIICII)	No bumper	With bumper	No bumper	With bumper
075 (3/4")	3.00	3.00	4.00	4.00
088 (7/8")	2.66	2.91	3.66	3.91
106 (1-1/16")	2.75	2.88	4.00	4.13
125 (1-1/4")	3.56	3.81	5.31	5.56
150 (1-1/2")	3.38	3.51	5.12	5.25
200 (2")	4.18	4.44	6.56	6.82

Note) Length not affected by addition of magnet except 106 bore.

Double Acting, Double Rod with Magnet (106 Bore)

Bore size (inch)	L	В	ZB					
Bore Size (Incri)	No bumper	With bumper	No bumper	With bumper				
106 (1-1/16")	3.13	3.25	4.38	4.50				

SMC

Air Cylinder: Non-rotating Rod Double Acting, Single Rod Series NCM

How to Order



Note 1) See specifications for standard and maximum stroke lengths.

Auto Switch Specifications

Applicable Auto Switches

		_	light			Load	voltage		Lea	d wir	e ler	ngth	(m)											
Гуре	Special function	Electrical entry	Indicator light	Wiring (Output)			Auto switch model	0.5 (Nil)	1 (M)	1 3 5 (M) (L) (Z)		None (N)	Pre-wired connector		Applicable load									
				3-wire (NPN)		5 V. 12 V		M9N				0	—	0	IC									
c		Grommet		3-wire (PNP)]	5 %, 12 %		M9P				0	—	0	circuit									
switch				2-wire	H 15 V. 12 V I	12 \/	10.1/	12 V	10.1/	10.1/	10.1	12 V		M9B				0	—	0				
SW		Connector]				12 V			H7C		—	- •			—		Rela						
state			Yes	3-wire (NPN)		24 V 5V 12	24 V 5V 12V	24 V 5V 12V	24 V 5V 12	24 V 5V 12V	4 V 5 V, 12 V	5 V 10 V	/ 5V 19V	24 V 5 V 10 V	—	M9NW				0	—	0	IC	PLC
d st	Diagnostic indication (2-color indication)			3-wire (PNP)				12 V	0 V, 12 V		M9PW				0	—	0	circuit						
Solid		Grommet		2-wire						M9BW				0	—	0								
0)	Water resistant (2-color indication)			2-wile		12 V		H7BA	-			0	—	0										
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V		H7NF		_		0	—	0	IC circuit									
			Yes	3-wire (NPN equivalent)	-	5 V	—	A96	•	_	•	_	_	—	IC circuit	_								
ء		Crement	ľ				100 V	A93		-		—	—	_	—									
switch		Grommet	None	1			100 V or less	A90		-		—	—		IC circuit									
sv			Yes	1		10.1	100 V, 200 V	B54		-			—	_]								
Reed			None	2-wire	24 V	12 V	200 V or less	B64		-		—	—	_		Relay PLC								
£		Connector	Yes				—	C73C		-				_	—	1 20								
		Connector	None	NOIR			24 V or less	C80C		—				_										
	Diagnostic indication (2-color indication)	Grommet	Yes]		_		B59W		_		_	_											

* Solid state switches marked with "O" are produced upon receipt of order. * D-B54, B64, and B59W cannot be mounted for bore size 044 and 056.

(Example) M9NWM (Example) M9NWL 1 m M 3 m L

5 m Z (Example) M9NWZ (Example) H7CN

None N * For details about auto switches with pre-wired connector, refer to Best Pneumatics catalog.

* D-A9 \Box , M9 \Box , M9 \Box W are shipped together.

(Only switch mounting bracket is assembled at the time of shipment.)

* D-M9□M and M9□VM which lead wire length is 1 m are available from July, 2008.

Option Compatibility

Option Compatibility (1)

	Description	Note	NCDMK	NCMK	
NCDMK	Auto switch capable		-		
NCMK	Non-rotating	1, 7	0	-	
NCM-*J	Nylon rod boot	1, 7	S	S	
NCM-*K	Neoprene rod boot	1, 7	S	S	
С	Bumper	2	0	0	0
XB6	Heat resistant	1, 7	Ν	N	S N
XB7	Cold resistant	1, 7	Ν	N	N
XB9	Low speed	1, 7	Ν	N	N
XC6	Stainless steel rod	3, 4	0	0	N
В	Front nose mount		0	0	
С	Rear pivot mount	1	0	0	N
E	Double end mount		0	0	N
R	Block mount	1, 5, 6, 7	S	S	N

- Combination available to order
- Available with special request
- ······ Not available

ote 1) Exclude ø2".

ote 2) Bumper no additional charge on ø7/8" and ø1-1/4".

ote 3) Stainless steel rod standard on ø7/16", ø9/16", ø3/4" and ø7/8". Use XC6 option to get stainless steel rod nut.

ote 4) Non-rotating rod is stainless steel. Use XC6 option to get stainless steel rod nut.

ote 5) Block mount not available in ø7/8" and ø1-1/4".

ote 6) Block, Auto switch capable, S and T only available as special.

ote 7) Exclude ø7/16" and ø9/16".

Option Compatibility (2)

	044	056	075	088	106	125	150	200
Double acting, Single rod, No bumper, Non-rotating rod			0	0	0	0	0	0
Double acting, Single rod, With bumper, Non-rotating rod			0	0	0	0	0	0

Specifications: Double Acting, Single Rod Non-rotating Rod

Specifications

Bore size (inch)	075 (3/4")	088 (7/8")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")					
Fluid	Air									
Maximum operating pressure		25	60 PSI / 1.7 MF	Pa						
Minimum operating pressure	8 PSI / 0.06 MPa									
Ambient and fluid temperature	40 to 140°F / 5 to 60 °C									
Piston speed		2 to 20 in/	/sec / 50 to 50	0 mm/sec						
Rod material		Sta	ainless steel 3	03						
Bumper	Option	al (No additior	nal charge on	7/8" and 1-1/4	" bore)					
Non-rotating accuracy	± 2	.0°		\pm 1.4°						
Maximum allowable torque	0.04 (0.06	ft∙Lbf N∙m)	0.09 ft·Lbf (0.13 N⋅m)		ft∙Lbf N∙m)					

Standard Stroke

Standard Stroke			(inch)
Mounting	Standard stroke	Max. stroke as standard	Long stroke -X142US
Front nose mount (B)	1/2, 1, 2, 3, 4, 5, 6,	12	40
Double end mount (E) Rear pivot mount (C)	1/2, 1, 2, 3, 4, 5, 6, 7, 8, 10, 12	32	40

Note 1) Minimum stroke for mounting auto switches: 0.6 inch for 2 switches, 0.4 inch for one switch. Note 2) Spring return up to 18" available as special request.

Theoretical Output: Non-rotating Rod

Theoretical Output: Non-rotating Rod (lbf)												
Bore size	Rod diameter	Operating	Effective area		C	Dperating pr	essure (PS	1)				
(inch)	ch) (inch) directio		(sq.inch)	25	50	75	100	125	150			
075 (3/4")	0.250	OUT	0.442	11.0	22.1	33.1	44.2	55.2	66.3			
075 (3/4)	0.250	IN	0.399	10.0	20.0	30.0	39.9	49.9	59.9			
088 (7/8")	0.250	OUT	0.608	15.2	30.4	45.6	60.8	76.0	91.2			
000 (770)	0.230	IN	0.566	14.1	28.3	42.4	56.6	70.7	84.9			
106 (1-1/16")	0.375	OUT	0.882	22.1	44.1	66.2	88.2	110.3	132.4			
100(1-1/10)	0.375	IN	0.787	19.7	39.3	59.0	78.7	98.3	118.0			
125 (1-1/4")	0.437	OUT	1.227	30.7	61.4	92.0	122.7	153.4	184.1			
125 (1-1/4)	0.437	IN	1.098	27.4	54.9	82.3	109.8	137.2	164.6			
150 (1 1/0")	0.427	OUT	1.767	44.2	88.4	132.5	176.7	220.9	265.1			
150 (1-1/2")	0.437	IN	1.638	40.9	81.9	122.8	163.8	204.7	245.6			

Weight

(lbs) Bore size Base weight by mounting style Add'l weight Add'l weight Add'l weight per inch stroke for magnet for bumper (inch) В С Е 075 (3/4") 0.200 0.200 0.280 0.035 0.008 0.012 0.208 0.278 088 (7/8") 0.188 0.038 0.010 0.012 106 (1-1/16") 0.340 0.330 0.420 0.011 0.063 0.012 125 (1-1/4") 0.541 0.691 0.029 0.591 0.083 0.020 150 (1-1/2") 0.720 0.820 0.860 0.024 0.020 0.104

Dimensions: Double Acting, Single Rod Non-rotating Rod

Front nose mount





(inch) BC Bore size (inch) MM KK Α В DA Е F FF G GA GB Κ L Ν NC NE NN W Υ YC 075 (3/4") 0.250 1/4-28 0.50 $0.624_{-0.003}^{0}$ $0.624_{-0.003}^{0}$ 0.25 0.86 0.38 5/8-18 0.251 0.250 0.75 0.25 0.34 0.75 0.62 0.12 5/8-18 0.75 1.20 0.62 088 (7/8") 0.250 1/4-28 $0.50 \left| 0.624_{-0.003}^{0} \right| 0.624_{-0.003}^{0}$ 0.25 0.93 0.38 5/8-18 0.251 0.250 0.75 0.25 0.34 0.75 0.75 0.18 5/8-18 0.75 1.20 0.62 106 (1-1/16") 0.312 5/16-24 $0.50 0.624_{-0.003}^{0} 0.624_{-0.003}^{0}$ 0.38 1.12 0.38 5/8-18 0.251 0.250 0.75 0.25 0.34 0.88 0.88 0.24 5/8-18 0.75 1.30 0.62 125 (1-1/4") 0.375 3/8-24 0.88 0.749 0.003 0.749 0.003 0.44 1.32 0.50 3/4-16 0.251 0.250 0.98 0.25 0.41 1.06 1.06 0.25 3/4-16 0.88 1.62 0.78 150 (1-1/2") 0.375 3/8-24 0.88 0.874 0.004 0.749 0.003 0.44 1.56 0.62 (C) 3/4-16(E) 0.375 1.00 0.38 0.50(C) 1.25 1.25 0.25 7/8-14 1.12 1.81 0.78(C)

Non-rotating Rod (B/C/E) Mount

Poro cizo (inch)	L	В	ZI	3 1	ZI	B2	ZB3		
Bore size (inch)	No bumper	With bumper							
075 (3/4")	4.00	4.00	3.22	3.22	4.28	4.28	4.28	4.28	
088 (7/8")	3.55	3.81	2.94	3.19	3.83	4.09	3.83	4.09	
106 (1-1/16")	3.97	4.11	3.38	3.52	4.25	4.39	4.25	4.39	
125 (1-1/4")	4.46	4.72	3.75	4.00	4.86	5.12	4.86	5.12	
150 (1-1/2")	4.68 (C)	4.82 (C)	4.00	4.13	5.06 (C)	5.20 (C)	4.81	4.95	

Note) Length not affected by addition of magnet.

Air Cylinder: Standard Single Acting, Spring Return/Extend Series NCM

How to Order



Note 1) See specifications for standard and maximum stroke lengths.

- Note 2) Bumper is offered at no additional cost on Ø7/8" and Ø1-1/4". They are options on the other bore sizes. The "C" after the bore size must be included in either case. Bumper affects cylinder overall length of some models. Refer to the dimensional data. Note 3) Stainless steel rod standard on Ø3/4" and Ø7/8".
- Note 4) ø3/4", ø1-1/16" and ø1-1/2" only.

Auto Switch Specifications

Applicable Auto Switches

			ight			Load	voltage		Lead	d wir	e ler	ngth	(m)											
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)		DC	AC	Auto switch model	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	connector		plicable load								
				3-wire (NPN)		5 V, 12 V		M9N				0	—	0	IC									
c		Grommet		3-wire (PNP)		5 V, 12 V		M9P				0	—	0	circuit									
switch				2-wire	10.1	12 V	12 V		M9B				0	—	0									
S N		Connector		2-wire		12 V		H7C		—				_		Relay								
state	Diagnostic indication		Yes	3-wire (NPN)	24 V	5 V. 12 V	—	M9NW				0	—	0	IC	PLC								
ds	Diagnostic indication (2-color indication)			3-wire (PNP)		12 V			M9PW				0	—	0	circuit								
Solid	(2 00101 1101000101)	Grommet		2-wire				12 V	12 V	12 V	12 V		M9BW				0	—	0	_				
•,	Water resistant (2-color indication)							H7BA	-	—		0	—	0										
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V		H7NF		_		0	_	0	IC circuit									
			Yes	3-wire (NPN equivalent)	-	5 V	_	A96	•	_	•	_	_	—	IC circuit	_								
ء		Grommet					100 V	A93		—		—	—	_	—									
switch		Grommer	None				100 V or less	A90		—		—	—		IC circuit]								
d sv			Yes			12 V	100 V, 200 V	B54		—			—	_		Deler								
Reed			None	2-wire	24 V	12 V	200 V or less	B64		_		—	—	_		Relay PLC								
Œ		Connector	Yes				—	C73C		-					—	0								
			None							-				2	24 V or 1	24 V or less	C80C		-					
	Diagnostic indication (2-color indication)	Grommet	Yes			—		B59W		-		-	—	—										

* Lead wire length symbols: 0.5 m Nil

* Solid state switches marked with "O" are produced upon receipt of order. * D-B54, B64, and B59W cannot be mounted for bore size 044 and 056.

(Example) M9NW (Example) M9NWM 1 m M 3 m L (Example) M9NWL

5 m Z (Example) M9NWZ

(Example) H7CN

None N * For details about auto switches with pre-wired connector, refer to Best Pneumatics catalog.

* D-A9 \Box , M9 \Box , M9 \Box W are shipped together.

(Only switch mounting bracket is assembled at the time of shipment.) * D-M9_M and M9_VM which lead wire length is 1 m are available from July, 2008.

Option Compatibility

Option Compatibility (1)

	Description	Note	NCDM	S	F	
NCDM	Auto switch capable	1,6	-			
S	Spring return	1,6	0	-]
т	Spring extend	1,6	0	Ν	-]
С	Bumper	1, 2, 6	0	0	0	
XB6	Heat resistant	1,6	S	S	S	S
XB7	Cold resistant	1,6	S	S	S	
XB9	Low speed	1,6	N	Ν	N	. N
XC6	Stainless steel rod	1, 3, 6	S	S	0	N
В	Front nose mount	1,6	0	0	0	N
С	Rear pivot mount	1,6	0	0	0	
E	Double end mount	1,6	0	0	0	N N
R	Block mount	1, 5, 6	S	0	0	

O Combination available to order

- S Available with special request
- N Not available
- Note 1) Exclude ø2".
- Note 2) Bumper no additional charge on ø7/8" and ø1-1/4".
- Note 3) Stainless steel rod standard on ø7/16", ø9/16", ø3/4" and ø7/8". Use XC6 option to get stainless steel rod nut.
- Note 4) Block mount not available in Ø7/8" and Ø1-1/4".
- Note 5) Block, Auto switch capable, S and T only available as special.
- Note 6) Exclude ø7/16" and ø9/16".

Option Compatibility (2)

	044	056	075	088	106	125	150	200
Single acting, Spring return (S), No bumper			0		0		0	
Single acting, Spring return (S), With bumper			0	0	0	0	0	
Single acting, Spring extend (T), No bumper			0		0		0	
Single acting, Spring extend (T), With bumper			0	0	0	0	0	
Direct single acting, Spring return (S), No bumper			0		0		0	
Direct single acting, Spring extend (T), No bumper			0		0		0	
Single acting, Spring extend (T), No bumper XC6			0		0		0	
Single acting, Spring extend (T), With bumper XC6				0		0		



Specifications: Single Acting, Spring Return / Spring Extend

Specifications

Bore size (inch)	075 (3/4")	088 (7/8")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")				
Fluid									
Maximum operating pressure	250 PSI / 1.7 MPa								
Minimum operating pressure	25 PSI / 0.18 MPa								
Ambient and fluid temperature		40) to 140°F / 5 to	60 °C					
Piston speed		2 to 2	0 in/sec / 50 to	500 mm/s					
Bumper	Optic	nal (No addi	tional charge or	n 7/8" and 1-1/4	4" bore)				
Lubrication	Not required (Pre-lubricated at factory)								
Mounting	Mounting B, C, E, R								

Note) R mount available on 3/4", 1-1/16", and 1-1/2" bore only.

Standard Stroke

Mounting	Standard stroke	Max. stroke					
Front nose mount (B)							
Rear pivot mount (C)	1/0 1 1 1/0 0 0 /	6					
Double end mount (E)	1/2, 1, 1-1/2, 2, 3, 4	6					
Block mount (R)							

Note) Up to 18" available as special request.

Theoretical Output: Spring Return (S) with Standard Rod

(lbf) Bore size Rod diameter Operating Effective area Operating pressure (PSI) (inch) (inch) direction (sq.inch) 25 50 75 100 125 150 OUT 0.442 8.0 19.1 30.1 41.2 52.2 63.3 075 (3/4") 0.250 IN 3.0 _ 12.2 OUT 0.608 27.4 42.6 57.8 73.0 88.2 088 (7/8") 0.250 IN 3.0 85.2 129.4 OUT 0.882 19.1 41.1 63.2 107.3 106 (1-1/16") 0.312 IN 3.0 OUT 23.7 1.227 54.4 85.0 115.7 146.4 177.1 125 (1-1/4") 0.437 IN 7.0 OUT 1.767 37.2 81.4 125.5 169.7 213.9 258.1 150 (1-1/2") 0.437 IN _ 7.0

(inch)

Note1) Force on extension (OUT) is shown as the theoretical force of a double acting cylinder on extension less the compressed force of the return spring.

(lbf)

Note 2) Force on retraction (IN) is the resting force of spring when fully retracted.

