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Innovating Energy Technology





FUJI ELECTRIC INVERTERS

The FRENIC-Ace Inverters are full feature drives offering great value and maintain high performance through optimal design for a wide range of applications for various machines and devices.

The Next Generation Of Inverters Have Arrived Introducing Our New Standard Inverter!





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Enjoy A Full Range Of Applications

The standard inverter for the next generation, the FRENIC-Ace, can be used in most types of application—from fans and pumps to specialized machinery.

		3-phase 400V	(460V) series		3-phase 200V	(230V) series	1-phase 200V series
Nominal	ND rating	HD rating	HND rating	HHD rating	HND rating	HHD rating	HHD rating
applied motor [kW(HP*)]	Model Rated output current	Model Rated output current	Model Rated output current	Model Rated output current	Model Rated output current	Model Rated output current	Model Rated output current
0.1(1/8) 0.2(1/4) 0.2(1/4) 0.75(1) 1.1(1.5) 1.5(2) 2.2(3) 3(4) 3.7(5) 5.5(7.5) 7.5(10) 11(15) 15(20) 18.5(25) 22(30) 30(40) 37(50) 55(75) 75(100) 90(125) 110(150) 112(200) 116(02500) 220(300) 220(300) 220(300)	FRN0002E2 4□ 2.1A FRN0004E2 4□ 4.1A FRN007E2 4□ 5.5A FRN007E2 4□ 6.9A FRN0012E2 4□ 12A FRN007E2 4□ 12A FRN007E2 4□ 12A FRN007E2 4□ 21.5A FRN007E2 4□ 21.5A FRN007E2 4□ 12A FRN0059E2 4□ 37A FRN0059E2 4□ 15A FRN0058E2 4□ 15A FRN0058E2 4□ 15A FRN0105E2 4□ 15A FRN0105E2 4□ 105A FRN0105E2 4□ 105A FRN0105E2 4□ 105A FRN0202E2 4□ 105A FRN0202E2 4□ 203A FRN0202E2 4□ 203A FRN0361E2 4□ 361A FRN0361E2 4□ 361A FRN0415E2 4□ 415A <td>FRN0002E2 40 1.8A FRN0004E2 -40 3.4A FRN0007E2 -40 5A FRN0007E2 -40 6.3A FRN002E2 -40 11.1A FRN002E2 -40 17.5A FRN002E2 -40 13A FRN003E2 -40 38A FRN0059E2 -40 36A FRN0059E2 -40 36A FRN0059E2 -40 37A FRN015E2 -40 112A FRN016E2 -40 112A FRN0168E2 -40 112A FRN0168E2 -40 112A FRN01052 -40 112A FRN0108E2 -40 12A FRN020E2 -40 12A FRN020E2 -40 12A FRN020E2 -40 20A FRN0415E2 -40 37A FRN0520E2 -40 37A FRN0520E2 -40 37A <td< td=""><td>FRN0002E2 4 1.8A FRN0004E2 -4 3.4A FRN0006E2 -4 5A FRN0007E2 -4 6.3A FRN002E2 -4 11.1A FRN002E2 -4 17.5A FRN002E2 -4 17.5A FRN003E2 -4 3AA FRN003E2 -4 3AA FRN004E2 -4 3AA FRN0059E2 -4 3AA FRN0059E2 -4 3AA FRN0059E2 -4 12A FRN0059E2 -4 17A FRN0105E2 -4 17A FRN0105E2 -4 112A FRN0106E2 -4 112A FRN010682 -4 112A FRN02052 -4 12A FRN02052 -4 12A FRN02052 -4 12A FRN02052 -4 12A FRN02052 -4 10A FRN03052 <</td><td>FRN0002E2 -4□ 1.5A FRN0004E2 -4□ 2.5A FRN0006E2 -4□ 5.5A FRN0012E2 -4□ 5.5A FRN0012E2 -4□ 3A FRN0012E2 -4□ 13A FRN002E2 -4□ 13A FRN0037E2 -4□ 3AA FRN00422 -4□ 3AA FRN01282 -4□ 7AA FRN01382 -4□ 17A FRN01382 -4□ 11A FRN01382 -4□ 11A FRN01282 -4□ 12A FRN02082 -4□ 11A FRN036122 -4□ 12A FRN036122 -4□ 12A FRN05202 -4□ 17A FRN05</td><td>FRN0001E2 -21 1.3A FRN0002E2 -21 2A FRN0006E2 -21 6A FRN0010E2 -21 9.6A FRN0012E2 -21 12A FRN0012E2 -21 12A FRN0030E2S 12A FRN0040E2S 40A FRN0040E2S 5A FRN0040E2S 6A FRN008E2S 6A FRN008E2S 14A FRN015E2S 14A FRN015E2S 115A</td><td>FRN0001E2 0.8A FRN0002E2 1.6A FRN0004E2 2D FRN0004E2 2D FRN0005E2 2D FRN0002E2 2D FRN0010E2 2D FRN0010E2 2D FRN0012E2 2D FRN0002E2 2D FRN0002E2 2D FRN000E2S 3A FRN006E2S 47A FRN006E2S 60A FRN005ES 16A FRN015E2S 90A</td><td>FRN0001E2 -7[] 0.8A FRN0002E2 -7[] 1.6A FRN0003E2 -7[] 3A FRN0005E2 -7[] 5A FRN001E2 -7[] 1A FRN001E2 -7[] 1A</td></td<></td>	FRN0002E2 40 1.8A FRN0004E2 -40 3.4A FRN0007E2 -40 5A FRN0007E2 -40 6.3A FRN002E2 -40 11.1A FRN002E2 -40 17.5A FRN002E2 -40 13A FRN003E2 -40 38A FRN0059E2 -40 36A FRN0059E2 -40 36A FRN0059E2 -40 37A FRN015E2 -40 112A FRN016E2 -40 112A FRN0168E2 -40 112A FRN0168E2 -40 112A FRN01052 -40 112A FRN0108E2 -40 12A FRN020E2 -40 12A FRN020E2 -40 12A FRN020E2 -40 20A FRN0415E2 -40 37A FRN0520E2 -40 37A FRN0520E2 -40 37A <td< td=""><td>FRN0002E2 4 1.8A FRN0004E2 -4 3.4A FRN0006E2 -4 5A FRN0007E2 -4 6.3A FRN002E2 -4 11.1A FRN002E2 -4 17.5A FRN002E2 -4 17.5A FRN003E2 -4 3AA FRN003E2 -4 3AA FRN004E2 -4 3AA FRN0059E2 -4 3AA FRN0059E2 -4 3AA FRN0059E2 -4 12A FRN0059E2 -4 17A FRN0105E2 -4 17A FRN0105E2 -4 112A FRN0106E2 -4 112A FRN010682 -4 112A FRN02052 -4 12A FRN02052 -4 12A FRN02052 -4 12A FRN02052 -4 12A FRN02052 -4 10A FRN03052 <</td><td>FRN0002E2 -4□ 1.5A FRN0004E2 -4□ 2.5A FRN0006E2 -4□ 5.5A FRN0012E2 -4□ 5.5A FRN0012E2 -4□ 3A FRN0012E2 -4□ 13A FRN002E2 -4□ 13A FRN0037E2 -4□ 3AA FRN00422 -4□ 3AA FRN01282 -4□ 7AA FRN01382 -4□ 17A FRN01382 -4□ 11A FRN01382 -4□ 11A FRN01282 -4□ 12A FRN02082 -4□ 11A FRN036122 -4□ 12A FRN036122 -4□ 12A FRN05202 -4□ 17A FRN05</td><td>FRN0001E2 -21 1.3A FRN0002E2 -21 2A FRN0006E2 -21 6A FRN0010E2 -21 9.6A FRN0012E2 -21 12A FRN0012E2 -21 12A FRN0030E2S 12A FRN0040E2S 40A FRN0040E2S 5A FRN0040E2S 6A FRN008E2S 6A FRN008E2S 14A FRN015E2S 14A FRN015E2S 115A</td><td>FRN0001E2 0.8A FRN0002E2 1.6A FRN0004E2 2D FRN0004E2 2D FRN0005E2 2D FRN0002E2 2D FRN0010E2 2D FRN0010E2 2D FRN0012E2 2D FRN0002E2 2D FRN0002E2 2D FRN000E2S 3A FRN006E2S 47A FRN006E2S 60A FRN005ES 16A FRN015E2S 90A</td><td>FRN0001E2 -7[] 0.8A FRN0002E2 -7[] 1.6A FRN0003E2 -7[] 3A FRN0005E2 -7[] 5A FRN001E2 -7[] 1A FRN001E2 -7[] 1A</td></td<>	FRN0002E2 4 1.8A FRN0004E2 -4 3.4A FRN0006E2 -4 5A FRN0007E2 -4 6.3A FRN002E2 -4 11.1A FRN002E2 -4 17.5A FRN002E2 -4 17.5A FRN003E2 -4 3AA FRN003E2 -4 3AA FRN004E2 -4 3AA FRN0059E2 -4 3AA FRN0059E2 -4 3AA FRN0059E2 -4 12A FRN0059E2 -4 17A FRN0105E2 -4 17A FRN0105E2 -4 112A FRN0106E2 -4 112A FRN010682 -4 112A FRN02052 -4 12A FRN02052 -4 12A FRN02052 -4 12A FRN02052 -4 12A FRN02052 -4 10A FRN03052 <	FRN0002E2 -4□ 1.5A FRN0004E2 -4□ 2.5A FRN0006E2 -4□ 5.5A FRN0012E2 -4□ 5.5A FRN0012E2 -4□ 3A FRN0012E2 -4□ 13A FRN002E2 -4□ 13A FRN0037E2 -4□ 3AA FRN00422 -4□ 3AA FRN01282 -4□ 7AA FRN01382 -4□ 17A FRN01382 -4□ 11A FRN01382 -4□ 11A FRN01282 -4□ 12A FRN02082 -4□ 11A FRN036122 -4□ 12A FRN036122 -4□ 12A FRN05202 -4□ 17A FRN05	FRN0001E2 -21 1.3A FRN0002E2 -21 2A FRN0006E2 -21 6A FRN0010E2 -21 9.6A FRN0012E2 -21 12A FRN0012E2 -21 12A FRN0030E2S 12A FRN0040E2S 40A 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250(400) 280(450) 315(500) Rating condition	FRN0520E2 -4□ 520A FRN0590E2 -4□ 590A Overload currentrating Max. ambient temp. 120% -1min 40°C Fans, pumps 1000000000000000000000000000000000000	FRN0590E2■-4⊡ 477A Overload current rating 150% -1min Max. ambient temp. 40°C	FRN0590E2 -4[] 520A Overlead currentrating Max. ambient temp. 120% -1min 50°C Fans, pumps	Overload current rating Max. ambient temp. 150% - 1min, 50°C 200% - 0.5sec	0refosd current rating Max. ambient temp. 120% -1min 50°C Fans, pumps	Overbad current rating Max. ambient temp. 150% - 1 min, 50°C 200% - 0.5sec	Overload current rating Max. ambient temp. 150% - 1 min, 50°C 200% - 0.5 sec
Application	Wire drawing	Vertical conveyance)	Wire drawing	Vertical conveyance Winding machines Printing machines	Wire drawing	Vertical conveyance Winding machines Printing machines	Vertical conveyance Winding machines Printing machines

*HP@ 60Hz 3PH230V 3PH460V.

FRENIC AC



Customizable Logic

Customizable logic function is available as a standard feature. FRENIC-Ace has built-in customizable logic functions with a maximum of 200 steps including both digital and analog operation functions, giving customers the ability to customize their inverters—from simple logic functions to full-scale programming. Fuji Electric also has plans to offer programming templates for wire drawing machines, hoists, spinning machines, and other applications so that the FRENIC-Ace can be used as a dedicated purpose inverter.

Example: Hoist crane application

Programming the FRENIC-Ace main unit with the required logic for controlling a hoist

- (1) Set speed program
- (2) Reset the alarm by using the push-button switch
- (3) Mechanical limit switch function
- (4) Detect load
- (5) Automatic speed drive when no load is detected
- (6) Overload stop function

Dedicated/specialized functions for hoist application implemented by using customizable logic

Superior Flexibility

FRENIC-Ace has readily available interface cards and various types of fieldbus / network to maximize its flexibility.

		M	lounting adapter for option ca	rd
Option Category	Option Name	0002 to 0044 (400V),	0059 to 0072 (400V),	more than 0085 (400V)
		0001 to 0069 (200V)	0069 to 0115 (200V)	
	RS-485 communications card			
Terminal block	PG interface (5V) card		Unnecessary	
	PG interface (12/15V) card			
	DeviceNet communication card			
	CC-Link communication card			
Communication *1	PROFIBUS-DP communication card	The adapter is	The adapter is	The adapter is
Communication	EtherNet/IP communication card	mounted on the	mounted inside of	mounted inside of
	ProfiNet-RT communication card	front side of the inverter.	the inverter.	the inverter.
	CANopen communication card	(OPC-E2-ADP1)	(OPC-E2-ADP2)	(OPC-E2-ADP3)
Input / Output interface *1	Digital Input / Output interface card			
Input / Output interface *1	Analog Output interface interface card			

*1 Available by the combination use of the mounting adapter.

Wide Variety Of Functions As A Standard Feature

- Sensorless dynamic torque vector control
- Motor vector control with PG (with optional card)
- Synchronous motor with sensorless vector control
- 2-channel on-board RS485 communications port
- Standard CANopen compatibility
- Removable keypad device
- Removable control terminal block board

Major Functions



Multi-Function Keypad (option)

FRENIC-Ace has two different multi-function keypads available

- Multi-function keypad with LCD display: Enhanced HMI functionality
- Keypad with USB port : Connect to a computer for more efficient operation (set-up, troubleshooting, maintenance, etc)



Multi-function keypad with LCD screen







Functional Safety

FRENIC-Ace is equipped with STO functional safety function as a standard. Therefore output circuit magnetic contactors are not required for safe stop implementation. Enhanced standard features position FRENIC-Ace ahead of its class (Safety input: 2CH, output: 1CH).

Complies with

EN ISO 13849-1: 2008, Cat.3 / PL=e IEC/EN 60204-1: 2005/2006 Stop category 0 IEC/EN 61508-1 to -7: 2010 SIL3

IEC/EN 61800-5-2: 2007 SIL3 (Safety feature: STO) IEC/EN 62061: 2005 SIL3



10 Years Lifetime Design

FRENIC-Ace components have a design life of ten years. A longer maintenance cycle also helps to reduce running costs.

	Main circuit capacitor		10 years ^{*1}
	Electrolytic capacitors on PCB	3	10 years ^{*1}
Design life *2	Cooling fan		10 years ^{*1}
Design life *2		Ambient temperature	+40°C (104°F)
	Life conditions	Load rate	100% (HHD specifications) 80% (HND/HD/ND specifications)

*1 ND specifications have a rated current of two sizes higher than HHD specifications, so the life is 7 years.