Theoretical Output: Spring Extend (T) with Standard Rod

Bore size	Rod diameter	Operating	Effective area		C	perating pr	essure (PS	il)		
(inch)	(inch)	direction	(sq.inch)	25	50	75	100	125	150	
075 (3/4")	0.25	OUT	—	3.0						
075 (3/4)		IN	0.393	6.8	16.6	26.5	36.3	46.1	55.9	
088 (7/8")	0.25	OUT	—	3.0						
000 (770)		IN	0.559	11.0	25.0	38.9	52.9	66.9	80.9	
106 (1-1/16")	0.312	OUT	—	3.0						
100(1-1/10)	0.312	IN	0.806	17.2	37.3	57.5	77.6	97.8	117.9	
125 (1-1/4")	0.437	OUT	—		7.0					
125 (1-1/4)	0.437	IN	1.077	19.9	46.9	73.8	100.7	127.6	154.6	
150 (1-1/2")	0.437	OUT	—			7	.0			
130 (1-1/2)	0.437	IN	1.617	33.4	73.9	114.3	154.7	195.1	235.6	

Note1) Force on retraction (IN) is shown as the theoretical force of a double acting cylinder on retraction less the compressed force of the extend spring.

Note 2) Force on extension (OUT) is the resting force of spring when fully extended.

Specifications: Single Acting, Spring Return / Spring Extend

(lbs)

Spring Force: Spring Return (S) and Spring Extend (T) Type Cylinders

	()))	()
Bore size (inch)	Resting Ibf (N)	Compressed lbf (N)
075 (3/4")	3 (13.3)	6 (26.8)
088 (7/8")	3 (13.3)	5.45(24.4)
106 (1-1/16")	3 (13.3)	6 (26.8)
125 (1-1/4")	7 (31.2)	12.4 (55.6)
150 (1-1/2")	7 (31.2)	12.4 (55.6)

Weight: Single Acting, Spring Return except Non-rotating Rod

(lbs) 1st inch Add'l weight Base weight by mounting style Add'l weight Add'l weight Bore size of stroke per inch stroke (inch) for magnet for bumper В С Е R B, C, E B, C, E, R 075 (3/4") 0.148 0.164 0.224 0.224 0.044 0.078 800.0 0.006 088 (7/8") 0.194 0.182 N/A 0.047 0.019 0.264 0.086 0.010 106 (1-1/16") 0.293 0.287 0.369 0.430 0.063 0.038 0.112 0.012 125 (1-1/4") 0.514 0.518 0.644 N/A 0.108 0.220 0.020 0.042 150 (1-1/2") 0.587 0.619 0.707 1.020 0.113 0.034 0.212 0.024

Weight: Single Acting, Spring Extend except Non-rotating Rod

Weight: Single Acting, Spring Extend except Non-rotating Rod (lbs)											
Bore size (inch)	Bas	e weight by	mounting	style	1st inch of stroke	Add'l weight per inch stroke	Add'l weight for magnet	Add'l weight for bumper			
(incri)	В	С	E	R	B, C, E	B, C, E, R	lor magnet	.c. zampor			
075 (3/4")	0.197	0.171	0.253	0.210	0.044	0.071	0.008	0.006			
088 (7/8")	0.214	0.188	0.270	N/A	0.047	0.078	0.010	0.019			
106 (1-1/16")	0.337	0.311	0.393	0.430	0.063	0.116	0.012	0.038			
125 (1-1/4")	0.598	0.564	0.690	N/A	0.108	0.186	0.020	0.042			
150 (1-1/2")	0.749	0.781	0.869	1.020	0.113	0.222	0.024	0.034			

Construction: Single Acting, Spring Return





Component Parts

No.		Description	Material	Note
1	Rod cover		Aluminum alloy	Clear anodized
2	Head cover		Aluminum alloy	Clear anodized
3	Cylinder tub	be	Stainless steel	Stainless steel 304
4	Piston		Aluminum alloy	Chromated
5	Piston rod	3/4", 7/8"	Stainless steel	
5		1-1/16", 1-1/4", 1-1/2"	Carbon steel	Hard chrome plated
6	Bushing		Sintered Bronze	
7	Bumper		Urethane	
8	Piston seal		NBR	
9	Piston gask	et	NBR	
10	Spring		Music wire	Chromated
11	Spring guid	e	Aluminum alloy	Chromated



Component Parts

No.	-	Description	Material	Note	
-	D 1	Description			
1	Rod cover		Aluminum alloy	Clear anodized	
2	Head cover		Aluminum alloy	Clear anodized	
3	Cylinder tub	be	Stainless steel	Stainless steel 304	
4	Piston		Aluminum alloy	Chromated	
5	Piston rod	3/4", 7/8"	Stainless steel		
5		1-1/16", 1-1/4", 1-1/2"	Carbon steel	Hard chrome plated	
6	Bushing		Sintered Bronze		
7	Retaining ri	ng	Spring steel		
8	Bumper		Urethane		
9	Retaining ri	ng	Spring steel		
10	Piston seal		NBR		
11	Piston gask	æt	NBR		
12	Rod seal		NBR		
13	Spring		Music wire	Chromated	
14	Spring guid	e	Aluminum alloy	Chromated	

Dimensions: Single Acting, Spring Return



Front nose mount / Spring return NCMB_-_S

Double end mount / Spring return NCME_-_S

Rear pivot mount / Spring return NCMC_-_S



Bore size (inch)	MM	KK	Α	В	D	E	F	FF	G	GA	GB	K	L	NC	NE	NN	W	YC	ZC
075 (3/4")	0.250	1/4-28	0.50	$0.496_{-0.003}^{0}$	-	0.86	0.38	5/8-18	0.251	0.250	0.75	-	0.34	0.62	0.12	1/2-20	0.44	0.62	1.69
088 (7/8")	0.250	1/4-28	0.50	$0.624_{-0.003}^{0}$	-	0.93	0.38	5/8-18	0.251	0.250	0.75	-	0.34	0.75	0.18	5/8-18	0.50	0.62	1.56
106 (1-1/16")	0.312	5/16-24	0.50	$0.624_{-0.003}^{0}$	0.25	1.12	0.38	5/8-18	0.251	0.250	0.75	0.12	0.34	0.88	0.24	5/8-18	0.62	0.62	1.56
125 (1-1/4")	0.437	7/16-20	0.75	$0.749_{-0.003}^{0}$	0.38	1.32	0.50	3/4-16	0.251	0.250	0.75	0.25	0.41	1.06	0.25	3/4-16	0.88	0.78	1.81
150 (1-1/2")	0.437	7/16-20	0.75	$0.749^{\ 0}_{-0.003}$	0.38	1.56	0.62	3/4-16	-	0.375	1.00	0.25	0.50	1.25	0.25	3/4-16	0.88	0.78	1.69

Note 1) F dimension for NCME150 not applicable. There are no flats on the E type 150 bore rear tang.

Note 2) FF dimension for NCMC 150 is not applicable. There are no threads on the C type 150 bore rear tang.

Single Acting, Spring Return (B/C/E) Mount without Magnet

Bore size (inch)	L	В	ZE	31	ZB2		
	No bumper	lo bumper With bumper		With bumper	No bumper	With bumper	
075 (3/4")	2.28	2.41	1.50	1.63	2.56	2.69	
088 (7/8")	2.35	2.47	1.72	1.84	2.63	2.75	
106 (1-1/16")	2.66	2.79	2.06	2.19	2.94	3.07	
125 (1-1/4")	3.25	3.38	2.53	2.66	3.66	3.78	
150 (1-1/2")	3.12	3.25	2.44	2.57	3.50	3.63	

Note) LB dimension for NCME150 not applicable.

Single Acting, Spring Return (B/C) Mount with Magnet

LB ZB1 ZB2 Bore size (inch) No bumper With bumper ber No bumper With bumper No bumper With bumper 075 (3/4") 2.41 2.53 2.69 1.63 1.75 2.81 088 (7/8") 2.47 2.59 1.84 1.97 2.75 2.88 106 (1-1/16") 2.79 2.91 2.19 2.32 3.06 3.19 125 (1-1/4") 3.38 3.50 2.66 2.78 3.79 3.91 150 (1-1/2") 3.25 3.38 2.56 2.68 3.63 3.75

X155US (without clevis pin)

Bore size (inch)	øG
075 (3/4")	0.251
088 (7/8")	0.251
106 (1-1/16")	0.251
125 (1-1/4")	0.251
150 (1-1/2")	0.378

Single Acting, Spring Return (E) Mount with Magnet

	Bore size (inch)	L	В	ZB2			
er	Bore Size (Inch)	No bumper With bumper		No bumper	With bumpe		
	075 (3/4")	2.41	2.53	2.69	2.81		
	088 (7/8")	2.47	2.59	2.75	2.88		
	106 (1-1/16")	2.79	2.91	3.06	3.19		
	125 (1-1/4")	3.38	3.50	3.79	3.91		
	150 (1-1/2")	-	-	3.38	3.50		



Dimensions: Single Acting, Spring Extend



0.375 1.00

0.25

0.749_0.003 0.38 Note 1) F dimension for NCME150 not applicable. There are no flats on the E type 150 bore rear tang.

Note 2) FF dimension for NCMC 150 is not applicable. There are no threads on the C type 150 bore rear tang.

1.56 0.62

Single Acting, Spring Extend (B/C/E) Mount without Magnet

Bore size (inch)	L	В	ZE	31	ZB2		
Dore Size (Incri)	No bumper	With bumper	No bumper	With bumper	No bumper	With bumper	
075 (3/4")	2.44	2.56	2.10	2.22	2.72	2.84	
088 (7/8")	2.50	2.62	2.15	2.27	2.78	2.91	
106 (1-1/16")	2.78	2.91	2.42	2.55	3.06	3.19	
125 (1-1/4")	3.64	3.76	3.22	3.34	4.04	4.16	
150 (1-1/2")	3.88	4.00	3.16	3.29	4.26	4.39	

Note) LB dimension for NCME150 not applicable.

0.437

7/16-20 0.75

150 (1-1/2")

Single Acting, Spring Extend (B/C) Mount with Magnet

Bore size (inch)	L	В	ZE	31	ZB2		
Bore Size (Inch)	No bumper	With bumper	No bumper	With bumper	No bumper	With bumper	
075 (3/4")	2.56	2.69	2.23	2.36	2.85	2.97	
088 (7/8")	2.62	2.75	2.27	2.40	2.91	3.03	
106 (1-1/16")	2.91	3.03	2.55	2.68	3.19	3.31	
125 (1-1/4")	3.76	3.88	3.34	3.47	4.16	4.29	
150 (1-1/2")	4.00	4.12	3.29	3.41	4.38	4.50	

Single Acting, Spring Extend (E) Mount with Magnet

Bore size (inch)	L	В	ZB2			
	No bumper	With bumper	No bumper	With bumper		
075 (3/4")	2.56	2.69	2.85	2.97		
088 (7/8")	2.62	2.75	2.91	3.03		
106 (1-1/16")	2.91	3.03	3.19	3.31		
125 (1-1/4")	3.76	3.88	4.16	4.21		
150 (1-1/2")	_	-	4.12	4.25		

Note) LB dimension for NCME150 not applicable.

X155US (without clevis pin)

1.25

3/4-16

0.88

0.62

0.63 3.00

-	
Bore size (inch)	øG
075 (3/4")	0.251
088 (7/8")	0.251
106 (1-1/16")	0.251
125 (1-1/4")	0.251
150 (1-1/2")	0.378

0.63 3.88

Air Cylinder: Non-rotating Rod Single Acting, Spring Return Series NCM

How to Order



Note 1) Not available with double rod (W), block mount (R), rod boot.

- Note 2) See specifications for standard and maximum stroke lengths.
- Note 3) Bumper is offered at no additional cost on ø7/8" and ø1-1/4". They are options on the other bore sizes. The "C" after the bore size must be included in either case. Bumper affects cylinder overall length of some models. Refer to the dimensional data.

Auto Switch Specifications

Applicable Auto Switches

		_	ight		Load voltage			Lead wire length (m)			(m)						
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)	1	DC AC Auto switch m		Auto switch model	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load		
				3-wire (NPN)		5 V. 12 V		M9N				0	—	0	IC		
		Grommet		3-wire (PNP)]	5 V, 12 V		M9P				0	—	0	circuit		
switch				2-wire		12 V		M9B				0	—	0			
SN		Connector		2-wire	2-wire		H7C		—				—		Relay,		
state	Discussotis indication		Yes	3-wire (NPN)	24 V	5 V, 12 V 12 V	_	M9NW				0	—	0	IC PL	PLC	
q	Diagnostic indication (2-color indication)			3-wire (PNP)				M9PW				0	—	0	circuit	_	
Solid		Grommet		2-wire				M9BW				0	—	0			
	Water resistant (2-color indication)							H7BA		—		0	—	0			
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V		H7NF		_		0	_	0	IC circuit		
				3-wire (NPN equivalent)	-	5 V	_	A96	•	-	•	-	-	_	IC circuit	_	
ء		Grommet	ſ				100 V	A93		—		—	—	—	_		
switch		Giommet	None				100 V or less	A90		—		—	—	—	IC circuit		
l sv			Yes			12 V	100 V, 200 V	B54		—			—	—		Delay	
Reed			None	2-wire	24 V	12 V	200 V or less	B64		_		_	—	—]	Relay, PLC	
Œ		Connector	Yes				24 V d		C73C		-				—		
			None					24 V or less	C80C		-				—		
	Diagnostic indication (2-color indication)	Grommet	Yes				—	B59W		—		_	—	—			

* Lead wire length symbols: 0.5 m Nil

* Solid state switches marked with "O" are produced upon receipt of order. * D-B54, B64, and B59W cannot be mounted for bore size 044 and 056.

1 m M 3 m L

(Example) M9NW (Example) M9NWM (Example) M9NWL (Example) M9NWZ 5 m Z

(Example) H7CN

None N * For details about auto switches with pre-wired connector, refer to Best Pneumatics catalog.

D-A9□, M9□, M9□W are shipped together.
(Only switch mounting bracket is assembled at the time of shipment.)
P-M9□M and M9□VM which lead wire length is 1 m are available from July, 2008.

Option Compatibility

Option Compatibility (1)

	······································					
	Description		NCMK-S	NCMK-T	v	
NCMK-S	Spring return	1, 3	-			
NCMK-T	Spring extend	1, 3	Ν	-		O Combination available to order
С	Bumper	1, 2, 3	0	0	-	S Available with special request
В	Front nose mount	1, 3	0	0	0	N Not available
С	Rear pivot mount	1, 3	0	0	0	Note 1) Exclude ø2". Note 2) Bumper no additional charge or
E	E Double end mount		0	0	0	Note 3) Exclude Ø7/16" and Ø9/16".

on ø7/8" and ø1-1/4".

Option Compatibility (2)

	044	056	075	088	106	125	150	200
Single acting, Spring return (S), Non-rotating rod, No bumper			0		0		0	
Single acting, Spring return (S), Non-rotating rod, With bumper			0	0	0	0	0	

Specifications: Single Acting, Spring Return Non-rotating Rod

Specifications

Bore size (inch)	075 (3/4")	088 (7/8")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")		
Fluid	Air						
Maximum operating pressure	250 PSI / 1.7 MPa						
Minimum operating pressure	25 PSI / 0.18 MPa						
Ambient and fluid temperature	40 to 140°F / 5 to 60 °C						
Piston speed	2 to 20 in/sec / 50 to 500 mm/s						
Rod material		Stainless steel 303					
Bumper	Optional	(No addition	nal charge on 7/8" and 1-1/4" bore)				
Non-rotating accuracy	± 2	2.0°	± 1.4°				
Maximum allowable torque	0.04 ft·Lbf (0.06 N⋅m)		0.09 ft⋅Lbf (0.13 N⋅m)		ft∙Lbf N⋅m)		

Standard Stroke

Mounting	Standard stroke	Max. stroke
Front nose mount (B)	1/2, 1, 2, 3, 4, 5, 6	6
Double end mount (E)	1/2, 1, 2, 3, 4, 5, 6	0
Rear pivot mount (C)	1/2, 1, 2, 3, 4, 5, 6	6

Note 1) Minimum stroke for mounting auto switches: 0.6 inch for 2 switches, 0.4 inch for one switch.

Note 2) Spring return up to 18" available as special request.

Theoretical Output

medienca	louipui								(iui)			
Bore size	Bore size Rod diameter Operating Effective area Operating p						ressure (PSI)					
(inch)	(inch) (inch) direction (sq.inch)		(sq.inch)	25	50	75	100	125	150			
075 (3/4")	0.25	OUT	0.442	8.0	19.1	30.1	41.2	52.2	63.3			
075 (3/4)	0.25	IN	_	3.0								
088 (7/8")	0.25	OUT	0.608	12.2	27.4	42.6	57.8	73.0	88.2			
000 (7/0)		IN	-	3.0								
106 (1-1/16")	0.375	OUT	0.882	19.1	41.1	63.2	85.2	107.3	129.4			
100(1-1/10)		IN	-		3.0							
125 (1-1/4")	0.427	OUT	1.227	23.7	54.4	85.0	115.7	146.4	177.1			
125 (1-1/4)	0.437	IN	-									
150 (1 1/0")	0.437	OUT	1.767	37.2	81.4	125.5	169.7	213.9	258.1			
150 (1-1/2")		IN	-			7	.0					

(lhf)

Note1) Force on extension (OUT) is shown as the theoretical force of a double acting non-rotating rod cylinder on extension less the compressed force of the return spring.

Note 2) Force on retraction (IN) is the resting force of spring when fully retracted.

Weight

Weight							(lbs)	
Bore size (inch)	Base weight by mounting style			1st Inch of stroke	Add'l weight per inch stroke	Add'l weight for magnet	Add'l weight for bumper	
(inch)	В	С	E	E B, C, E B, C, E	B, C, E	ior magnet	lor bumpor	
075 (3/4")	0.143	0.159	0.219	0.045	0.080	0.008	0.006	
088 (7/8")	0.216	0.204	0.286	0.047	0.086	0.010	0.019	
106 (1-1/16")	0.287	0.281	0.363	0.075	0.138	0.012	0.038	
125 (1-1/4")	0.490	0.494	0.620	0.112	0.224	0.020	0.042	
150 (1-1/2")	0.582	0.574	0.742	0.118	0.248	0.024	0.032	
Dimensions: Single Acting, Spring Return Non-rotating Rod

Front nose mount / Spring return NCMB_-_S



Double end mount / Spring return NCME_-_S

Rear pivot mount / Spring return NCMC_-_S



																			(inch)
Bore size (inch)	KK	Α	В	BC	DA	Е	F	FF	G	GA	GB	K	L	NC	NE	NN	W	YC	ZC
075 (3/4")	1/4-28	0.50	$0.496^{0}_{-0.003}$	$0.624_{-0.003}^{0}$	0.25	0.86	0.38	5/8-18	0.251	0.250	0.75	0.25	0.34	0.62	0.12	1/2-20	0.69	0.62	1.69
088 (7/8")	1/4-28	0.50	$0.624_{-0.003}^{0}$	$0.624_{-0.003}^{0}$	0.25	0.93	0.38	5/8-18	0.251	0.250	0.75	0.25	0.34	0.75	0.18	5/8-18	0.75	0.62	1.56
106 (1-1/16")	5/16-24	0.50	$0.624_{-0.003}^{0}$	$0.624_{-0.003}^{0}$	0.38	1.12	0.38	5/8-18	0.251	0.250	0.75	0.25	0.34	0.88	0.24	5/8-18	0.75	0.62	1.56
125 (1-1/4")	7/16-20	0.88	$0.749_{-0.003}^{0}$	$0.749^{0}_{-0.003}$	0.44	1.32	0.50	3/4-16	0.251	0.250	0.75	0.25	0.41	1.06	0.25	3/4-16	0.88	0.78	1.81
150 (1-1/2")	7/16-20	0.88	$0.749^{\ 0}_{-0.003}$	$0.749^{0}_{-0.003}$	0.44	1.56	0.62	3/4-16	-	0.375	1.00	0.38	0.50	1.25	0.25	3/4-16	1.00	0.91	1.69

Note 1) F dimension for NCME150 not applicable. There are no flats on the E type 150 bore rear tang.

Note 2) FF dimension for NCMC 150 is not applicable. There are no threads on the C type 150 bore rear tang.

Single Acting, Spring Return (B/C/E) Mount without Magnet

Bore size (inch)	LB		ZI	31	ZB2		
Dore Size (Inch)	No bumper	With bumper	No bumper	With bumper	No bumper	With bumper	
075 (3/4")	2.53	-	1.75	-	2.80	-	
088 (7/8")	-	2.72	-	2.09	-	3.00	
106 (1-1/16")	2.78	-	2.19	-	3.06	-	
125 (1-1/4")	_	3.38	_	2.66	_	3.77	
150 (1-1/2")	3.25	_	2.56	-	3.25	_	

Note) LB dimension for NCME150 not applicable.

Single Acting, Spring Return (B/C) Mount with Magnet Single Acting, Spring Return (E) Mount with Magnet

Bore size (inch)	LB		ZI	31	ZB2		
DOTE SIZE (IIICII)	No bumper	With bumper	No bumper	With bumper	No bumper	With bumper	B
075 (3/4")	2.66	—	1.88	-	2.92	-	(
088 (7/8")	—	2.85	-	2.22	—	3.13	(
106 (1-1/16")	2.92	—	2.31	-	3.19	-	1
125 (1-1/4")	—	3.50	-	2.78	—	3.91	1
150 (1-1/2")	3.38	-	2.69	-	3.38	—	1

X155US (without clevis pin)

Bore size (inch)	øG
075 (3/4")	0.251
088 (7/8")	0.251
106 (1-1/16")	0.251
125 (1-1/4")	0.251
150 (1-1/2")	0.378

Bore size (inch)	L	В	ZB2		
Dore Size (Inch)	No bumper	With bumper	No bumper	With bumper	
075 (3/4")	2.66	-	2.93	_	
088 (7/8")	-	2.85	-	3.13	
106 (1-1/16")	2.92	-	3.19	_	
125 (1-1/4")	-	3.50	-	3.91	
150 (1-1/2")	-	-	3.38	_	



High Temperature -XB6 Option



- High temperature up to 300°F
- Double acting only

Specifications

Bore size (inch)	075 (3/4")	088 (7/8")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")			
Fluid		Air						
Max. operating pressure		250 PSI / 1.7 MPa						
Min. operating pressure		8 PSI / 0.06 MPa						
Ambient and fluid temp.	−4 to 300°F / −20 to 150°C							
Piston speed		2 to 20	in/sec / 50 to 5	00 mm/s				
Bumper		Not available						
Action	Double acting							
Auto switch capable		Special order only						

Standard Stroke

Standard Stroke		(inch)
Mounting	Standard stroke	Max. stroke
Front nose (B)	1/2, 1, 1-1/2, 2, 3, 4, 5, 6	6
Rear pivot, Double end (C, E)	1/2, 1, 1-1/2, 2, 3, 4, 5, 6, 8, 10, 12	12

How to Order

NCM Mounting Bore-Stroke Option — XB6

Ex.) NCMB 075-0400-XB6

- High temperature

Low Temperature -XB7 Option



• Low temperature down to -22°F

• Double acting only

Specifications

opcomoations								
Bore size (inch)	075 (3/4")	088 (7/8")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")			
Fluid		Air						
Max. operating pressure		250 PSI / 1.7 MPa						
Min. operating pressure	8 PSI / 0.06 MPa							
Ambient and fluid temp.	–22 to 158°F / –30 to 70°C							
Piston speed		2 to 20 in/sec / 50 to 500 mm/s						
Bumper	Not available							
Action	Double acting							
Auto switch capable	Special order only							

Standard Stroke

		(
Mounting	Standard stroke	Max. stroke
Front nose (B)	1/2, 1, 1-1/2, 2, 3, 4, 5, 6	6
Rear pivot, Double end (C, E)	1/2, 1, 1-1/2, 2, 3, 4, 5, 6, 8, 10, 12	12

How to Order



Ex.) NCMB 075-0400-XB7

- Low temperature

Option — XB7

(inch)

Μ	Mounting	Bore –	-S
•••		20.0	

Heavy Duty Wiper -XC4 Option



Specifications

opeeniealiene								
Bore size (inch)	075 (3/4")	088 (7/8")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")	200 (2")		
Fluid			A	ir				
Max. operating pressure			250 PSI /	′ 1.7 MPa				
Min. operating pressure			8 PSI / 0	.06 MPa				
Ambient and fluid temp.	40 to 140°F / 5 to 60°C							
Piston speed	No bumper: 2 to 20 in/sec (50 to 500 mm/sec)							
T Istoll speed	Bumper: 2 to 30 in/sec (50 to 750 mm/sec)							
Bumper			Opti	onal				
Lubrication Not required (Pre-lubricated at factory)								
Auto switch capable	Auto switch capable Optional							
Mounting	B, C, E							

• Rod wiper option

Standard Stroke

Standard Stroke		(inch)
Mounting	Standard stroke	Max. stroke
Front nose (B)		12
Rear pivot (C)	1/2, 1, 2, 3, 4, 5, 6	32
Double end mount (E)		32

How to Order

NC(D)M Mounting Bore Stroke Option XC4

Ex.) NCDME075-0400-M9B-XC4

Stainless Steel Rod -XC6 Option



- Stainless steel piston rod is used to protect in harsh or wet environments.
- Auto switch capable
- Stainless steel rod is a standard on bores 3/4 and 7/8 and non-rotating rod.

Add -XC6 to obtain stainless steel rod nut.

Specifications

Bore size (inch)	075 (3/4")	088 (7/8")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")	200 (2")
Fluid			A	ir		
Max. operating pressure			250 PSI	/ 1.7 MPa		
Min. operating pressure 8 PSI / 0.06 MPa						
Ambient and fluid temp. 40 to 140°F / 5 to 60°C						
Piston speed		2	to 20 in/sec /	50 to 500 m	m/s	
Bumper		Optional	(No additiona	l charge on	1-1/4" bore)	
Action			Double	acting		
Auto switch capable			Opti	onal		

Standard Stroke

Stanuaru Stroke		(inch)
Mounting	Standard stroke	Max. stroke
Front nose (B)	1/2, 1, 1-1/2, 2, 3, 4, 5, 6	6
Rear pivot, Double end (C, E)	1/2, 1, 1-1/2, 2, 3, 4, 5, 6, 8, 10, 12	12

Note) See standard specifications for minimum and maximum strokes.

How to Order



Stainless steel rod

Low Speed -XB9 Option



- Smooth movements even at 0.4 to 2.0 inch/sec.
- Double acting
- Auto switch capable

Specifications

Specifications											
Bore size (inch)	075 (3/4")	088 (7/8")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")						
Fluid			Air								
Max. operating pressure		250 PSI / 1.7 MPa									
Min. operating pressure	8 PSI / 0.06 MPa										
Ambient and fluid temp.		40	to 140°F / 5 to 6	50°C							
Piston speed		0.4 to 20) in/sec / 10 to 5	500 mm/s							
Bumper	Opti	onal (No additic	nal charge on 7	7/8" and 1-1/4" b	oore)						
Action	Double acting										
Auto switch capable			Optional								

Standard Stroke

		(-)
Mounting	Standard stroke	Max. stroke
Front nose (B)	1/2, 1, 1-1/2, 2, 3, 4, 5, 6	6
Rear pivot, Double end (C, E)	1/2, 1, 1-1/2, 2, 3, 4, 5, 6, 8, 10, 12	12

(inch)

Note) See standard specifications for minimum and maximum strokes.

How to Order



Ex.) NCDMB 075-0400-XB9

- Low speed

Rod Boot Option



- Boots are supplied to protect the surface of piston rod and rod seals in harsh or wet environments.
- Bore size 3/4", 7/8", 1-1/16", 1-1/4", 1-1/2"
- Double acting only

Rod Boot Material

Mounting	Material	Max. temperature
J	Tarpaulin	140°F (60°C)
K	Heat resistant tarpoulin	*230°F (110°C)
* Max temperature is for bo	ot only	

Max. temperature is for boot only.

Maximum Stroke

Maximum Stroke	(inch)
Bore size	Max. stroke
3/4, 7/8, 1-1/16	12 Standard - 16 Maximum
1-1/4, 1-1/2, 2	12 Standard - 26 Maximum

How to Order



Ex.) NCDMB 075-0400 J



K - Heat resistant tarpaulin



(inch)

Bore size	٨	Е	F	WF											
(inch)	A	E	Г	0 to 2	2.1 to 4	4.1 to 6	6.1 to 8	8.1 to 10	10.1 to 12	12.1 to 14	14.1 to 16	16.1 to 20	20.1 to 24	24.1 to 28	
075 (3/4")	0.50	1.18	0.51	1.81	2.31	2.81	3.31	3.81	4.31	4.81	5.31	-	-	-	
088 (7/8")	0.50	1.18	0.51	1.81	2.31	2.81	3.31	3.81	4.31	4.81	5.31	-	-	-	
106 (1-1/16")	0.50	1.18	0.51	1.81	2.31	2.81	3.31	3.81	4.31	4.81	5.31	-	-	-	
125 (1-1/4")	0.75	1.38	0.55	1.94	2.44	2.94	3.44	3.94	4.44	4.94	5.44	6.44	7.44	8.44	
150 (1-1/2")	0.75	1.38	0.55	1.94	2.44	2.94	3.44	3.94	4.44	4.94	5.44	6.44	7.44	8.44	

											(inch)
Bore size						L					
(inch)	0 to 2	2.1 to 4	4.1 to 6	6.1 to 8	8.1 to 10	10.1 to 12	12.1 to 14	14.1 to 16	16.1 to 20	20.1 to 24	24.1 to 28
075 (3/4")	0.50	1.00	1.50	2.00	2.50	3.00	3.50	4.00	-	-	-
088 (7/8")	0.50	1.00	1.50	2.00	2.50	3.00	3.50	4.00	-	-	-
106 (1-1/16")	0.50	1.00	1.50	2.00	2.50	3.00	3.50	4.00	-	-	-
125 (1-1/4")	0.50	1.00	1.50	2.00	2.50	3.00	3.50	4.00	5.00	6.00	7.00
150 (1-1/2")	0.50	1.00	1.50	2.00	2.50	3.00	3.50	4.00	5.00	6.00	7.00

Rotated Rear Port -X103US Option



S	pecif	icati	ons
		Iouu	

opeeniealiene										
Bore size (inch)	075 (3/4")	088 (7/8")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")					
Fluid			Air							
Max. operating pressure		2	50 PSI / 1.7 MF	'a						
Min. operating pressure		8 PSI / 0.06 MPa								
Ambient and fluid temp.		40 t	o 140°F / 5 to 6	0°C						
Piston speed	No bumper: 2 to 20 in/sec (50 to 500 mm/sec)									
T ISION Speed	Bumper: 2 to 30 in/sec (50 to 750 mm/sec)									
Bumper			Optional							
Lubrication	Not required (Pre-lubricated at factory)									
Auto switch capable	ch capable Optional									
Mounting		B, C								

Standard Stroke

Front nose (B) 1/2 1 2 3 4 5 6 12		
Mounting	Standard stroke	Max. stroke
Front nose (B)	1/0 1 0 0 4 5 6	12
Rear pivot (C)	1/2, 1, 2, 3, 4, 5, 6	32

How to Order

NC(D)M Mounting Bore -Stroke Option — X103US

Ex.) NCDMB075-0400-M9B-X103US

Rotated Rear Port -X103US Option

NC(D)MB Bore - Stroke - X103US



Without Bumper

Bore size (inch)	MM	КК	Α	В	D	E	F	BA	K	L	Ν	NN	W	Y	YC	ZB
075 (3/4")	0.250	1/4-28	0.50	0.622	-	0.86	0.37	0.622	-	0.13	0.75	5/8-18	0.50	0.96	0.41	3.54
088 (7/8")	0.250	1/4-28	0.50	0.622	-	0.93	0.37	0.622	-	0.15	0.75	5/8-18	0.50	0.96	0.41	3.12
106 (1-1/16")	0.312	5/16-24	0.50	0.622	0.25	1.12	0.37	0.622	0.13	0.14	0.87	5/8-18	0.63	1.18	0.41	3.62
125 (1-1/4")	0.437	7/16-20	0.75	0.748	0.37	1.31	0.49	0.748	0.26	0.09	1.06	3/4-16	0.89	1.64	0.46	4.15
150 (1-1/2")	0.437	7/16-20	0.75	0.748	0.37	1.56	-	0.748	0.26	0.14	1.25	3/4-16	0.89	1.52	0.41	4.00

With Bumper

Bore size (inch)	ZB
075 (3/4")	3.55
088 (7/8")	3.38
106 (1-1/16")	3.76
125 (1-1/4")	4.41
150 (1-1/2")	4.14

NC(D)MC Bore Stroke -X103US



Without Bumper

	-																			
Bore size (inch)	MM	KK	Α	В	BA	D	Е	F	FF	GA	GB	Κ	L	LB	Ν	NN	W	Y	YC	ZB
075 (3/4")	0.250	1/4-28	0.50	0.622	0.622	-	0.86	0.37	5/8-18	0.250	0.75	-	0.35	3.75	0.75	5/8-18	0.50	0.96	0.62	4.03
088 (7/8")	0.250	1/4-28	0.50	0.622	0.622	-	0.93	0.37	5/8-18	0.250	0.75	-	0.35	3.32	0.75	5/8-18	0.50	0.96	0.62	3.60
106 (1-1/16")	0.312	5/16-24	0.50	0.622	0.622	0.25	1.12	0.37	5/8-18	0.250	0.75	0.13	0.35	3.84	0.87	5/8-18	0.63	1.18	0.62	4.11
125 (1-1/4")	0.437	7/16-20	0.75	0.748	0.748	0.37	1.31	0.49	3/4-16	0.250	0.75	0.26	0.42	4.48	1.06	3/4-16	0.89	1.64	0.78	4.87
150 (1-1/2")	0.437	7/16-20	0.75	0.748	0.866	0.37	1.56	0.62	_	0.375	1.00	0.26	0.63	4.37	1.25	3/4-16	0.89	1.52	0.78	4.75

Bore size (inch)	LB	ZB
075 (3/4")	3.79	4.07
088 (7/8")	3.58	3.86
106 (1-1/16")	4.29	4.57
125 (1-1/4")	4.74	5.13
150 (1-1/2")	4.51	4.89

Rotated Rear Port -X103US Option

NC(D)MKB Bore Stroke -X103US



Without Bumper

		-														
Bore size (inch)	MM	KK	Α	В	BA	DA	Е	F	Κ	L	Ν	NN	W	Y	YC	ZB
075 (3/4")	0.250	1/4-28	0.50	0.622	0.622	0.25	0.86	0.37	0.26	0.13	0.75	5/8-18	0.76	1.21	0.41	3.79
088 (7/8")	0.250	1/4-28	0.50	0.622	0.622	0.25	0.93	0.37	0.26	0.15	0.75	5/8-18	0.76	1.21	0.41	3.37
106 (1-1/16")	0.312	5/16-24	0.50	0.622	0.622	0.38	1.12	0.37	0.26	0.14	0.88	5/8-18	0.76	1.31	0.41	3.75
125 (1-1/4")	0.375	3/8-24	0.88	0.748	0.748	0.44	1.31	0.49	0.26	0.09	1.06	3/4-16	0.89	1.64	0.46	4.15
150 (1-1/2")	0.375	3/8-24	0.88	0.874	0.748	0.44	1.56	0.62	0.38	0.14	1.25	7/8-14	1.12	1.82	0.41	4.31

NCMB15	0
With Bump	ber
Bore size (inch)	ZB

Bore size (inch)	ZB
075 (3/4")	3.81
088 (7/8")	3.63
106 (1-1/16")	3.89
125 (1-1/4")	4.41
150 (1-1/2")	4.45

NC(D)MKC Bore Stroke -X103US



Without Bumper

Bore size (inch)	MM	KK	Α	В	BA	DA	Е	F	FF	GA	GB	К	L	LB	Ν	NN	W	Y	YC	ZB
075 (3/4")	0.250	1/4-28	0.50	0.622	0.622	0.25	0.86	0.37	5/8-18	0.250	0.75	0.26	0.35	4.02	0.75	5/8-18	0.76	1.21	0.63	4.30
088 (7/8")	0.250	1/4-28	0.50	0.622	0.622	0.25	0.93	0.37	5/8-18	0.250	0.75	0.26	0.35	3.57	0.75	5/8-18	0.76	1.21	0.61	4.11
106 (1-1/16")	0.312	5/16-24	0.50	0.622	0.622	0.38	1.12	0.37	5/8-18	0.250	0.75	0.26	0.35	3.97	0.88	5/8-18	0.76	1.31	0.63	4.39
125 (1-1/4")	0.375	3/8-24	0.88	0.748	0.748	0.44	1.31	0.49	3/4-16	0.250	0.75	0.26	0.42	4.48	1.06	3/4-16	0.89	1.64	0.79	4.13
150 (1-1/2")	0.375	3/8-24	0.88	0.874	0.748	0.44	1.56	0.62	-	0.375	1.00	0.38	0.50	4.68	1.25	7/8-14	1.12	1.82	0.78	5.06