*2 The designed lives are the calculated values and not the guaranted ones.

Standards

RoHS Directive

Standard compliance with European regulations that limit the use of specific hazardous substances (RoHS)

<six hazardous<br="">substances></six>	Lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyl (PBB), polybrominated biphenyl ether (PBDE)
<about rohs=""></about>	Directive 2002/95/EC, issued by the European Parliament and European Council, limits the use of specific hazardous substances in electrical and electronic devices.

Global Compliance

Standard compliance



* Only FRN $\hfill E2S-\hfill G \hfill and FRN <math display="inline">\hfill E2S-\hfill K$

Three phase 400V class series

	Items		Specifications											
				FRN	E2	2S-4GA,		F	RN	E2S-4G	В,			
Turne				FRN [E2	2S-4GB,		F	RN 🗌 🗌	□E2S-4E,		FRNE2S-4GE		
Туре				FRN [E2	2S-4K		F	RN 🗌 🗌	E2S-4K				
			0002	0004	0006	0007	0012	0022	0029	0037	0044	0059	0072	
		ND	0.75(1)	1.5(2)	2.2(3)	3.0(4)	5.5(7.5)	11(15)	15(20)	18.5(25)	22(30)	30(40)	37(50)	
Nominal appli	ed motor ^{*1} [kW(HP)]	HD	0.75(1)	1.1(1.5)	2.2(3)	3.0(4)	5.5(7.5)	7.5(10)	11(15)	15(20)	18.5(25)	22(30)	30(40)	
	[()]	HND	0.75(1)	1.1(1.5)	2.2(3)	3.0(4)*10	5.5(7.5)*10	7.5(10)	11(15)	15(20)	18.5(25)	22(30)	30(40)	
	1	HHD	0.4(1/2)	0.75(1)	1.5(2)	2.2(3)	3.7(5)	5.5(7.5)	7.5(10)	11(15)	15(20)	18.5(25)	22(30)	
		ND	1.6	3.1	4.2	5.3	9.1	16	22	28	34	45	55	
	Rated capacity [kVA] 2	HD	1.4	2.6	3.8	4.8	8.5	13	18	24	29	34	46	
	rated supusity [revi]	HND	1.4	2.6	3.8	4.8*10	8.5 ^{*10}	13	18	24	29	34	46	
		HHD	1.1	1.9	3.2	4.2	6.9	9.9	14	18	23	30	34	
	Rated voltage [V] *3		Three-p	ohase 380	to 480V (With AVR)								
Output ratings		ND	2.1	4.1	5.5	6.9	12	21.5	28.5	37.0	44.0	59.0	72.0	
output rutings	Rated current [A] *4	HD	1.8	3.4	5.0	6.3	11.1	17.5	23.0	31.0	38.0	45.0	60.0	
	. lated eartent [/]	HND	1.8	3.4	5.0	6.3 ^{*10}	11.1 ^{*10}	17.5	23.0	31.0	38.0	45.0	60.0	
		HHD	1.5	2.5	4.2	5.5	9.0	13.0	18.0	24.0	30.0	39.0	45.0	
		ND, HND	120% (of nominal	current fo	or 1min								
	Overload capability	HD	150% d	of nominal	current fo	or 1min								
		HHD	150% d	of nominal	current fo	or 1min or	200% of n	ominal cu	rrent for 0	.5s				
	Main power supply		Three-p	ohase 380	to 480V (With AVR)								
	Voltage/frequency va	riations	Voltage	e: +10 to -	15% (Volta	age unbala	ance:2% o	r less ⁵³, Fı	equency:	+5 to -5%)			
		ND	2.7	4.8	7.3	11.3	16.8	33.0	43.8	52.3	60.6	77.9	94.3	
	Rated current	HD	2.7	3.9	7.3	11.3	16.8	23.2	33.0	43.8	52.3	60.6	77.9	
	without DCR *5 [A]	HND	2.7	3.9	7.3	11.3 ⁻¹⁰	16.8 ^{*10}	23.2	33.0	43.8	52.3	60.6	77.9	
		HHD	1.7	3.1	5.9	8.2	13.0	17.3	23.2	33.0	43.8	52.3	60.6	
Input ratings		ND	1.5	2.9	4.2	5.8	10.1	21.1	28.8	35.5	42.2	57.0	68.5	
input runigo	Rated current	HD	1.5	2.1	4.2	5.8	10.1	14.4	21.1	28.8	35.5	42.2	57.0	
	with DCR ^{⁺₅} [A]	HND	1.5	2.1	4.2	5.8*10	10.1 ^{*10}	14.4	21.1	28.8	35.5	42.2	57.0	
		HHD	0.85	1.6	3.0	4.4	7.3	10.6	14.4	21.1	28.8	35.5	42.2	
	Required power	ND	1.1	2.1	3.0	4.1	7.0	15	20	25	29	39	47	
	supply capacity ⁷⁶	HD	1.1	1.5	3.0	4.1	7.0	10	15	20	25	29	39	
	[kVA]	HND	1.1	1.5	3.0	4.1 ^{*10}	7.0 ^{*10}	10	15	20	25	29	39	
		HHD	0.6	1.2	2.1	3.1	5.1	7.3	10	15	20	25	29	
		ND	53%	50%	48%	29%	27%	12%						
	Braking torque ⁻⁷ [%]	HD	53%	68%	48%	29%	27%	15%						
		HND	53%	68%	48%	29%*10	27%*10	15%						
Braking		HHD	100%		70%	40%		20%						
Liainig	DC braking						aking time) to 80% (I			o 100% (Hi	HD spec.)	of nomina	l current	
	Braking chopper		Built-in	1										
	Minimum connectable re-	sistance [ohm]	20	00	1	60	130	80	60	40	34.4	1	6	
	Braking resistor		Option		-		·		-		-			
DC reactor (D	CR)		Option											
Enclosure (IEC	060529)		IP20, U	L open ty	ре									
Cooling metho	bd		Natural	cooling	Fan co	oling								
Mass [kg]			1.2	1.5	1.5	1.6	1.9	5.0	5.0	8.0	9.0	9.5	10	
Euii 4-pole sta	indard motor. At the select							ulated assu						