Bore size (inch)	LB	ZB
075 (3/4")	4.02	4.30
088 (7/8")	3.83	4.11
106 (1-1/16")	4.11	4.39
125 (1-1/4")	4.75	5.13
150 (1-1/2")	4.82	5.20

(inch)

Rear Clevis Mount without Pin and with Rear Clevis Bronze Bushing -X114US Option



 Bronze bushing in place of clevis pin

Specifications

opeomodiono											
Bore size (inch)	075 (3/4") 088 (7/8") 106 (1-1/16") 125 (1-1/4") 150 (1-										
Fluid		Air									
Max. operating pressure		250 PSI / 1.7 MPa									
Min. operating pressure	8 PSI / 0.06 MPa										
Ambient and fluid temp.	40 to 140°F / 5 to 60°C										
Piston speed	No bumper: 2 to 20 in/sec (50 to 500 mm/sec)										
T Istoll speed	Bumper: 2 to 30 in/sec (50 to 750 mm/sec)										
Bumper			Optional								
Lubrication		Not require	d (Pre-lubricate	d at factory)							
Auto switch capable			Optional								
Mounting	E										

Standard Stroke

Mounting	Standard stroke	Max. stroke
Double end mount (E)	1/2, 1, 2, 3, 4, 5, 6	32

How to Order

NC(D)M Mounting Bore Stroke Option X114US

Ex.) NCDME075-0400-M9B-X114US

NC(D)ME(075 to 50)-Stroke (C)-X114US



Bore size (inch)	F	G
075 (3/4")	0.37	0.250
088 (7/8")	0.37	0.250
106 (1-1/16")	0.37	0.250
125 (1-1/4")	0.49	0.250
150 (1-1/2")	0.62	0.375

Rear Pivot Mount without Clevis Pin -X155US Option



• Rear clevis mount without rear clevis pin

Specifications

075 (3/4")	088 (7/8")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")						
Air										
250 PSI / 1.7 MPa										
8 PSI / 0.06 MPa										
40 to 140°F / 5 to 60°C										
No bumper: 2 to 20 in/sec (50 to 500 mm/sec)										
	Bumper: 2 to	30 in/sec (50 to	750 mm/sec)							
		Optional								
	Not require	d (Pre-lubricate	d at factory)							
		Optional								
		С								
		2 40 t No bumper: 2 to Bumper: 2 to	Air 250 PSI / 1.7 MF 8 PSI / 0.06 MP 40 to 140°F / 5 to 6 No bumper: 2 to 20 in/sec (50 Bumper: 2 to 30 in/sec (50 to Optional Not required (Pre-lubricate Optional	Air 250 PSI / 1.7 MPa 8 PSI / 0.06 MPa 40 to 140°F / 5 to 60°C No bumper: 2 to 20 in/sec (50 to 500 mm/sec) Bumper: 2 to 30 in/sec (50 to 750 mm/sec) Optional Not required (Pre-lubricated at factory) Optional						

Standard Stroke

Mounting	Standard stroke	Max. stroke
Rear pivot (C)	1/2, 1, 2, 3, 4, 5, 6	38

(inch)

How to Order

NC(D)M Mounting Bore Stroke Option X155US

Ex.) NCDMC075-0400-M9B-X155US

Single Acting with Heavy Spring Force -X163US Option



• Single acting with heavy spring force

Specifications

Bore size (inch) 075 (3/4") 106 (1-1/16") 150 (1-1/2 Fluid Air Air Max. operating pressure 250 PSI / 1.7 MPa Image: Constraint of the state of	opcomoations
Max. operating pressure 250 PSI / 1.7 MPa Min. operating pressure 8 PSI / 0.06 MPa Ambient and fluid temp. 40 to 140°F / 5 to 60°C Piston speed No bumper: 2 to 20 in/sec (50 to 500 mm/sec) Bumper: 2 to 30 in/sec (50 to 750 mm/sec)	Bore size (inch)
Min. operating pressure 8 PSI / 0.06 MPa Ambient and fluid temp. 40 to 140°F / 5 to 60°C Piston speed No bumper: 2 to 20 in/sec (50 to 500 mm/sec) Bumper: 2 to 30 in/sec (50 to 750 mm/sec)	Fluid
Ambient and fluid temp. 40 to 140°F / 5 to 60°C Piston speed No bumper: 2 to 20 in/sec (50 to 500 mm/sec) Bumper: 2 to 30 in/sec (50 to 750 mm/sec)	Max. operating pressure
Piston speed No bumper: 2 to 20 in/sec (50 to 500 mm/sec) Bumper: 2 to 30 in/sec (50 to 750 mm/sec)	Min. operating pressure
Piston speed Bumper: 2 to 30 in/sec (50 to 750 mm/sec)	Ambient and fluid temp.
Bumper: 2 to 30 in/sec (50 to 750 mm/sec)	Picton chood
Bumper Optional	Fision speed
	Bumper
Lubrication Not required (Pre-lubricated at factory)	Lubrication
Auto switch capable Not Available	Auto switch capable
Mounting B, C, E	Mounting

Spring Force: Spring Return (S) and Spring Extend (T) Type Cylinders

Bore size (inch)	Resting lbs (N)	Compressed lbs (N)				
075 (3/4")	2 (8.9)	9 (40)				
106 (1-1/16")	5.5 (24.5)	11.5 (51.1)				
150 (1-1/2")	75(334)	16 (71 1)				

100(1-1/10)	5.5 (24.5)	11.5 (51.1)
150 (1-1/2")	7.5 (33.4)	16 (71.1)

Standard Stroke		(inch)
Mounting	Standard stroke	Max. stroke
Front nose (B)		
Rear pivot (C)	1/2, 1, 2, 3, 4, 5, 6	6
Double end mount (E)		

How to Order

NCM	Mounting	Bore	Stroke	Option	– X163US

Ex.) NCMB075-0400-X163US

Dimensional Interchange to Other Manufacturers Magnetic Reed Switch Cylinders -X169US Option

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 Interchange with other manufacturers MRS cylinder

Specifications												
Bore size (inch)	075 (3/4")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")	200 (2")							
Fluid	Air											
Max. operating pressure		250 PSI / 1.7 MPa										
Min. operating pressure	8 PSI / 0.06 MPa											
Ambient and fluid temp.	40 to 140°F / 5 to 60°C											
Piston speed	No bumper: 2 to 20 in/sec (50 to 500 mm/sec)											
T ISION Speed		Bumper: 2 to	30 in/sec (50 to	750 mm/sec)								
Bumper			Optional									
Lubrication		Not required	d (Pre-lubricate	d at factory)								
Auto switch capable			Standard									
Mounting			B, E, W									

Standard Stroke

Standard Stroke		(inch)
Mounting	Standard stroke	Max. stroke
Front nose (B)		12
Double end mount (E)	1/2, 1, 2, 3, 4, 5, 6	32
Double rod (W)		32

How to Order

NCDM Mounting Bore Stroke **Option** -X169US

Ex.) NCDMB075-0400-M9B-X169US

NCDMB(075 to 200)-Stroke (C)-X169US





Without Bumper

Bore size (inch)	Α	øB	D	øE	EE	К	KK	øMM	Ν	NC	NE	NN	W	Y	ZB
075 (3/4")	0.59	0.624	0.22	0.86	1/8	0.25	1/4-28	0.250	0.75	0.62	0.12	5/8-18	0.75	1.21	3.42
106 (1-1/16")	0.62	0.749	0.25	1.12	1/8	0.25	5/16-24	0.312	0.88	0.88	0.24	3/4-16	0.88	1.43	3.66
125 (1-1/4")	0.75	0.874	0.38	1.32	1/8	0.25	3/8-24	0.437	1.06	1.06	0.25	7/8-14	1.00	1.75	3.84
150 (1-1/2")	0.88	0.999	0.38	1.56	1/4	0.25	7/16-20	0.437	1.25	1.25	0.25	1-14	1.06	1.69	3.98
200 (2")	1.00	1.249	0.50	2.07	1/4	0.31	1/2-20	0.625	1.75	1.75	0.31	1 1/4-12	1.31	2.04	4.97

Bore size (inch)	ZB
075 (3/4")	3.68
106 (1-1/16")	3.86
125 (1-1/4")	4.10
150 (1-1/2")	4.18
200 (2")	5.23

Dimensional Interchange to Other Manufacturers Magnetic Reed Switch Cylinders -X169US Option

NCDME(075 to 200)-Stroke (C)-X169US



Without Bumper

Bore size (inch)	Α	øB	D	øE	EE	F	øG	κ	KK	L	LB	øMM	Ν	NN	W	Y	YC	ZB
075 (3/4")	0.59	0.624	0.22	0.86	1/8	0.44	0.220	0.25	1/4-28	0.34	4.31	0.250	0.75	5/8-18	0.75	1.21	0.62	4.59
106 (1-1/16")	0.62	0.749	0.25	1.12	1/8	0.50	0.253	0.25	5/16-24	0.38	4.47	0.312	0.88	3/4-16	0.88	1.43	0.72	4.78
125 (1-1/4")	0.75	0.874	0.38	1.32	1/8	0.62	0.315	0.25	3/8-24	0.47	4.62	0.437	1.06	7/8-14	1.00	1.75	0.81	5.00
150 (1-1/2")	0.88	0.999	0.38	1.56	1/4	0.69	0.377	0.25	7/16-20	0.56	5.06	0.437	1.25	1-14	1.06	1.69	0.97	5.53
200 (2")	1.00	1.249	0.50	2.07	1/4	0.86	0.439	0.31	1/2-20	0.56	6.12	0.625	1.75	1 1/4-12	1.31	2.04	1.03	6.56

With Bumper

Bore size (inch)	LB	ZB
075 (3/4")	4.57	4.85
106 (1-1/16")	4.73	5.04
125 (1-1/4")	4.88	5.26
150 (1-1/2")	5.32	5.79
200 (2")	6.38	6.82

NCDMW(075 to 200)-Stroke (C)-X169US



Without Bumper

Bore size (inch)	Α	øΒ	D	øE	EE	K	KK	LB	øMM	Ν	NN	W	Y	YE	ZB
075 (3/4")	0.59	0.624	0.22	0.86	1/8	0.25	1/4-28	3.41	0.250	0.75	5/8-18	0.75	1.21	0.45	4.91
106 (1-1/16")	0.62	0.749	0.25	1.12	1/8	0.25	5/16-24	3.43	0.312	0.88	3/4-16	0.88	1.43	0.55	5.19
125 (1-1/4")	0.75	0.874	0.38	1.32	1/8	0.25	3/8-24	3.38	0.437	1.06	7/8-14	1.00	1.75	0.75	5.38
150 (1-1/2")	0.88	0.999	0.38	1.56	1/4	0.25	7/16-20	3.63	0.437	1.25	1-14	1.06	1.69	0.57	5.75
200 (2")	1.00	1.249	0.50	2.07	1/4	0.31	1/2-20	4.50	0.625	1.75	1 1/4-12	1.31	2.04	0.72	7.12

Bore size (inch)	LB	ZB
075 (3/4")	3.67	5.17
106 (1-1/16")	3.69	5.45
125 (1-1/4")	3.64	5.64
150 (1-1/2")	3.89	6.01
200 (2")	4.76	7.38



Air Tank -X6002 Option



• Air reservoir

Specifications

Bore size (inch)	075 (3/4")	088 (7/8")	106 (1-1/16")	125 (1-1/4")	150 (1-1/2")	200 (2")			
Fluid	Air								
Max. operating pressure			250 PSI /	1.7 MPa					
Mounting	B, E								

Standard Length

Standard Length		(inch)
Mounting	Standard length	Max. length
Front nose (B)	1, 2, 3, 4, 5, 6	38
Double end mount (E)	1, 2, 3, 4, 5, 0	30

Volume

Volume		(cubic inch)
Mounting	Bore	Standard length
	075	0.51 + 0.44 per inch of length
	088	0.45 + 0.60 per inch of length
Front nose (B)	106	0.95 + 0.88 per inch of length
FIGHT HOSE (D)	125	1.19 + 1.22 per inch of length
	150	1.83 + 1.77 per inch of length
	200	3.48 + 3.14 per inch of length
	075	0.68 + 0.44 per inch of length
	088	0.61 + 0.60 per inch of length
Double and mount (E)	106	1.08 + 0.88 per inch of length
Double end mount (E)	125	1.25 + 1.22 per inch of length
	150	1.91 + 1.77 per inch of length
	200	4.81 + 3.14 per inch of length

How to Order

NCM Mounting Bore Stroke -X6002

Ex.) NCMB075-0400-X6002

NCMB(075 to 200)-Stroke -X6002





Without Bumper

Bore size (inch)	øE	NC	NE	ZB	ZD	Volume (Cubic inches)
075 (3/4")	0.86	0.62	0.12	1.95	1/8	0.51 + 0.44 per inch of length
088 (7/8")	0.93	0.75	0.18	1.73	1/8	0.45 + 0.60 per inch of length
106 (1-1/16")	1.12	0.88	0.25	2.15	1/8	0.95 + 0.88 per inch of length
125 (1-1/4")	1.32	1.06	0.25	2.17	1/8	1.19 + 1.22 per inch of length
150 (1-1/2")	1.56	1.25	0.25	2.23	1/8	1.83 + 1.77 per inch of length
200 (2")	2.06	1.75	0.31	2.81	1/4	3.48 + 3.14 per inch of length

Air Tank -X6002 Option

NCME(075 to 200)-Stroke -X6002



Without Bumper

Bore size (inch)	øE	F	øG	L	LB	NN	ZB	ZC	ZD	Volume (Cubic inches)
075 (3/4")	0.86	0.38	0.251	0.34	3.50	5/8-18	4.06	0.09	1/8	0.68 + 0.44 per inch of length
088 (7/8")	0.93	0.38	0.251	0.34	2.97	5/8-18	3.53	0.09	1/8	0.61 + 0.60 per inch of length
106 (1-1/16")	1.12	0.38	0.251	0.34	3.33	5/8-18	3.89	0.09	1/8	1.08 + 0.88 per inch of length
125 (1-1/4")	1.32	0.50	0.251	0.41	3.64	3/4-16	4.43	0.09	1/8	1.25 + 1.22 per inch of length
150 (1-1/2")	1.56	0.62	0.375	0.63	_	3/4-16	3.88	0.09	1/8	1.91 + 1.77 per inch of length
200 (2")	2.06	0.75	0.375	0.56	4.67	1 1/4-12	5.54	0.12	1/4	4.81 + 3.14 per inch of length

")

Double Acting/Spring Assist -X6005 Option



Specifications								
Bore size (inch)	075 (3/4")	106 (1-1/16")	150 (1-1/2"					
Fluid		Air						
Max. operating pressure		250 PSI / 1.7 MPa						
Min. operating pressure		8 PSI / 0.06 MPa						
Ambient and fluid temp.	40 to 140°F / 5 to 60°C							
Piston speed	No bumper: 2 to 20 in/sec (50 to 500 mm/sec)							
T Istoli speed	Bumper: 2 to 30 in/sec (50 to 750 mm/sec)							
Bumper		Optional						
Lubrication	Not red	quired (Pre-lubricated at f	factory)					
Auto switch capable		Optional						
Mounting		B, C, E						

• Double acting with spring

Standard Stroke

Standard Stroke		(inch)
Mounting	Standard stroke	Max. stroke
Front nose (B)		
Rear pivot (C)	1/2, 1, 2, 3, 4, 5, 6	6
Double end mount (E)		

How to Order

NC(D)M Mounting **Option** Bore Stroke -X6005

Ex.) NCDMB075-0400-X6005

NCMB(075 to 150)-Stroke (C)S-X6005



SMC

Without Bumper

Bore size (inch)	øMM	KK	Α	øB	D	øE	Κ	N	NC	NE	NN	W	YD	ZB	ZC
075 (3/4")	ø0.250	1/4-28	0.50	ø0.624	-	ø0.86	-	0.75	0.62	0.12	5/8-18	0.50	0.45	3.02	1.69
106 (1-1/16")	ø0.312	5/16-24	0.50	ø0.624	0.25	ø1.12	0.12	0.88	0.88	0.24	5/8-18	0.62	0.55	3.86	1.56
150 (1-1/2")	ø0.437	7/16-20	0.75	ø0.749	0.38	ø1.56	0.25	1.25	1.25	0.25	3/4-16	0.88	0.63	4.42	1.69
Note: For fractions	s 1/2" go t	o next high	nest wh	ole stroke	e and si	ubtract 1	/2".								

Bore size (inch)	ZB
075 (3/4")	3.04
106 (1-1/16")	4.08
150 (1-1/2")	4.62

Double Acting/Spring Assist -X6005 Option

NCMB(075 to 150)-Stroke (C)T-X6005



With Bumper Bore size (inch) ZB 075 (3/4")

106 (1-1/16") 4.08 150 (1-1/2")

3.04

4.62

Without Bumper

Bore size (inch)	øMM	KK	Α	øB	D	øE	Κ	Ν	NC	NE	NN	W	YD	ZB	ZC
075 (3/4")	ø0.250	1/4-28	0.50	ø0.624	-	ø0.86	-	0.75	0.62	0.12	5/8-18	0.50	0.45	3.02	2.69
106 (1-1/16")	ø0.312	5/16-24	0.50	ø0.624	0.25	ø1.12	0.12	0.88	0.88	0.24	5/8-18	0.62	0.55	3.86	2.56
150 (1-1/2")	ø0.437	7/16-20	0.75	ø0.749	0.38	ø1.56	0.25	1.25	1.25	0.25	3/4-16	0.88	0.63	4.42	2.69

Note: For fractions 1/2" go to next highest whole stroke and subtract 1/2".

NCMC(075 to 150)-Stroke (C)S-X6005



Without Bumper

Bore size (inch)	øMM	KK	Α	øB	D	øE	F	FF	GA	GB	К	L	LB	Ν	NN	W	YD	YC	ZB	ZC
075 (3/4")	ø0.250	1/4-28	0.50	ø0.624	-	ø0.86	0.38	5/8-18	0.250	0.75	-	0.34	3.81	0.75	5/8-18	0.50	0.45	0.62	4.09	1.69
106 (1-1/16")	ø0.312	5/16-24	0.50	ø0.624	0.25	ø1.12	0.38	5/8-18	0.250	0.75	0.12	0.34	3.89	0.88	5/8-18	0.62	0.55	0.62	4.17	1.56
150 (1-1/2")	ø0.437	7/16-20	0.75	ø0.749	0.38	ø1.56	0.62	—	0.375	1.00	0.25	0.50	4.43	1.25	3/4-16	0.88	0.63	0.78	4.81	1.69

Note: For fractions 1/2" go to next highest whole stroke and subtract 1/2".

Bore size (inch)	LB	ZB
075 (3/4")	3.82	4.10
106 (1-1/16")	4.10	4.38
150 (1-1/2")	4.63	5.01

Double Acting/Spring Assist -X6005 Option

NCMC(075 to 150)-Stroke (C)T-X6005



Without Bumper

Bore size (inch)	øMM	KK	Α	øB	D	øE	F	FF	GA	GB	Κ	L	LB	Ν	NN	W	WB	YD	YC	ZB	ZC
075 (3/4")	ø0.250	1/4-28	0.50	ø0.624	-	ø0.86	0.38	5/8-18	0.250	0.75	-	0.34	3.81	0.75	5/8-18	0.50	0.50	0.45	0.62	4.09	2.69
106 (1-1/16")	ø0.312	5/16-24	0.50	ø0.624	0.25	ø1.12	0.38	5/8-18	0.250	0.75	0.12	0.34	3.89	0.88	5/8-18	0.62	0.50	0.55	0.62	4.17	2.56
150 (1-1/2")	ø0.437	7/16-20	0.75	ø0.749	0.38	ø1.56	0.62	_	0.375	1.00	0.25	0.50	4.43	1.25	3/4-16	0.88	0.62	0.63	0.78	4.81	2.69
Mates For free stars	4 /01						0	•													-

Note: For fractions 1/2" go to next highest whole stroke and subtract 1/2".

With Bumper

Bore size (inch)	LB	ZB
075 (3/4")	3.82	4.10
106 (1-1/16")	4.10	4.38
150 (1-1/2")	4.63	5.01

NCME(075 to 150)-Stroke (C)S-X6005



Without Bumper

Bore size (inch)	øMM	KK	Α	øB	D	øE	F	G	К	L	LB	Ν	NN	W	YC	YD	ZB	ZC
075 (3/4")	ø0.250	1/4-28	0.50	ø0.624	-	ø0.86	0.38	0.251	-	0.34	3.81	0.75	5/8-18	0.50	0.62	0.45	4.09	1.69
106 (1-1/16")	ø0.312	5/16-24	0.50	ø0.624	0.25	ø1.12	0.38	0.251	0.12	0.34	3.89	0.88	5/8-18	0.62	0.62	0.55	4.17	1.56
150 (1-1/2")	ø0.437	7/16-20	0.75	ø0.749	0.38	ø1.56	0.62	_	0.25	0.50	-	1.25	3/4-16	0.88	0.91	0.63	4.56	1.69
Note: For fractions	late: For fractions 1/2" go to next highest whole stroke and subtract 1/2"																	

Note: For fractions 1/2" go to next highest whole stroke and subtract 1/2".

Bore size (inch)	LB	ZB
075 (3/4")	3.82	4.10
106 (1-1/16")	4.10	4.38
150 (1-1/2")	-	4.76

Double Acting/Spring Assist -X6005 Option

NCME(075 to 150)-Stroke (C)T-X6005



Without Bumper

Bore size (inch)	øMM	KK	Α	øB	D	øE	F	G	К	L	LB	Ν	NN	W	YD	YC	ZB	ZC
075 (3/4")	ø0.250	1/4-28	0.50	ø0.624	-	ø0.86	0.38	0.251	-	0.34	3.81	0.75	5/8-18	0.50	0.45	0.62	4.09	2.69
106 (1-1/16")	ø0.312	5/16-24	0.50	ø0.624	0.25	ø1.12	0.38	0.251	0.12	0.34	3.89	0.88	5/8-18	0.62	0.55	0.62	4.17	2.56
150 (1-1/2")	ø0.437	7/16-20	0.75	ø0.749	0.38	ø1.56	-	—	0.25	0.63	-	1.25	3/4-16	0.88	0.63	0.91	4.56	2.69

Note: For fractions 1/2" go to next highest whole stroke and subtract 1/2".

Bore size (inch)	LB	ZB
075 (3/4")	3.02	4.10
106 (1-1/16")	4.10	4.38
150 (1-1/2")	-	4.76

Accessories

Foot bracket



						I				(inch)
Part no.	Applicable bore size	Α	В	С	D	Е	F	G	Н	J
NCM-L044	7/16", 9/16"	1.38	0.56	0.83	0.09	0.44	0.50	0.19	0.69	0.38
NCM-L075*	3/4", 7/8", 1-1/16"	1.89	0.81	1.36	0.12	0.63	0.75	0.27	0.98	0.56
NCM-L150	1-1/4", 1-1/2"	2.52	1.00	1.75	0.12	0.75	0.94	0.27	1.50	0.75
NCMK-L150	1-1/2" (Non-rotating)	2.52	1.00	1.75	0.12	0.88	0.94	0.27	1.50	0.75
NCM-L200	2"	3.126	1.50	2.5	0.25	1.38	1.13	0.34	1.63	1.00

Note) NCM-L075 will not fit NCM*075*S (Single acting). For this option use: NCM075-19-51046. (F dimension=0.51")

Rod clevis



					1							(inch)
Part no.	Applicable bore size	Α	В	С	D	Е	F	G	н	J	К	L
NY-044	7/16", 9/16"	0.38	No.10-32	0.75	0.94	0.56	0.19	0.38	0.56	0.19	0.12	No.10-32
NY-075	3/4", 7/8"	0.51	1/4-28	0.94	1.18	0.69	0.25	0.51	0.71	0.25	0.16	1/4-28
NY-106	1-1/16"	0.51	5/16-24	0.94	1.18	0.69	0.25	0.51	0.71	0.25	0.19	5/16-24
NY-125	1-1/4", 1-1/2"	0.75	7/16-20	1.31	1.69	0.94	0.38	0.75	1.02	0.38	0.25	7/16-20
NY-G050	2"	0.75	1/2-20	1.32	1.69	0.94	0.38	0.75	1.02	0.38	0.31	1/2- 20

Jam nut (Rod thread)



					(inch)
Part no.	Applicable bore size	Α	В	С	D
JM-02 Note 1)	7/16", 9/16"	0.38	0.43	0.13	No.10-32 UNF
JM-025	3/4", 7/8"	0.44	0.51	0.16	1/4-28 UNF
JM-03	1-1/16"	0.50	0.50	0.19	5/16-24 UNF
JM-045	1-1/4", 1-1/2"	0.69	0.79	0.26	7/16-20 UNF
JM-04	1-1/4", 1-1/2" (Non-rotating)	0.56	0.65	0.23	3/8-24 UNF
JM-05 Note 1)	2"	0.75	0.87	0.32	1/2-20 UNF

Note 1) Please order separately. (044, 056, 200 only)

Accessories

Pivot bracket (Rear pivot): NCMC



															(inch)
Part no.	Applicable bore size	Α	В	С	D	E	F	G	Н	J	К	L	М	N	øP
NCM-PC044	7/16", 9/16"	0.50	0.12	0.19	0.19	0.28	0.50	0.28	0.50	0.75	0.06	0.56	0.77	0.20	0.16
NCM-PC075	3/4", 7/8", 1-1/16", 1-1/4"	0.75	0.18	0.27	0.27	0.44	0.79	0.44	0.79	1.101	0.12	0.88	1.18	0.31	0.26
NCM-PC150	1-1/2"	1.00	0.25	0.27	0.27	0.62	0.98	0.62	0.98	1.50	0.12	1.38	1.75	0.38	0.38

Pivot bracket (End mount): NCME



(inc	h)
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Part no.	Applicable bore size	Α	В	С	D	øE	F	G	Н	J	Κ	L	М	N
NCM-PE056	9/16"	0.91	1.35	0.22	0.35	0.19	0.16	0.06	0.77	0.56	0.50	0.75	0.12	0.20
NCM-PE075	3/4", 7/8" 1-1/16"	1.25	1.95	0.35	0.38	0.27	0.25	0.12	1.18	0.88	0.75	1.10	0.18	0.31
NCM-PE125	1-1/4"	1.38	2.08	0.35	0.50	0.27	0.25	0.12	1.18	0.88	0.75	1.10	0.18	0.31
NCG-PCø5ø	2"	2.12	3.00	0.44	0.75	0.26	0.38	0.24	1.75	1.38	1.00	1.50	0.25	0.37

Mounting nut (Nose mount thread)



					(inch)
Part no.	Applicable bore size	Α	В	С	D
JM-045	7/16", 9/16"	0.69	0.79	0.26	7/16-20 UNF
JM-08	3/4", 7/8" 1-1/16"	0.94	1.08	0.38	5/8-18 UNF
JM-10	1-1/4", 1-1/2"	1.12	1.30	0.42	3/4-16 UNF
JM-14	2"	1.61	1.86	0.43	1-1/4 -12 UNF

B

D-A9□(V)

Auto Switch Proper Mounting Position and Its Mounting Height (Single rod)

D-C7/C8



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D-H7□/H7□W/H7NF/H7BAL□



D-C73C/C80C

D-B5/B6/B59W

⊢<u>≅ HS</u>



D-G5NTL



D-H7C



Auto Switch Proper Mounting Position and Its Mounting Height (Single rod)

(in)

Auto Switch Mounting Position (NCDMB)

									D-G5NT					· ·
Auto switch model	D-M D-M	9□ 9□W	D-A	\9□	D-H7 D-H7 D-H7 D-H7 D-H7	′⊡W ′C ′BAL	D-C D-C D-C D-C	80 73C	D-G	SNTL	D-E D-E	35□ 364	D-B	59W
Bore size	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
044 (7/16")	1.4	0.52	1.24	0.36	1.22	0.34	1.26	0.38	-	-	-	-	-	-
056 (9/16")	1.21	0.54	1.05	0.38	1.03	0.36	1.07	0.4	-	-	-	-	-	-
075 (3/4")	1.25	0.73	1.10	0.58	1.08	0.56	1.12	0.60	0.94	0.42	0.88	0.37	1.00	0.48
088 (7/8")	1.09	0.62	0.94	0.46	0.92	0.45	0.96	0.49	0.78	0.31	0.72	0.25	0.84	0.37
106 (1-1/16")	1.31	0.83	1.16	0.68	1.14	0.66	1.18	0.70	1.00	0.52	0.94	0.46	1.06	0.58
125 (1-1/4")	1.54	0.82	1.39	0.67	1.37	0.65	1.41	0.69	1.23	0.51	1.17	0.46	1.29	0.57
150 (1-1/2")	1.44	0.87	1.29	0.71	1.27	0.70	1.31	0.74	1.13	0.56	1.07	0.5	1.19	0.61
200 (2")	1.89	1.14	1.74	0.98	1.72	0.97	1.75	1.01	1.58	0.83	1.52	0.77	1.63	0.88

Auto Switch Mounting Position (NCDMC, NCDME) (in)

Auto switch model	D-M D-M	9□ 9□W	D-A	.9□	D-H7 D-H7 D-H7 D-H7 D-H7	′⊡W ′C ′BAL	D-C D-C D-C D-C	80 73C	D-G	5NTL	D-E D-E		D-B	59W
Bore size	A	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
044 (7/16")	1.4	1.21	1.24	1.05	1.22	1.03	1.26	1.07	-	-	-	-	-	-
056 (9/16")	1.21	1.1	1.05	0.44	1.03	0.97	1.07	0.96	-	-	-	-	-	-
075 (3/4")	1.25	1.17	1.10	1.02	1.08	1.00	1.12	1.03	0.94	0.86	0.88	0.8	1.00	0.91
088 (7/8")	1.09	0.90	0.94	0.75	0.92	0.72	0.96	0.76	0.78	0.59	0.72	0.53	0.84	0.64
106 (1-1/16")	1.31	1.07	1.16	0.92	1.14	0.90	1.18	0.94	1.00	0.76	0.94	0.7	1.06	0.81
125 (1-1/4")	1.54	1.16	1.39	1.01	1.37	0.98	1.41	1.02	1.23	0.85	1.17	0.79	1.29	0.90
150 (1-1/2")	1.44	1.07	1.29	0.92	1.27	0.89	1.31	0.93	1.13	0.75	1.07	0.7	1.19	0.81
200 (2")	1.89	1.51	1.74	1.36	1.72	1.34	1.75	1.38	1.58	1.20	1.52	1.14	1.63	1.25

Mo	ounti	ng	Hei	ght	(NC	CDM)	
	Auto	D M	-	D MO	71/	D 1170	D

Auto switch model	D-M9 D-M9 W D-A9 D-A9 V	D-M9 V D-M9 WV D-H7 D D-H7 W D-H7BAL D-H7NF D-C7 D D-C80	D-H7C	D-C73C D-C80C	D-G5NTL D-B5□ D-B59W D-B64
Bore size \	≅HS	≅HS	≅HS	≅HS	≅HS
044 (7/16")	0.7	0.72	0.83	0.81	-
056 (9/16")	0.77	0.79	0.9	0.88	-
075 (3/4")	0.85	0.87	0.98	0.96	0.98
088 (7/8")	0.91	0.93	1.04	1.02	1.04
106 (1-1/16")	0.96	0.98	1.14	1.12	1.14
125 (1-1/4")	1.06	1.08	1.24	1.22	1.24
150 (1-1/2")	1.18	1.20	1.36	1.34	1.36
200 (2")	1.44	1.46	1.61	1.59	1.61

Note 1) D-G5NTL, B5 \Box , B64, B59W cannot be mounted on models with bore size 044 and 056. Note 2) When setting an auto switch, confirm the operation and adjust its mounting position.

(in)

Auto Switch Mounting Position (NCDMB-*C) (in)

Auto S	WIL		vior	JIIU	ing	SIL		(140		D -	~C)		(in)	
Auto switch model	D-M9 D-M9	9□ 9□W	D-A	\9□	D-H7□W D-C80 D-H7C D-C73C D-H7BAL D-C80C D-H7NF				D-G	SNTL		35⊡ 364	D-B	59W
Bore size	Α	В	A	В	Α	В	Α	В	Α	В	Α	В	Α	В
044 (7/16")	1.4	0.55	1.24	0.39	1.22	0.37	1.06	0.41	-	-	-	-	-	-
056 (9/16")	1.21	0.56	1.05	0.4	1.03	0.38	1.07	0.42	-	-	-	-	-	-
075 (3/4")	1.29	0.71	1.13	0.56	1.12	0.54	1.16	0.58	0.98	0.4	0.92	0.35	1.03	0.46
088 (7/8")	1.22	0.75	1.06	0.59	1.05	0.58	1.09	0.62	0.91	0.44	0.85	0.38	0.97	0.5
106 (1-1/16")	1.38	0.90	1.23	0.75	1.27	0.79	1.31	0.83	1.13	0.65	1.07	0.59	1.19	0.71
125 (1-1/4")	1.67	0.95	1.51	0.80	1.50	0.78	1.54	0.82	1.36	0.64	1.30	0.59	1.42	0.7
150 (1-1/2")	1.51	0.94	1.36	0.78	1.40	0.83	1.44	0.87	1.26	0.69	1.20	0.63	1.32	0.74
200 (2")	2.02	1.27	1.86	1.11	1.85	1.10	1.88	1.14	1.71	0.96	1.65	0.90	1.76	1.01

Auto Switch Mounting Position (NCDMC-*C, NCDME-*C) (in)

Auto switch model	D-M9	_	D-A	.9□	D-H7 D-H7 D-H7 D-H7 D-H7	′⊡W ′C ′BAL	D-C D-C D-C D-C	80 73C	D-G	SNTL	D-E D-E	35□ 364	D-B	59W
Bore size	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
044 (7/16")	1.4	1.24	1.24	1.08	1.22	1.06	1.26	1.1	-	-	-	-	-	-
056 (9/16")	1.21	1.12	1.05	0.96	1.03	0.94	1.07	0.98	-	-	-	-	-	-
075 (3/4")	1.29	1.15	1.13	1.00	1.12	0.98	1.16	1.01	0.98	0.84	0.92	0.78	1.03	0.89
088 (7/8")	1.22	1.03	1.06	0.88	1.05	0.85	1.09	0.89	0.91	0.72	0.85	0.66	0.97	0.77
106 (1-1/16")	1.38	1.20	1.23	1.05	1.27	1.03	1.31	1.07	1.13	0.89	1.07	0.83	1.19	0.94
125 (1-1/4")	1.67	1.29	1.51	1.14	1.50	1.11	1.54	1.15	1.36	0.98	1.30	0.92	1.42	1.03
150 (1-1/2")	1.51	1.20	1.36	1.05	1.40	1.02	1.44	1.06	1.26	0.88	1.20	0.83	1.32	0.94
200 (2")	2.02	1.64	1.86	1.49	1.85	1.47	1.88	1.51	1.71	1.33	1.65	1.27	1.76	1.38

Auto Switch Proper Mounting Position and Its Mounting Height (Double rod)



D-C7/C8







D-H7 /H7 /H7 /H7NF/H7BAL



D-G5NTL



D-H7C

(in)

(in)