Fuji 4-pole standard motor. At the selection of the inverter rating, consider not only the rating capacity(kW) is enough but also inverter output current is larger than selected the *1

*2

rating capacity(kW) is enough but also inverter output current is larger than selected the motor's nominal current. Rated capacity is calculated by assuming the output rated voltage as 440 V. The output voltage cannot exceed the power supply voltage. When the carrier frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their nominal current. HHD spec.---type 0002 to 0012 : 8kHz, type 0022 to 0168 : 10kHz, type 0203 to 0590 : 6kHz HND spec.---type 0002 to 0112 : 8kHz, type 0022 to 0059 : 10kHz, type 0072 to 0168 : 6kHz HND spec.---type 0002 to 0168 : 6kHz, type 0023 to 0590 : 4kHz HD,ND spec.---NI pp : 4kHz The rated output current at HD/ND spec. is decreased 2% for every 1 °C (1.8 °F) when ambient temperature is +40 °C (+104 °F) or more. *3 *4

*5 The value is calculated assuming that the inverter is connected with a power supply with Ihe value is calculated assuming that the inverter is connected with a power supply with the capacity of 500 kVA (or 10 times the inverter capacity if the inverter capacity exceeds 50 kVA) and %X is 5%. Be sure to use the DCR when applicable motor capacity is 75kW or above. Obtained when a DC reactor (DCR) is used. Average braking torque for the motor running alone. (It varies with the efficiency of the motor)

*6 *7 Voltage unbalance (%) =(Max. voltage (V) - Min. voltage (V))/Three -phase average voltage (V) \times 67 (IEC 61800 - 3) If this value is 2 to 3%, use an optional AC reactor (ACR). *8

*10 HND spec. of the type 0007 and 0012: allowable ambient temperature 40 $^\circ C$ (+104 $^\circ F)$

or less. The rated output current at HND spec. is decreased 1% for every 1 °C (1.8 °F) when ambient temperature is +40 °C (+104 °F) or more.

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Three phase 400V class series

	Items						S	pecificatio	ns							
				FRN	E2	S-4GB,			F		E2S-4G	B				
Туре				FRN	E2	S-4K			г 		E23-4G	D				
			0085	0105	0139	0168	0203	0240	0290	0361	0415	0520	0590			
		ND	45(60)	55(75)	75(100)	90(125)	110(150)	132(200)	. ,		220(350)	. ,				
Nominal appli	ed motor ^{⁺1} [kW(HP)]	HD	37(50)	45(60)	55(75)	75(100)	90(125)	- ()	. ,	. ,	200(300)	. ,	. ,			
		HND	37(50)	45(60)	55(75)	75(100)	90(125)	110(150)	. ,	. ,	200(300)					
	1	HHD	30(40)	37(50)	45(60)	55(75)	75(100)	90(125)	110(150)		160(250)					
		ND	65	80	106	128	155	183	221	275	316	396	450			
	Rated capacity [kVA] *2	HD	57	69	85	114	134	160	193	232	287	316	364			
		HND	57	69	85	114	134	160	193	232	287	316	396			
		HHD	46	57	69	85	114	134	160	193	232	287	316			
	Rated voltage [V] *3		· · · ·		to 480V (,					1	1	1			
Output ratings		ND	85.0	105	139	168	203	240	290	361	415	520	590			
J.	Rated current [A] *4	HD	75.0	91.0	112	150	176	210	253	304	377	415	477			
		HND	75.0	91.0	112	150	176	210	253	304	377	415	520			
		HHD	60.0	75.0	91.0	112	150	176	210	253	304	377	415			
		ND, HND			current fo											
	Overload capability	HD			current fo											
		HHD	150% (of nomina	current fo	or 1min or	200% of n									
	Main power supply		Three-p	ohase 380	to 480V, 5	50/60Hz			ase 380 to							
									nase 380 t	,						
	Voltage/frequency va				15% (Volta	age unbala	ance:2% o	r less ⁵, Fi	requency:	+5 to -5%	5) *8	1				
		ND	114	140	-	-	-	-	-	-	-	-	-			
	Rated current	HD	94.3	114	140	-	-	-	-	-	-	-	-			
	without DCR [•] 5 [A]	HND	94.3	114	140	-	-	-	-	-	-	-	-			
		HHD	77.9	94.3	114	140	-	-	-	-	-	-	-			
Input ratings		ND	83.2	102	138	164	201	238	286	357	390	500	559			
	Rated current	HD HND	68.5	83.2	102	138	164	201	238	286	357	390	443 500			
	with DCR ^{*5} [A]		68.5 57.0	83.2 68.5	102	138	164	201	238	286	357	390	390			
		HHD ND	58	71	83.2	102	138	164 165	201 199	238	286 271	357 347	388			
	Required power	HD	47	58	96 71	114 96	139 114	140	165	248 199	248	271	307			
	supply capacity ^{*6}	HND	47	58	71	96	114	140	165	199	248	271	347			
	[kVA]	HHD	39	47	58	71	96	140	140	165	199	248	271			
		ND	5 to 9%		50	71	90	114	140	105	199	240	271			
		HD	7 to 12													
	Braking torque ⁻⁷ [%]	HND	7 to 12													
		HHD	10 to 12													
Braking					sv: 0.0 to 6	0 0H7 Br	aking time	· 0 0 to 30	0s							
	DC braking									o 100% (H	HD spec.)	of nomina	al current			
	Braking chopper		Option													
	Minimum connection re	sistance[ohm]	-	-	-	-	-	-	-	-	-	-	-			
	Braking resistor		Option													
DC reactor (D	CR)		Option													
Enclosure (IEC	,			JL open ty	/pe											
Cooling metho	bd		Fan co	-	1	1					1					
Mass [kg]		on of the inverter	25	26	30	33	40	62	63	95	96	130	140			