Mounti	ng Hei	ight (NC	DMW)	(in)
Auto switch model	D-M9□ D-M9□W D-A9□ D-A9□V	D-M9□V D-M9□WV D-H7□ D-H7□W D-H7BAL D-H7NF D-C7□ D-C80	D-H7C	D-C73C D-C80C	D-G5NTL D-B5□ D-B59W D-B64
Bore size	≅HS	≅HS	≅HS	≅HS	≅HS
075 (3/4")	0.85	0.87	0.98	0.96	0.98
088 (7/8")	0.91	0.93	1.04	1.02	1.04
106 (1-1/16")	0.96	0.98	1.14	1.12	1.14
125 (1-1/4")	1.06	1.08	1.24	1.22	1.24
150 (1-1/2")	1.18	1.20	1.36	1.34	1.36
200 (2")	1.44	1.46	1.61	1.59	1.61

D-B5/B6/B59W



D-C73C/C80C



Auto Switch Mounting Position (NCDMW)

Auto switch model	D-M9 D-M9	9□ 9□W	D-A	\9□	D-H7 D-H7 D-H7 D-H7 D-H7	′⊡W ′C ′BAL	D-C D-C D-C D-C	80 73C	D-G	5NTL	D-E D-E		D-B	59W
Bore size	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
075 (3/4")	1.25	1.26	1.10	1.11	1.08	1.09	1.12	1.13	0.94	0.95	0.88	0.89	1.00	1.00
088 (7/8")	1.09	1.09	0.94	0.94	0.92	0.91	0.96	0.95	0.78	0.77	0.72	0.72	0.84	0.83
106 (1-1/16")	1.31	1.32	1.16	1.17	1.14	1.14	1.18	1.18	1.00	1.01	0.94	0.95	1.06	1.06
125 (1-1/4")	1.54	1.51	1.39	1.36	1.37	1.34	1.41	1.38	1.23	1.20	1.17	1.14	1.29	1.26
150 (1-1/2")	1.44	1.44	1.29	1.29	1.27	1.27	1.31	1.31	1.13	1.13	1.07	1.07	1.19	1.18
200 (2")	1.89	1.82	1.74	1.67	1.72	1.65	1.75	1.69	1.58	1.51	1.52	1.45	1.63	1.57

Auto Switch	Mounting	Position	(NCDMW-*C)
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Auto O												(111)		
Auto switch model	D-M D-M		D-A	.9 □	D-H7 D-H7 D-H7 D-H7 D-H7	′⊟W ′C ′BAL	D-C D-C D-C D-C	80 73C	D-G	SNTL	D-B D-B		D-B	59W
Bore size	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
075 (3/4")	1.29	1.24	1.14	1.09	1.12	1.07	1.16	1.11	0.98	0.93	0.92	0.87	1.03	0.98
088 (7/8")	1.22	1.22	1.07	1.07	1.05	1.04	1.09	1.08	0.91	0.9	0.85	0.85	0.97	0.96
106 (1-1/16")	1.38	1.39	1.23	1.23	1.21	1.21	1.25	1.25	1.07	1.07	1.01	1.01	1.12	1.13
125 (1-1/4")	1.67	1.64	1.52	1.49	1.50	1.47	1.54	1.51	1.36	1.33	1.30	1.27	1.42	1.39
150 (1-1/2")	1.51	1.51	1.36	1.35	1.34	1.33	1.38	1.37	1.20	1.19	1.14	1.14	1.25	1.25
200 (2")	2.02	1.95	1.87	1.80	1.85	1.78	1.88	1.82	1.71	1.64	1.65	1.58	1.76	1.7

Note 1) D-G5NTL, B5 \Box , B64, B59W cannot be mounted on models with bore size 044 and 056. Note 2) When setting an auto switch, confirm the operation and adjust its mounting position.

Auto Switch Proper Mounting Position and Its Mounting Height (Block mount)



D-C7/C8



D-B5/B6/B59W



D-C73C/C80C



Auto Switch Mounting Position (NCDMR)

Auto switch model	D-M D-M		D-A	\9□	D-H7 D-H7 D-H7 D-H7	Z Z Z Z Z BAL	D-C D-C D-C D-C	80 73C	D-G	5NTL	D-E D-E		D-B	59W
Bore size	A	В	A	В	D-H7 A	B	A	В	A	В	Α	В	A	В
075 (3/4")	1.67	0.74	1.52	0.59	1.50	0.56	1.54	0.60	1.36	0.42	1.30	0.37	1.42	0.48
106 (1-1/16")	1.98	0.83	1.83	0.68	1.81	0.66	1.85	0.70	1.67	0.52	1.61	0.46	1.72	0.58
150 (1-1/2")	2.47	0.87	2.32	0.72	2.29	0.70	2.33	0.74	2.16	0.56	2.10	0.50	2.21	0.61

Auto Switch Mounting Position (NCDMR-*C)

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Auto switch model	D-M9 D-M9	9□ 9□W	D-A	\9□	D-H7 D-H7 D-H7 D-H7 D-H7	7⊡W 7C 7BAL			D-G	SNTL	D-E D-E		D-B	59W
Bore size	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
075 (3/4")	1.67	0.74	1.52	0.59	1.50	0.56	1.54	0.60	1.36	0.42	1.30	0.37	1.42	0.48
106 (1-1/16")	1.98	0.83	1.83	0.68	1.81	0.66	1.85	0.70	1.67	0.52	1.61	0.46	1.72	0.58
150 (1-1/2")	2.47	0.87	2.32	0.72	2.29	0.70	2.33	0.74	2.16	0.56	2.10	0.50	2.21	0.61

Note 1) D-G5NTL, B5 \Box , B64, B59W cannot be mounted on models with bore size 044 and 056. Note 2) When setting an auto switch, confirm the operation and adjust its mounting position.

D-M9□(V)/M9□W(V)





D-H7□/H7□W/H7NF/H7BAL□



D-G5NTL



D-H7C

(in)

(in)



Mounting Height (NCDMR and NCDMR-*C)

(NCDM	R and	NCDMI	R-∗C)	(in)
Auto switch model	D-M9□ D-M9□W D-A9□ D-A9□V	D-M9□V D-M9□WV D-H7□ D-H7□W D-H7BAL D-H7NF D-C7□ D-C80	D-C73C D-C80C	D-G5NTL D-B5□ D-B59W D-B64
Bore size \	≅HS	≅HS	≅HS	≅HS
088 (7/8")	0.91	0.93	1.02	1.04
106 (1-1/16")	0.96	0.98	1.12	1.14
150 (1-1/2")	1.06	1.08	1.22	1.24

Minimum Stroke for Auto Switch Mounting

					(in)
			Number of switches		
Auto switch model		2		1	1
	On different surfaces	On the same surface	On different surfaces	On the same surface	•
D-M9□ D-M9□W D-A9□	0.6	Note 2) 1.8	$0.6 + 1.8 \frac{(n-2)}{2}$ (n = 2, 4, 6)	(n = 2, 4, 6)	0.4
D-M9□V D-M9□WV D-A9□V	0.6	1.4	$0.6 + 1.2 \frac{(n-2)}{2}$ (n = 2, 4, 6)	1.4 + 1.2 (n - 2) (n = 2, 4, 6)	0.4
D-H7□ D-H7□W D-H7BAL D-H7NF	0.6	2.3	$0.6 + 1.8 \frac{(n-2)}{2}$ (n = 2, 4, 6)		0.4
D-C7□ D-C80	0.6	2.3	$0.6 + 1.8 \frac{(n-2)}{2}$ (n = 2, 4, 6)		0.4
D-H7C D-C73C D-C80C	0.6	3.1	$0.6 + 2 \frac{(n-2)}{2}$ (n = 2, 4, 6)	3.1 + 2 (n - 2) (n = 2, 4, 6)	0.4
D-G5NTL	0.6	2.8	$0.6 + 2 \frac{(n-2)}{2}$ (n = 2, 4, 6)	2.8 + 2 (n - 2) (n = 2, 4, 6)	0.4
D-B5□ D-B64	0.6	2.7	$0.6 + 2 \frac{(n-2)}{2}$ (n = 2, 4, 6)	2.7 + 2.2 (n - 2) (n = 2, 4, 6)	0.4
D-B59W	0.8	2.9	$0.8 + 2 \frac{(n-2)}{2}$ (n = 2, 4, 6)	2.9 + 2.2 (n - 2) (n = 2, 4, 6)	0.6

Note 1) D-G5NTL, B5□, B64, B59W cannot be mounted on models with bore size 044 and 056.



Auto Switch Mounting

Auto Switch Mounting Bracket Part No.

Auto switch model				Bore	size			
Auto Switch model	044	056	075	088	106	125	150	200
D-M9□(V) D-M9□W(V) D-A9□(V)	Note 1) ① BJ2-012 ② BJ3-1	Note 1) ① BJ2-015 ② BJ3-1	Note 1) ① NBM2-075 ② BJ3-1	Note 1) ① NBM2-088 ② BJ3-1	Note 1) ① NBM2-106 ② BJ3-1	Note 1) ① NBM2-125 ② BJ3-1	Note 1) ① NBM2-150 ② BJ3-1	Note 1) ① NCMB-200 ② BJ3-1
D-H7□ D-H7□W D-H7BAL D-H7NF D-C7□/80 D-C73C/80C	BJ2-012	BJ2-015	NBM2-075	NBM2-088	NBM2-088	NBM2-125	NBM2-150	NCMB-200
D-G5NTL D-B5□/B59W/B64	-	_	NBA-075	NBA-088	NBA-106	NBA-125	NBA-150	NCMA-200

Note 1) Two types of auto switch mounting brackets are used as a set. Note 2) D-G5NTL, $B5\Box$, B64, B59W cannot be mounted on models with bore size 044 and 056.



Stainless steel screw set

The set of stainless steel mounting screws described below is available and can be used depending on the operating environment. As auto switch bracket is not included, order separately.

Detailed Contents of Stainless Steel Mounting Screw Sets

Part no.		Content		Applicable auto switch	Applicable
Tantho.	Description	Size	Qty.	mounting bracket part no.	auto switch
BBA3	Auto switch mounting screw	M4X0.7X22L	1	NBA-075/088/106/125/150 NCMA-200	D-G5NTL D-B5⊡⊡ D-B64
BBA4	Auto switch mounting screw	M3X0.5X14L	1	BJ2-012/015 NBM2-075/088/106/125/150 NCMB-200	D-H7□□ D-C7□□ D-C80□

D-H7BAL switch is set on the cylinder with the stainless steel screws (BBA4) above when shipped. When only a switch is shipped independently, BBA4 screws are attached.

Operating Range

								(inch)
Auto switch model				Bore	size			
Auto switch model	044	056	075	088	106	125	150	200
M9□(V)/D-M9□W(V)	0.12	0.12	0.12	0.12	0.12	0.12	0.14	0.14
D-A9□(V)	0.22	0.22	0.26	0.28	0.26	0.3	0.3	0.3
D-H7□/H7□W/H7NF/H7BAL	0.16	0.16	0.18	0.2	0.18	0.2	0.22	0.22
D-H7C	0.16	0.16	0.18	0.2	0.18	0.2	0.22	0.22
D-C7□/C80/C73C/C80C	0.3	0.3	0.34	0.36	0.32	0.34	0.38	0.38
D-G5NTL	-	-	0.18	0.18	0.18	0.2	0.22	0.22
D-B5□/B64	-	-	0.4	0.42	0.38	0.42	0.46	0.46
D-B59W	-	-	0.56	0.56	0.54	0.56	0.6	0.6

 Note1) Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately ±30% dispersion) There may be the case it will vary substantially depending on an ambient environment.

 Note 2) D-G5NTL, B5□, B64, B59W cannot be mounted on models with bore size 044 and 056.

Auto switch type	Model	Electrical entry (Entry direction)	Special function	Applicable bore size	
	D-M9NV, M9PV, M9BV D-H7A1, H7A2, H7B		-	044 to 000	
Solid state switch	D-M9NWV, M9PWV, M9BWV D-H7NW, H7PW, H7BW		Diagnostic indication (2-color indication)	044 to 200	
	D-G5NTL		With timer	075 to 000	
	D-B53	Grommet (In-line)		075 to 200	
Reed switch	D-A93V, A96V D-C73, C76		-		
	D-A90V D-C80		None	044 to 200	

Series NCM Auto Switch Specifications

Auto Switch Common Specifications

Туре	Reed switch	Solid state switch				
Leakage current	None	3-wire: 100 µA or less 2-wire: 0.8 mA or less				
Operating time	1.2 ms	1 ms or less				
Impact resistance	300 m/s ²	1000 m/s ²				
Insulation resistance	50 M Ω or more at 500 VDC Mega (between lead wire and case)					
Withstand voltage	1500 VAC for 1 minute (between lead wire and case) Note)	1000 VAC for 1 minute (between lead wire and case)				
Ambient temperature	-10 to 60°C					
Enclosure	IEC60529 standard IP67					
Standard	Conforming to CE					

Note) D-C73C/C80C type: 1000 VAC/min. (Between lead wire and case)

Lead Wire

Lead wire length indication



Note 1) Applicable auto switch with 5 m lead wire "Z" Solid state switch: Manufactured

upon receipt of order as standard. Note 2) 1 m (M): D-M9□□ only.

Note 3) Lead wire tolerance

Lead wire length	Tolerance
0.5 m	±15 mm
1 m	±30 mm
3 m	±90 mm
5 m	±150 mm



Solid state switch with oilproof flexible heavy-duty vinyl cord indication

To designate solid state switches with flexible specifications, add "-61" after the lead wire length. Flexible cable is used for D-M9 \square , D-M9 \square W as standard. There is no need to place the suffix -61 at the end of the part number.

D-H7BAL- 61 (Example)

Flexible specification

Lead wires with connector indication Part No. of Lead Wires with Connectors

Model	Lead wire length	(Applicable for
D-LC05	0.5 m	connector type only)
D-LC30	3 m	
D-LC50	5 m	

Contact Protection Boxes: CD-P11, CD-P12

<Applicable switch model>

D-A9/A9 V/C7/C80/C73C/C80C type

The auto switches below do not have a built-in contact protection circuit. A contact protection box is not required for solid state switches due to their construction.

Therefore, please use a contact protection box with the switch for any of the following cases:

- ①Where the operation load is an inductive load.
- 2 Where the wiring length to the load is greater than 5 m.
- ③ Where the load voltage is 100 VAC.

The contact life may be shortened (due to permanent energizing conditions). Where the load voltage is 110 VAC.

Where the load voltage is increased by 10% of the rated voltage for the above applicable auto switch model (except for D-C73C, C80C), you can use the auto switches at a load voltage of 110 VAC by using a contact protection box (CD-P11) and setting the load current within the current range in which the maximum load current is decreased by 10%.

Specifications

Part no.	CD-P11		CD-P12
Load voltage	100 VAC	200 VAC	24 VDC
Max. load current	25 mA	12.5 mA	50 mA





Internal Circuit



Dimensions



Connection

To connect a switch unit to a contact protection box, connect the lead wire from the side of the contact protection box marked SWITCH to the lead wire coming out of the switch unit. Keep the switch as close as possible to the contact protection box, with a lead wire length of no more than 1 meter.



Auto Switch Connections and Examples

Basic Wiring



Example of Connection to PLC (Programmable Logic Controller)

- Sink input specification 3-wire, NPN Black Input Brown Switch Switch Blue COM PLC internal circuit 2-wire 2-wire Brown Input ~W Switch Switch Blue COM PLC internal circuit
- Source input specification 3-wire, PNP Black Input -444, Brown Blue COM PLC internal circuit Blue Input

Connect according to the applicable PLC input specifications, since the connection method will vary depending on the PLC input specifications.

Example of AND (Serial) and OR (Parallel) Connection

• 3-wire

AND connection for NPN output (using relays)



2-wire with 2-switch AND connection



AND connection for NPN output (performed with switches only)

COM

Brown



The indicator lights will illuminate when both switches are turned ON.

2-wire with 2-switch OR connection



PLC internal circuit

Load voltage at OFF = Leakage current x 2 pcs. x Load impedance = 1 mA x 2 pcs. x 3 kΩ = 6 V

Example: Load impedance is 3 kΩ. Leakage current from switch is 1 mA.

When two switches are connected in parallel, a malfunction may occur because the load voltage will increase when in the

Switch 1

Switch 2

(Reed)

OR connection for NPN output

Brown

Black

Blue

Black

Blue

Brown

Because there is no current leakage, the load voltage will not increase when turned OFF. However, depend-ing the on number of switches in the ON state, the indicator lights may sometimes dim or not light because of the dispersion and reduction of the current flowing to the switches.

Load

Solid State Switch: Direct Mounting Style D-M9N(V)/D-M9P(V)/D-M9B(V) ((

Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- Flexibility is 1.5 times greater than the conventional model (SMC comparison).
- Using flexible cable as standard spec.



≜Caution

Precautions

Fix the switch with appropriate screw installed on the switch body. If using other screws, the switch may be damaged.

Auto Switch Internal Circuit D-M9N(V)







D-M9B(V)



Auto Switch Specifications

PLC: Programmable Logic Controller

D-M9□(V) (With indicator light)							
Auto switch model	D-M9N	D-M9NV	D-M9P	D-M9PV	D-M9B	D-M9BV	
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular	
Wiring type		3-w	vire		2-\	vire	
Output type	N	PN	PI	NP	-	_	
Applicable load		IC circuit, F	24 VDC relay, PLC				
Power supply voltage	5	5, 12, 24 VDC (4.5 to 28 V)				—	
Current consumption		10 mA or less			-	_	
Load voltage	28 VDC	28 VDC or less —			24 VDC (10) to 28 VDC)	
Load current	40 mA or less				2.5 to	40 mA	
Internal voltage drop	0.8 V or less at 10 mA (2 V or less at 40 mA) 4 V or less					or less	
Leakage current	100 μA or less at 24 VDC 0.8 mA or les					or less	
Indicator light	Red LED illuminates when turned ON.						
Standards			CE m	arking			

• Lead wires — Oilproof heavy-duty vinyl cable: 02.7×3.2 ellipse D-M9B(V) $0.15 \text{ mm}^2 \times 2 \text{ cores}$

D-M9N(V), D-M9P(V) 0.15 mm² x 3 cores

Note 1) Refer to page 58 for solid state switch common specifications. Note 2) Refer to page 58 for lead wire lengths.

6

Weight

Unit: g

Unit: mm

Auto switch model		D-M9N(V)	D-M9P(V)	D-M9B(V)
	0.5	8	8	7
Lead wire length (m)	1	14	14	13
	3	41	41	38
	5	68	68	63

Most sensitive position

Dimensions

D-M9□





D-M9⊡V



SMC

Solid State Switch: Band Mounting Style **D-H7C**

Connector



▲Caution Operating Precautions

- 1.Confirm that the connector is appropriately tightened. If tightened insufficiently, the waterproof performance will deteriorate.
- 2. For how to handle a connector, refer to Best Pneumatics catalog.

Auto Switch Internal Circuit



Auto Switch Specifications

D-H7C (With indicator light)					
Auto switch part no.	D-H7C				
Wiring type	2-wire				
Output type	_				
Applicable load	24 VDC Relay, PLC				
Power supply voltage	_				
Current consumption	_				
Load voltage	24 VDC (10 to 28 VDC)				
Load current	5 to 40 mA				
Internal voltage drop	4 V or less				
Leakage current	0.8 mA or less at 24 VDC				
Indicator light	Red LED illuminates when ON.				
Standard	Conforming to CE				

• Lead wires — Oilproof heavy-duty vinyl cable: ø3.4, 0.2 mm² x 2 cores (Brown, Blue), 0.5 m Note 1) Refer to page 58 for solid state switch common specifications. Note 2) Refer to page 58 for lead wire lengths and lead wire with connector.

Weight

Unit: g

PLC: Programmable Logic Controller

Auto switch part no.		D-H7C
Lead wire length (m)	0.5	15
	3	54
	5	85

Dimensions

Unit: mm





2-Color Indication Solid State Switch: **Direct Mounting Style** D-M9NW(V)/D-M9PW(V)/D-M9BW(V) $\zeta \in$

Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- RoHS compliant
- Flexibility is 1.5 times greater than the conventional model (SMC comparison).
- Using flexible cable as standard spec.
- The optimum operating position can be determined by the color of the light. (Red \rightarrow Green ← Red)



Auto Switch Internal Circuit



Auto Switch Specifications

PLC: Programmable Logic Controller

D-M9□W/D-M9□WV (With indicator light)						
Auto switch part no.	D-M9NW	D-M9NWV	D-M9PW	D-M9PWV	D-M9BW	D-M9BWV
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular
Wiring type		3-v	/ire		2-1	vire
Output type	N	۶N	PI	NP	-	_
Applicable load		IC circuit, I	Relay, PLC		24 VDC i	relay, PLC
Power supply voltage	Ę	5, 12, 24 VDC	C (4.5 to 28 \	/)	—	
Current consumption		10 mA or less			-	_
Load voltage	28 VD0	28 VDC or less —			24 VDC (10) to 28 VDC)
Load current	40 mA or less			2.5 to	40 mA	
Internal voltage drop	0.8 V or I	0.8 V or less at 10 mA (2 V or less at 40 mA)			4 V c	or less
Leakage current	100 μA or less at 24 VDC			0.8 mA	or less	
la dia atau Kalat	Operating position Red LED illuminates.					
Indicator light	Optimum operating position Green LED illuminates.				ites.	
Standard	Conforming to CE					

• Lead wires — Oilproof flexible heavy-duty vinyl cable: ø2.7 x 3.2 ellipse D-M9BW(V) 0.15 mm² x 2 cores

D-M9NW(V), D-M9PW(V) 0.15 mm² x 3 cores

Note 1) Refer to page 58 for solid state switch common specifications.

Note 2) Refer to page 58 for lead wire lengths.

Weight

Auto switch part no.		D-M9NW(V)	D-M9PW(V)	D-M9BW(V)
Lead wire length (m)	0.5	8	8	7
	1	14	14	13
	3	41	41	38
	5	68	68	63

Dimensions



Unit: g

Unit: mm

Water Resistant 2-Color Indication Solid State Switch: Band Mounting Style D-H7BAL

Grommet

Water (coolant) resistant type
 The optimum operating position can be determined by the color of the light. (Red → Green ← Red)



▲Caution Operating Precautions

Consult SMC if using coolant liquid other than water based solution.

Auto Switch Specifications

PLC: Programmable Logic Controller

D-H7BAL (With indicator light)				
Auto switch part no.	D-H7BAL			
Wiring type	2-wire			
Output type	—			
Applicable load	24 VDC Relay, PLC			
Power supply voltage	—			
Current consumption	—			
Load voltage	24 VDC (10 to 28 VDC)			
Load current	5 to 40 mA			
Internal voltage drop	4 V or less			
Leakage current	0.8 mA or less at 24 VDC			
Indicator light	Operating position Red LED illuminates. Optimum operating position Green LED illuminates.			
Standard	Conforming to CE			

 Lead wires — Oilproof heavy-duty vinyl cable: ø3, ø4, 0.2 mm² x 2 cores (Brown, Blue), 3 m (Standard)

Note 1) Refer to page 58 for solid state switch common specifications.

Note 2) Refer to page 58 for lead wire lengths.

Weight

Unit: g

E

Auto switch part no.		D-H7BA
Lead wire length (m)	0.5	_
	3	50
(11)	5	81

Dimensions

Unit: mm







Auto Switch Internal Circuit



2-Color Indication with Diagnostic Output Solid State Switch: Band Mounting Style D-H7NF

Grommet

Since the output signal can be detected in an unsteady detecting area, the difference of detecting position can be confirmed by the side of PLC (Programmable Logic Controller).

 The optimum operating position can be determined by the color of the light. (Red → Green ← Red)



Auto Switch Internal Circuit



Auto Switch Specifications

PLC: Programmable Logic Controller

C F

Unit: g

Unit: mm

D-H7NF (With indicator light)				
liagnostic output				
uminates.				
Load current 50 mA or less at the total amount of normal output and diagr Internal voltage drop 1.5 V or less (0.8 V or less at 5 mA) Leakage current 100 μA or less at 24 VDC Indicator light Operating position				

• Lead wires — Oilproof heavy-duty vinyl cable: ø3.4, 0.2 mm² x 4 cores (Brown, Black, Orange, Blue), 0.5 m Note 1) Refer to page 58 for solid state switch common specifications. Note 2) Refer to page 58 for lead wire lengths.

Weight

 Auto switch part no.
 D-H7NF

 Lead wire length (m)
 0.5
 13

 5
 90

Diagnostic Output Operation

The diagnostic signal is output within unsteady detecting area (where indicator light is Red), and the diagnostic output becomes OFF when the detecting position remains within the optimum operating position (where indicator is Green). When the detecting position is not adjusted, the diagnostic output becomes ON.



Dimensions



SMC

Reed Switch: Direct Mounting Style D-A90(V)/D-A93(V)/D-A96(V) (€

Grommet



∆Caution

Precautions

Fix the auto switch with the existing screw installed on the switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Internal Circuit



- Note) ① In a case where the operation load is an inductive load.
 - ② In a case where the wiring load is greater than 5 m.
 - ③ In a case where the load voltage is 100 VAC.

Use the auto switch with a contact protection box in any of the above mentioned cases. (For details about the contact protection box, refer to page 58.)

Auto Switch Specifications

PLC: Programmable Logic Controller

D-A90(V) (Without indicator light)						
Auto switch model	D-A90/D-A90V					
Applicable load	IC circuit, Relay, PLC					
Load voltage	24 VAC/DC or less	48 VAC/DC or less	100 VAC/DC or less			
Maximum load current	50 mA	40 mA	20 mA			
Contact protection circuit		None				
Internal resistance	1 Ω or les	s (including lead wire leng	th of 3 m)			
Standards	CE marking					
D-A93(V)/D-A96(V) (With indicator light)						
Auto switch model	D-A93/D-A93V D-A96/D-A96V					
Applicable load	Relay	IC circuit				
Load voltage	24 VDC	100 VAC	4 to 8 VDC			
Load current range and max. load current Note 3)	5 to 40 mA	5 to 20 mA	20 mA			
Contact protection circuit		None				
Internal resistance	D-A93 — 2.4 V or less (to 20 mA)/3 V or less (to 40 mA) D-A93V — 2.7 V or less 0.8 V or less					
Indicator light	Red LED illuminates when turned ON.					
Standards		CE marking				

Lead wires

D-A90(V)/D-A93(V) — Oilproof heavy-duty vinyl cable: ø2.7, 0.18 mm² x 2 cores (Brown, Blue), 0.5 m D-A96(V) — Oilproof heavy-duty vinyl cable: ø2.7, 0.15 mm² x 3 cores (Brown, Black, Blue), 0.5 m Note 1) Refer to page 58 for reed switch common specifications.

Note 2) Refer to page 58 for lead wire lengths.

Note 3) Under 5 mA, the visuality of an indicator light is worsen. Furthermore, although it could be impossible to recognize it under 2.5 mA, but there would be no problem only with 1 mA or more in terms of the contact output.

Weight

							(g)
Model		D-A90	D-A90V	D-A93	D-A93V	D-A96	D-A96V
Lead wire length (m)	0.5	6	6	6	6	8	8
	3	30	30	30	30	41	41

Dimensions

D-A90/D-A93/D-A96 ø2.7 22 Indicator light M2.5 x 4 e (24.5)D-A90 type comes without Slotted set screw indicator light. ØF 38 Most sensitive position 10 (): D-A93 D-A90V/D-A93V/D-A96V 6 M2.5 x 4 e Slotted set screw Ø TC Indicator light ø2.7 D-A90 type comes without indicator light Most sensitive position 10

SMC

Unit: mm

Reed Switch: Band Mounting Style **D-B54/D-B64**

Grommet



Auto Switch Specifications

PLC: Programmable Logic Cor								
D-B5 (With indicator light)								
Auto switch part no.	D-B54							
Applicable load	Relay, PLC							
Load voltage	24 VDC	100 VAC	200 VAC					
Load current range Note 3)	5 to 50 mA	5 to 25 mA	5 to 12.5 mA					
Contact protection circuit	Built-in							
Internal voltage drop	2.4 V or less (to 20 mA)/3.5 V or less (to 50 mA)							
Indicator light	Red LED illuminates when turned ON.							
Standard	Conforming to CE							
D-B6 (Without indicator light)								
Auto switch part no.	D-B64							
Applicable load	Relay, PLC							
Load voltage	24 VAC/DC or less	100 VAC	200 VAC					
Maximum load current	Max. 50 mA	Max. 25 mA	Max. 12.5 mA					
Contact protection circuit	Built-in							
Internal resistance	25 Ω or less							
Standard	Conforming to CE							

• Lead wires — Oilproof heavy-duty vinyl cable: ø4, 0.3 mm² x 2 cores (Brown, Blue), 0.5 m Note 1) Refer to page 58 for reed switch common specifications.

Note 2) Refer to page 58 for lead wire lengths.

Note 3) Under 5 mA, the strength of the indicator light is poor. In some cases, visibility of the indicator light will not be possible where the output signal is less than 2.5 mA. However, there is no problem in terms of contact output, when an output signal exceeds 1 mA or more.

Weight

Unit: g

Auto switch part no.		D-B54	D-B64	
Lead wire length (m)	0.5	22	22	
	3	78	78	
	5	126	_	

Dimensions

Unit: mm



Auto Switch Internal Circuit


Reed Switch: Band Mounting Style D-C73C/D-C80C

Connector



∆Caution

Operating Precautions

- 1.Confirm that the connector is appropriately tightened. If tightened insufficiently, the waterproof performance will deteriorate.
- 2. For how to handle a connector, refer to "Best Pneumatics 2004" Vol. 6 catalog.

Auto Switch Internal Circuit



Note) ① In a case where the operation load is an inductive load.

② In a case where the wiring load is greater than 5 m.

Use the contact protection box in any of the above listed situations. The contact point life may decrease. (Refer to page 58 for contact protection box.)

Auto Switch Specifications

PLC: Programmable Logic Controller

D-C73C (With indicator light)				
Auto switch part no.	D-C73C			
Applicable load	Relay, PLC			
Load voltage	24 VDC			
Load current range Note 4)	5 to 40 mA			
Contact protection circuit	None			
Internal voltage drop	2.4 V or less			
Indicator light	Red LED illuminates when turned ON.			
Standard	Conforming to CE			
D-C80C (Without indicator light)				
Auto switch part no.	D-C80C			
Applicable load	Relay, PLC			
Load voltage	24 VAC/DC or less			
Maximum load current	50 mA			
Contact protection circuit	None			
Internal resistance	1 Ω or less (including lead wire length of 3 m)			
Standard	Conforming to CE			
Internal resistance	1 Ω or less (including lead wire length of 3 m)			

• Lead wires — Oilproof heavy-duty vinyl cable: ø3.4, 0.2 mm² x 2 cores (Brown, Blue), 0.5 m Note 1) Refer to page 58 for reed switch common specifications.

Note 2) Refer to page 58 for lead wire lengths.

Note 3) Lead wire with connector may be shipped with switch.

Note 4) Under 5 mA, the strength of the indicator light is poor. In some cases, visibility of the indicator light will not be possible where the output signal is less than 2.5 mA. However, there is no problem in terms of contact output, when an output signal exceeds 1 mA or more.

Weight

Unit: g

Auto switch part n	0.	D-C73C	D-C80C
Lead wire length (m)	0.5	14	14
	3	53	53
	5	83	83

Dimensions

Unit: mm





2-Color Indication Reed Switch: Band Mounting Style D-B59W

Grommet

 The optimum operating position can be determined by the color of the light. (Red → Green ← Red)



Auto Switch Internal Circuit



Auto Switch Specifications

PLC: Programmable Logic Controller

D-B59W (With indicator light)			
Auto switch part no.	D-B59W		
Applicable load	Relay, PLC		
Load voltage	24 VDC		
Load current range Note 3)	5 to 40 mA		
Contact protection circuit	Built-in		
Internal voltage drop	4 V or less		
Indicator light	Operating position Red LED illuminates. Optimum operating position Green LED illuminates.		
Standard	Conforming to CE		

• Lead wires — Oilproof heavy-duty vinyl cable: ø4, 0.3 mm² x 2 cores (Brown, Blue), 0.5 m Note 1) Refer to page 58 for reed switch common specifications.

Note 2) Refer to page 58 for lead wire lengths.

Note 3) Under 5 mA, the strength of the indicator light is poor. In some cases, visibility of the indicator light will not be possible where the output signal is less than 2.5 mA. However, there is no problem in terms of contact output, when an output signal exceeds 1 mA or more.

Weight

Unit: g

Auto switch part n	0.	D-B59W
Lead wire length (m)	0.5	20
	3	76
	5	_

Dimensions

Unit: mm





Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC), Japan Industrial Standards (JIS)^{*1} and other safety regulations^{*2}.

* 1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements) ISO 10218-1992: Manipulating industrial robots -Safety. JIS B 8370: General rules for pneumatic equipment. JIS B 8361: General rules for hydraulic equipment. JIS B 9960-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements) JIS B 8433-1993: Manipulating industrial robots - Safety. etc.
* 2) Labor Safety and Sanitation Laws, etc. **Aution:** Operator error could result in injury or equipment damage. **Aution:** Operator error could result in serious injury or loss of life. **Automatic:** In extreme conditions, there is a possibility of serious injury or loss of life.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.





The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch. (1-800-SMC-SMC1)

Limited Warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited Warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited Warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.*3)

Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - * 3) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

When the product is exported, strictly follow the laws required by the Department of Commerce, International Trade Administration (Foreign Exchange and Foreign Trade Control Law).



Series NCM Actuators Precautions 1

Be sure to read this before handling.

Design and Selection

MWarning

1. There is a danger of sudden action by air cylinders if sliding parts of machinery are twisted, etc., and changes in forces occur.

In such cases, human injury may occur; e.g., by catching hands or feet in the machinery, or damage to the machinery itself may occur. Therefore, the machine should be designed to avoid such dangers.

2. Install a protective cover when there is a risk of human injury

If a driven object and moving parts of a cylinder pose a danger of human injury, design the structure to avoid contact with the human body.

3. Securely tighten all stationary parts and connected parts so that they will not become loose.

Especially when a cylinder operates with high frequency or is installed where there is a lot of vibration, ensure that all parts remain secure.

4. A deceleration circuit may be required.

When a driven object is operated at high speed or the load is heavy, a cylinder's cushion will not be sufficient to absorb the impact. Install a deceleration circuit to reduce the speed before cushioning to relieve the impact. In this case, the rigidity of the machinery should also be examined.

5. Consider a possible drop in operating pressure due to a power outage, etc.

When a cylinder is used in a clamping mechanism, there is a danger of work pieces dropping if there is a decrease in clamping force due to a drop in circuit pressure caused by a power outage, etc. Therefore, safety equipment should be installed to prevent damage to machinery and/or human injury. Suspension mechanisms and lifting devices also require consideration for drop prevention.

6. Consider a possible loss of power source.

Measures should be taken to protect against human injury and equipment damage in the event that there is a loss of power to equipment controlled by air pressure, electricity or hydraulics, etc.

7. Design circuitry to prevent sudden lurching of driven objects.

When a cylinder is driven by an exhaust center type directional control valve or when starting up after residual pressure is exhausted from the circuit, etc., the piston and its driven object will lurch at high speed if pressure is applied to one side of the cylinder because of the absence of air pressure inside the cylinder. Therefore, select equipment and design circuits to prevent sudden lurching, because there is a danger of human injury and/or damage to equipment when this occurs.

8. Consider emergency stops.

Design so that human injury and/or damage to machinery and equipment will not be caused when machinery is stopped by a safety device under abnormal conditions, such as a power outage or a manual emergency stop. 9. Consider the action when operation is restarted after an emergency stop or abnormal stop.

Design the machinery so that human injury or equipment damage will not occur upon restart of operation. When the cylinder has to be reset at the starting position, install safe manual control equipment.

Warning

1. Confirm the specifications.

The products advertised in this catalog are designed according to use in industrial compressed air systems. If the products are used in conditions where pressure, temperature, etc., are out of specification, damage and/or malfunction may be caused. Do not use in these conditions. (Refer to the specifications.) Consult SMC if you use a fluid other than compressed air.

2. Intermediate stops

When intermediate stopping of a cylinder piston is performed with a 3 position closed center type directional control valve, it is difficult to achieve stopping positions as accurate and precise as with hydraulic pressure due to the compressibility of air. Furthermore, since valves and cylinders, etc., are not guaranteed for zero air leakage, it may not be possible to hold a stopped position for an extended period of time. Contact SMC in case it is necessary to hold a stopped position for an extended period.