*2 *3 *4

*5

*6 *7

. *8 *9

Three phase 200V class series

	Items							Sp	ecificatio	ons					
						E2	,						E2S-2	,	
Туре					FRN 🗌	E2	S-2GB				FR	N	E2S-2	K	
			0001	0002	0004	0006	0010	0012	0020	0030	0040	0056	0069	0088	0115
Nominal appli	ed motor ^{*1} [kW(HP)]	HND	0.2(1/4)	0.4(1/2)	0.75(1)	1.1(1.5)	2.2(3)	3.0(4)*10	5.5(7.5) ^{*10}	7.5(10)	11(15)	15(20)	18.5(25)	22(30)	30(40)
Nominal appli		HHD	0.1(1/8)	0.2(1/4)	0.4(1/2)	0.75(1)	1.5(2)	2.2(3)	3.7(5)	5.5(7.5)	7.5(10)	11(15)	15(20)	18.5(25)	22(30)
	Rated capacity [kVA] ⁻²	HND	0.5	0.8	1.3	2.3	3.7	4.6*10	7.5 ^{*10}	11	15	21	26	34	44
		HHD	0.3	0.6	1.1	1.9	3.0	4.2	6.7	9.5	13	18	23	29	34
	Rated voltage [V] -3		Three	-phase 2	200 to 24	OV (With	AVR)								
Output ratings	Rated current [A] ⁻⁴	HND	1.3	2.0	3.5	6.0	9.6	12 ^{⁺10}	19.6*10	30	40	56	69	88	115
	Rated current [A]	HHD	0.8	1.6	3.0	5.0	8.0	11	17.5	25	33	47	60	76	90
	Overload capability	HND	120%	of nom	inal curre	ent for 1n	nin								
	Ovenode capability	HHD	150%	of nom	inal curre	ent for 1n	nin or 20	0% of no	ominal cu	urrent for	0.5s				
	Main power supply		Three	-phase 2	200 to 24	0V, 50/6	0Hz								
	Voltage/frequency vari	iations	Volta	ge: +10 t	o -15% (Voltage	unbaland	e:2% or	less [∗] 8, F	requenc	y: +5 to	-5%)			
	Rated current	HND	1.8	2.6	4.9	6.7	12.8	17.9 ^{*10}	31.9*10	42.7	60.7	80.0	97.0	112	151
Input ratings	without DCR ^{⁺5} [A]	HHD	1.1	1.8	3.1	5.3	9.5	13.2	22.2	31.5	42.7	60.7	80.0	97.0	112
input ratings	Rated current	HND	0.93	1.6	3.0	4.3	8.3	11.7 ^{*10}	19.9 *10	28.8	42.2	57.6	71.0	84.4	114
	with DCR ^{*5} [A]	HHD	0.57	0.93	1.6	3.0	5.7	8.3	14.0	21.1	28.8	42.2	57.6	71.0	84.4
	Required power	HND	0.4	0.6	1.1	1.5	2.9	4.1 ^{*10}	6.9 ^{*10}	10	15	20	25	30	40
	supply capacity ^{*6} [kVA]	HHD	0.2	0.4	0.6	1.1	2.0	2.9	4.9	7.3	10	15	20	25	30
	Braking torque ⁻⁷ [%]	HND	75%		53%	68%	48%	29%*10	27%*10	15%					
		HHD	150%)	100%		70%	40%		20%					
Braking	DC braking		Starti	ng frequ	ency: 0.0) to 60.0	Hz, Braki	ng time:	0.0 to 30	0.0s,					
Diaking	DO braking		Braki	ng level:	0 to 609	% (ND sp	ec.), 0 to	o 80% (H	ID/HND	spec.), 0	to 100%	5 (HHD s	pec.) of r	nominal	current
	Braking chopper		Built-	in											
	Minimum connection res	istance[ohm]		1(00		4	0	33	20	15	10	8.6		4
	Braking resistor		Optio	n											
DC reactor (D	CR)		Optio	n											
Enclosure (IEC	C60529)		IP20,	UL oper	n type										
Cooling metho	bd		Natur	alural co	oling		Fan c	ooling							
Mass [kg]			0.5	0.5	0.6	0.8	1.5	1.5	1.8	5.0	5.0	8.0	9.0	9.5	10

Fuji 4-pole standard motor. At the selection of the inverter rating, consider not only the rating capacity(kW) is enough *1

*1 Fuji 4-pole standard motor. At the selection of the inverter rating, consider not only the rating capacity(kW) is enough but also inverter output current is larger than selected the motor's nominal current.
*2 Rated capacity is calculated by assuming the output rated voltage as 220 V.
*3 Output voltage cannot exceed the power supply voltage.
*4 When the carrier frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their nominal current. HD spec.----type 0001 to 0020 : 8kHz, type 0030 to 0015 : 10kHz, HND spec.----type 0001 to 0020 : 8kHz, type 0030 to 0069 : 10kHz, type 0088,0115 : 4kHz
*5 The value is calculated assuming that the inverter is connected with a power supply with the capacity of 500 kVA (or 10 times the inverter capacity if the inverter is connected with a power supply with the capacity of 500 kVA
*6 Obtained when a DC reactor (DCR) is used.
*7 Average braking torque for the motor running alone. (It varies with the efficiency of the motor.)
*8 Voltage unbalance (%) = (Max. voltage (V) - Min. voltage (V)). Three -phase average voltage (V) × 67 (IEC 61800 - 3) If this value is 2 to 3%, use an optional AC reactor (ACR).
*10 HND spec. of the type 0012 and 0020: allowable ambient temperature 40 °C (+104 °F) or less. The rated output current at HND spec. is decreased 1% for every 1 °C (1.8 °F) when ambient temperature is +40 °C (+104 °F) or more.

Single phase 200V class series (Basic Type)

	Items				Specific	cations		
Туре				FRN	E2S-7GA,	FRN	S-7GB	
1900			0001	0002	0003	0005	0008	0011
Nominal applie	ed motor ^{⁺1} [kW(HP)]	HHD	0.1(1/8)	0.2(1/4)	0.4(1/2)	0.75(1)	1.5(2)	2.2(3)
	Rated capacity [kVA] ²	HHD	0.3	0.6	1.1	1.9	3.0	4.2
Output ratings	Rated voltage [V] ⁻³		Three-phase 20	00 to 240V (With AV	/R)			
output ratings	Rated current [A] ⁻⁴	HHD	0.8	1.6	3.0	5.0	8.0	11
	Overload capability	HHD	150% of nomin	al current for 1min	or 200% of nomin	al current for 0.5s	;	
	Main power supply		Three-phase 20	0 to 240V, 50/60H	z			
	Voltage/frequency vari	ations	Voltage: +10 to	-15% (Voltage unt	palance:2% or less	^{*8} , Frequency: +5	i to -5%)	
	Rated current	HHD	1.8	3.3	5.4	9.7	16.4	04.0
long at antigen	without DCR ^{⁺5} [A]	ннр	1.8	3.3	5.4	9.7	16.4	24.8
Input ratings	Rated current		1.1	2.0	3.5	0.4	11.0	17.5
	with DCR ^{*5} [A]	HHD	1.1	2.0	3.5	6.4	11.6	17.5
	Required power	HHD	0.3	0.4	0.7	1.3	2.4	3.5
	supply capacity *6 [kVA]	ппр	0.5	0.4	0.7	1.5	2.4	3.5
	Braking torque *7 [%]	HHD	150%		100%		70%	40%
	DC braking		Starting frequer	ncy: 0.0 to 60.0Hz,	Braking time: 0.0 t	to 30.0s,		
Braking			Braking level: () to 100% (HHD sp	ec.) of nominal cu	rrent		
Braking	Braking chopper		Built-in					
	Minimum connection resis	stance [ohm]	100				40	
	Braking resistor		Option					
DC reactor (DC	CR)		Option					
Enclosure (IEC	60529)		IP20, UL open	type				
Cooling metho	d		Naturalural cod	oling			Fan cooling	
Mass [kg]			0.5	0.5	0.6	0.9	1.6	1.8