▲Caution

1. Operate within the limits of the maximum usable stroke.

The piston rod will be damaged if operated beyond the maximum stroke. Refer to the air cylinder model selection procedure for the maximum useable stroke.

2. Operate the piston within a range such that collision damage will not occur at the stroke end.

Operate within a range such that damage will not occur when the piston having inertial force stops by striking the cover at the stroke end. Refer to the cylinder model selection procedure for the range within which damage will not occur.

3. Use a speed controller to adjust the cylinder drive speed, gradually increasing from a low speed to the desired speed setting.

4. Provide intermediate supports for long stroke cylinders.

Provide intermediate supports for cylinders with long strokes to prevent rod damage due to sagging of the rod, deflection of the tube, vibration and external loads, etc.

It is assumed the persons determining the stroke requirements have technical training and expertise in the design limitations of pneumatic equiptment and are aware that death, personal injury, and property damage may result from the improper use of these products. Proper use is the users responsibility.



Series NCM Actuators Precautions 2

Be sure to read this before handling.

Mounting

1. Be certain to align the rod axis with the load and direction of movement when connecting.

When not properly aligned, the rod and tube may be twisted, and damage may be caused due to wear on areas such as the inner tube surface, bushings, rod surface and seals.

- 2. When an external guide is used, connect the rod end and the load in such a way that there is no interference at any point within the stroke.
- 3. Do not scratch or gouge the sliding parts of the cylinder tube or piston rod, etc., by striking or grasping them with other objects.

Cylinder bores are manufactured to precise tolerances, so that even a slight deformation may cause malfunction. Also, scratches or gouges, etc., in the piston rod may lead to damaged seals and cause air leakage.

4. Prevent the seizure of rotating parts.

Prevent the seizure of rotating parts (pins, etc.) by applying grease.

5. Do not use until you can verify that equipment can operate properly.

Verify correct mounting by appropriate function and leakage inspections after compressed air and power are connected following mounting, maintenance or conversions.

6. Instruction manual

The product should be mounted and operated after thoroughly reading the manual and understanding its contents.

Keep the instruction manual where it can be referred to as needed.

7. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

8. Wrapping of pipe tape

When screwing together pipes and fittings, etc., be certain that chips from the pipe threads and sealing material do not get inside the piping. Also, when pipe tape is



the piping. Also, when pipe tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.

9. Mount an auto switch at the center of the operating range.

Adjust the mounting position of an auto switch so that the piston stops at the center of the operating range (the range in which a switch is ON). (The mounting position shown in the catalog indicates the optimum position at stroke end.) If mounted at the end of the operating range (around the borderline of ON and OFF), operation will be unstable.

Cushion

1. Readjust using the cushion needle.

Cushion is adjusted at the factory, however, the cushion needle on the cover should be readjusted when the product is put into service, based upon factors such as the size of the load and the operating speed. When the cushion needle is turned clockwise, the restriction becomes smaller and the cushion's effectiveness is increased. Tighten the lock nut securely after adjustment is performed.

2. Do not operate with the cushion needle in a fully closed condition.

This will cause damage to the seals.

\land Warning

1. Use clean air.

Do not use compressed air which includes chemicals, synthetic oils containing organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

▲ Caution

1. Install air filters.

Install air filters at the upstream side of valves. The filtration degree should be 5 μm or finer.

2. Install an after-cooler, air dryer or water separator, etc.

Air that includes excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an after-cooler, air dryer or water separator, etc.

3. Use the product within the specified range of fluid and ambient temperature.

Take measures to prevent freezing, since moisture in circuits can be frozen below 5° C, and this may cause damage to seals and lead to malfunction.

Refer to "Best Pneumatics 2004" Vol.14 catalog for further details on compressed air quality.

Maintenance

▲ Warning

1. Removal of equipment, and supply/exhaust of compressed air.

When equipment is removed, first check measures to prevent dropping of driven objects and run-away of equipment, etc. Then cut off the supply pressure and electric power, and exhaust all compressed air from the system.

When machinery is restarted, proceed with caution after confirming measures to prevent cylinder from lurching.

▲ Caution

1. Drain flushing

Remove drainage from air filters regularly. (Refer to the specifications.)





Be sure to read this before handling.

Design and Selection

AWarning

1. Confirm the specifications.

Read the specifications carefully and use this product appropriately. The product may be damaged or malfunction if it is used outside the range of specifications for current load, voltage, temperature or impact.

2. Cautions for use in an interlock circuit

When an auto switch is used for an interlock signal requiring high reliability, devise a double interlock system to avoid trouble by providing a mechanical protection function, or by also using another switch (sensor) together with the auto switch. Also, perform periodic maintenance and confirm proper operation.

3. Do not make nay modifications (including exchanging

the printed circuit boards) to the product. It may cause human injuries and accidents.

Caution

1. Pay attention to the length of time that a switch is ON at an intermediate stroke position.

When an auto switch is placed at an intermediate position of the stroke and a load is driven at the time the piston passes, the auto switch will operate, but if the speed is too great the operating time will be shortened and the load may not operate properly. The maximum detectable piston speed is:

V (mm/s) = $\frac{\text{Auto switch operating range (mm)}}{\text{Time load applied (ms)}} \times 1000$

In cases of high piston speed, the use of an auto switch (G5NTL) with a built-in OFF delay timer (\approx 200 ms) makes it possible to extend the load operating time.

2. Keep wiring as short as possible.

<Reed switches>

As the length of the wiring to a load gets longer, the rush current at switching ON becomes greater, and this may shorten the product's life. (The switch will stay ON all the time.)

- 1) Use a contact protection box when the wire length is 5 m or longer.
- 2) Even if an auto switch has a built-in contact protection circuit, when the wiring is more than 30 m long, it is not able to adequately absorb the rush current and its life may be reduced. It is again necessary to connect a contact protection box in order to extend its life. Please contact SMC in this case.

<Solid state switches>

3) Although wire length should not affect switch function, use a wire 100 m or shorter.

If the wiring is longer it will likely increase noise although the length is less than 100 m.

When the wire length is long, we recommend attaching the ferrite core to the both ends of the cable to prevent excess noise.

A contact protection box is not required for solid state switches due to their construction.

3. Do not use a load that generates surge voltage. If a surge voltage is generated, the discharge occurs at the contact, possibly resulting in the shortening of product life.

<Reed switches>

If driving a load such as a relay that generates a surge voltage, use an auto switch with built-in contact protection circuit or use a contact protection box.

<Solid state switches>

Although a zener diode for surge protection is connected at the output side of a solid state auto switch, damage may still occur if the surge is applied repeatedly. When a load, such as a relay or solenoid which generates surge is directly driven, use a type of switch with a built-in surge absorbing element.

4. Take precautions when multiple cylinders (actuators) are used close together.

When multiple auto switch cylinders (actuators) are used in close proximity, magnetic field interference may cause the auto switches to malfunction. Maintain a minimum cylinder separation of 40 mm.

(When the allowable interval is specified for each cylinder series, use the indicated value.) The auto switches may malfunction due to the interference from the magnetic fields.



Be sure to read this before handling.

Design and Selection

5. Pay attention to the internal voltage drop of the auto switch.

<Reed switches>

1) Auto switches with an indicator light (Except D-A96, C76)

 If auto switches are connected in series as shown below, take note that there will be a large voltage drop because of internal resistance in the light emitting diodes. (Refer to the internal voltage drop in the auto switch specifications.)
 [The voltage drop will be "n" times larger when "n" auto

switches are connected.]

Even though an auto switch operates normally, the load may not operate.

_____ O____ O____ Load

 In the same way, when operating under a specified voltage, although an auto switch may operate normally, the load may not operate. Therefore, the formula below should be satisfied after confirming the minimum operating voltage of the load.

Supply _ Internal voltage voltage _ drop of auto switch > Minimum operating voltage of load

2) If the internal resistance of a light emitting diode causes a problem, select an auto switch without an indicator light (Model D-A90, C80).

<Solid state switches>

- 3) Generally, the internal voltage drop will be greater with a 2wire solid state auto switch than with a reed switch. Take the same precautions as in 1).
- Also, note that a 12 VDC relay is not applicable.

6. Pay attention to leakage current.

<Solid state switches>

With a 2-wire solid state auto switch, current (leakage current) flows to the load to operate the internal circuit even when in the OFF state.

Operating current of load (OFF condition) > Leakage current

If the criteria given in the above formula are not met, it will not reset correctly (stays ON). Use a 3-wire switch if this specification will not be satisfied.

Moreover, leakage current flow to the load will be "n" times larger when "n" auto switches are connected in parallel.

7. Ensure sufficient clearance for maintenance activities.

When designing an application, be sure to allow sufficient clearance for maintenance and inspections.

Warning

8. When multiple auto switches are required

"n" indicates the number of auto switch which can be physically mounted. Detection intervals depends on the auto switch mounting structure and set position therefore some required interval and set positions may not be available.

9. Limitations of detectable positioning

When using certain mounting brackets, the surface and position where an auto switch can be mounted maybe restricted due to physical interference. For example, when using some bracket types the auto switch cannot be surface mounted at the bottom side of foot bracket, etc.

Please select the set position of the auto switch so that it does not interfere with the rear plate of the cylinder.

10. Use the cylinder and auto switch in proper combination.

The auto switch is pre-adjusted to activate properly for an autoswitch-capable SMC cylinder.

If the auto switch is mounted improperly, used for another brand of cylinder or used after the alternation of the machine installation, the auto switch may not activate properly.

Mounting and Adjustment

▲Caution

1. Do not drop or bump.

Do not drop, bump or apply excessive impacts (300 m/s² or more for reed switches and 1000 m/s² or more for solid state switches) while handling. Although the body of the auto switch may not be damaged, the inside of the auto switch could be damaged and cause a malfunction.

2. Mount auto switches using the proper tightening torque.

If an auto switch is tightened beyond the range of tightening torque, the auto switch mounting screws, auto switch mounting brackets or auto switch may be damaged.

On the other hand, tightening below the range of tightening torque may allow the auto switch to slip out of position. (Refer to the auto switch mounting instructions for each series for auto switch mounting, moving, and tightening torque, etc.)

3. Do not carry a cylinder by the auto switch lead wires.

Never carry a cylinder by its lead wires. This may not only cause broken lead wires, but it may cause internal elements of the auto switch to be damaged by the stress.

4. Fix the auto switch with appropriate screw installed on the switch body. If using other screws, auto switch may be damaged.



Be sure to read this before handling.

Wiring

1. Confirm proper insulation of wiring.

Be certain that there is no faulty wiring insulation (contact with other circuits, ground fault, improper insulation between terminals, etc.). Damage may occur due to excess current flow into a switch.

2. Do not wire with power lines or high voltage lines.

Wire separately from power lines or high voltage lines, avoiding parallel wiring or wiring in the same conduit with these lines. Control circuits containing auto switches may malfunction due to noise from these other lines.

3. Avoid repeatedly bending or stretching lead wires.

Broken lead wires will result from repeatedly applying bending stress or stretching force to the lead wires.

Stress and tensile force applied to the connection between the cable and auto switch increases the possibility of disconnection. Fix the cable in the middle so that it is not movable in the area where it connects with the auto switch.

4. Be sure to connect the load before power is applied. <2-wire type>

If the power is turned ON when an auto switch is not connected to a load, the auto switch will be instantly damaged because of excess current.

It is the same as when the 2-wire brown cord (+, output) is directly connected to the (+) power supply terminal.

5. Do not allow short circuit of loads.

<Reed switches>

If the power is turned ON with a load in a short circuited condition, the auto switch will be instantly damaged because of excess current flow into the switch.

<Solid state switches>

All models of D-M9 \square (V) except D-M9 \square W(V) and G5NB and PNP output type auto switches do not have built-in short circuit protection circuits.

Note that if a load is short circuited, the auto switch will be instantly damaged as in the case of reed switches.

Take special care to avoid reverse wiring with the brown power supply line and the black output line on 3-wire type auto switches.

Wiring

▲Caution

6. Avoid incorrect wiring.

<Reed switches>

A 24 VDC auto switch with indicator light has polarity. The brown lead wire or terminal No. 1 is (+), and the blue lead wire or terminal No. 2 is (-).

- 1) If connections are reversed, an auto switch will operate, however, the light emitting diode will not light up. Also note that a current greater than that specified will damage a light emitting diode and it will no longer operate. Applicable model: D-A93, A93V, C73, C73C, B53, B54
- When using a 2-color indication type auto switch (D-B59W), the auto switch will constantly remain ON if the connections are reversed.

<Solid state switches>

- If connections are reversed on a 2-wire type auto switch, the auto switch will not be damaged if protected by a protection circuit, but the auto switch will always stay in an ON state. However, it is still necessary to avoid reversed connections, since the auto switch could be damaged by a load short circuit in this condition.
- 2) If connections are reversed (power supply line + and power supply line -) on a 3-wire type auto switch, the auto switch will be protected by a protection circuit. However, if the power supply line (+) is connected to the blue wire and the power supply line (-) is connected to the black wire, the auto switch will be damaged.

<D-M9 > Applicable to D-M9 (V) prior to July, 2008.

D-M9 \square does not have built-in short circuit protection circuit. Be aware that if the power supply connection is reversed (e.g. (+) power supply wire and (–) power supply wire connection is reversed), the auto switch will be damaged.

7. When the cable sheath is stripped, confirm the stripping direction. The insulator may be split or damaged depending on the direction. (D-M9□ only)



Recommended Tool

Model name	Model no.
Wire stripper	D-M9N-SWY

* Stripper for a round cable (ø2.0) can be used for a 2-wire type cable.





Be sure to read this before handling.

Operating Environment

Marning

1. Never use in an atmosphere of explosive gases.

The structure of auto switches is not intended to prevent explosion. Never use in an atmosphere with an explosive gas since this may cause a serious explosion.

Caution

1. Do not use in an area where a magnetic field is generated.

Auto switches will malfunction or magnets inside cylinders will become demagnetized. (Consult SMC regarding the availability of a magnetic field resistant auto switch.)

2. Do not use in an environment where the auto switch will be continually exposed to water.

Although auto switches satisfy IEC standard IP67 construction, do not use auto switches in applications where continually exposed to water splash or spray. Poor insulation or swelling of the potting resin inside auto switches may cause malfunction.

3. Do not use in an environment with oil or chemicals.

Consult SMC if auto switches will be used in an environment with coolant, cleaning solvent, various oils or chemicals. If auto switches are used under these conditions for even a short time, they may be adversely affected by improper insulation, malfunction due to swelling of the potting resin, or hardening of the lead wires.

4. Do not use in an environment with temperature cycles.

Consult SMC if auto switches are used where there are temperature cycles other than normal temperature changes, as there may be adverse effects inside the auto switches.

5. Do not use in an environment where there is excessive impact shock.

<Reed switches>

When excessive impact (300 m/s² or more) is applied to a reed switch during operation, the contact point will malfunction and generate or cut off a signal momentarily (1 ms or less). Consult SMC regarding the need to use a solid state switch depending upon the environment.

6. Do not use in an area where surges are generated. <Solid state switches>

When there are units (solenoid type lifter, high frequency induction furnace, motor, radio equipment etc.) which generate a large amount of surge in the area around cylinders with solid state auto switches, this may cause deterioration or damage to the auto switch. Avoid sources of surge generation and disorganized lines.

7. Avoid accumulation of iron waste or close contact with magnetic substances.

When a large amount of iron waste such as machining chips or spatter is accumulated, or a magnetic substance (something attracted by a magnet) is brought into close proximity with an auto switch cylinder, it may cause the auto switch to malfunction due to a loss of the magnetic force inside the cylinder.

- 8. Please consult SMC concerning water resistance, elasticity of lead wires, usage at welding sites, etc.
- 9. Do not use in direct sunlight.
- 10. Do not mount the product in locations where it is exposed to radiant heat.

Maintenance

A Warning

1. Removal of equipment, and supply/exhaust of compressed air

Before any machinery or equipment is removed, first ensure that the appropriate measures are in place to prevent the fall or erratic movement of driven objects and equipment, then cut off the electric power and reduce the pressure in the system to zero. Only then should you proceed with the removal of any machinery and equipment.

When machinery is restarted, proceed with caution after confirming that appropriate measures are in place to prevent actuators from sudden movement.

ACaution

1. Perform the following maintenance periodically in order to prevent possible danger due to unexpected auto switch malfunction.

 Secure and tighten auto switch mounting screws. If screws become loose or the mounting position is dislocated, retighten them after readjusting the mounting position.

- Confirm that there is no damage to lead wires. To prevent faulty insulation, replace auto switches or repair lead wires, etc., if damage is discovered.
- Confirm the lighting of the green light on the 2-color indicator type auto switch.

Confirm that the green LED is on when stopped at the established position. If the red LED is on, the mounting position is not appropriate. Readjust the mounting position until the green LED lights up.



Key Features

- Access E-Tech at www.smcetech.com.
- Multiple methods of Product Selection.
- Part Number Validation.
- Preview and download 2D & 3D CAD Models online with real-time updating.
- Save Parts into a custom Parts List.
- E-Mail Parts Lists to internal groups (purchasing, maintenance) or external (partner companies, SMC sales representative).

www.smcetech.com

Product Selection

Browse Catalog

- Allows user to select products based on visual representation.
- For use when "I know what I'm looking for, I just don't know the part number".



Direct Entry

- Fastest method to select product.
- Partial part numbers or full part numbers can be entered.
- Automatically sets drop down options on configu-ration page.



Part Number Validation

- Use Pull-Downs to make selections and "build" the part number.
- The part number is validated:
 Partial indicates that additional entries are needed.



 $\sqrt{\text{Invalid}}$ indicates that there is a conflict between two or more values. Conflicting values are shown in red. 4 Valid part numbers can be ordered and downloaded as CAD files.

Parts List

Select "Save Part" to add the part to your personal Parts List.

When you return to the site, your Parts List will contain all saved parts.



CAD Functions

- Preview and download online 2D & 3D CAD.
 Preview parts online using a free ActiveX browser applet which auto-installs the first time this function is used.
- The preview model matches

the specified part you have configured and validated.



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