Fuji 4-pole standard motor. At the selection of the inverter rating, consider not only the rating capacity(kW) is enough but also inverter output current is larger than selected the motor's nominal current. Rated capacity is calculated by assuming the output rated voltage as 220 V. Output voltage cannot exceed the power supply voltage. When the carrier frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their nominal current. HHD spec.---type 0001 to 0011 : 8kHz The value is calculated assuming that the inverter is connected with a power supply with the capacity of 500 kVA (or 10 times the inverter capacity if the inverter capacity exceeds 50 kVA) and %X is 5%. Obtained when a DC reactor (DCR) is used. Average braking torque for the motor running alone. (It varies with the efficiency of the motor.) *1

*2 *3 *4

*5

*6 *7

Three phase 400V class series

Items						S	pecificatio	cifications						
			FRN	E2	E-4GA				FRN	E2E-4E	Ξ			
		0002	0004	0006	0007	0012	0022	0029	0037	0044	0059	0072		
	ND	0.75	1.5	2.2	3.0	5.5	11	15	18.5	22	30	37		
ed motor ^{*1} [kW]	HD	0.75	1.1	2.2	3.0	5.5	7.5	11	15	18.5	22	30		
	HND	0.75	1.1	2.2	3.0 ^{•9}	5.5 ^{•9}	7.5	11	15	18.5	22	30		
	HHD	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22		
	ND	1.6	3.1	4.2	5.3	9.1	16	22	28	34	45	55		
Rated consolity [k//A] *2	HD	1.4	2.6	3.8	4.8	8.5	13	18	24	29	34	46		
naleu capacity [KVA]	HND	1.4	2.6	3.8	4.8 ^{•9}	8.5 ^{•9}	13	18	24	29	34	46		
	HHD	1.1	1.9	3.2	4.2	6.9	9.9	14	18	23	30	34		
Rated voltage [V] -3		Three-	ohase 380	to 480V (With AVR)						•			
	ND	2.1	4.1	5.5	6.9	12	21.5	28.5	37.0	44.0	59.0	72.0		
	HD	1.8	3.4	5.0	6.3	11.1	17.5	23.0	31.0	38.0	45.0	60.0		
Rated current [A] *	HND	1.8	3.4	5.0	6.3 ^{•9}	11.1 ^{•9}	17.5	23.0	31.0	38.0	45.0	60.0		
	HHD	1.5	2.5	4.2	5.5	9.0	13.0	18.0	24.0	30.0	39.0	45.0		
	ND, HND	120%	of nominal	current fo	or 1min									
Overload capability	HD	150%	of nominal	current fo	or 1min									
	HHD	150%	of nominal	current fo	or 1min or	200% of r	ominal cu	rrent for 0	.5s					
Main power supply		Three-	ohase 380	to 480V, 5	50/60Hz									
Voltage/frequency va	riations	Voltage	e: +10 to -	15% (Volta	age unbala	ance:2% c	r less ⁺ଃ, F	requency:	+5 to -5%	ó)				
	ND	2.7	4.8	7.3	11.3	16.8	33.0	43.8	52.3	60.6	77.9	94.3		
Rated current	HD	2.7	3.9	7.3	11.3	16.8	23.2	33.0	43.8	52.3	60.6	77.9		
without DCR ^{•5} [A]	HND	2.7	3.9	7.3	11.3 ^{•9}	16.8 ^{.9}	23.2	33.0	43.8	52.3	60.6	77.9		
	HHD	1.7	3.1	5.9	8.2	13.0	17.3	23.2	33.0	43.8	52.3	60.6		
	ND	1.5	2.1	4.2	5.8	10.1	21.1	28.8	35.5	42.2	57.0	68.5		
Rated current	HD	1.5	2.1	4.2	5.8	10.1	14.4	21.1	28.8	35.5	42.2	57.0		
with DCR [⋅] ₅ [A]	HND	1.5	2.1	4.2	5.8 ^{∗9}	10.1 ^{•9}	14.4	21.1	28.8	35.5	42.2	57.0		
	HHD	0.85	1.6	3.0	4.4	7.3	10.6	14.4	21.1	28.8	35.5	42.2		
	ND	1.1	1.5	3.0	4.1	7.0	15	20	25	29	39	47		
	HD	1.1	1.5	3.0	4.1	7.0	10	15	20	25	29	39		
	HND	1.1	1.5	3.0	4.1 ^{•9}	7.0 ^{*9}	10	15	20	25	29	39		
[KVA]	HHD	0.6	1.2	2.1	3.1	5.1	7.3	10	15	20	25	29		
	ND	53%	50%	48%	29%	27%	12%	1	1			L		
	HD	53%	68%	48%	29%	27%	15%							
Braking torque 7 [%]	HND	53%	68%	48%	29% [•] 9	27% ^{∗9}	15%							
	HHD	100%		70%	40%		20%							
		Starting	g frequenc	y: 0.0 to 6	0.0Hz, Bra	aking time	: 0.0 to 30	.0s,						
DC braking		Braking	g level: 01	to 60% (N	D spec.), () to 80% (HD/HND s	pec.), 0 to	o 100% (H	HD spec.)	of nomina	l current		
Braking chopper		Built-ir	<u>۔</u> ۱							. ,				
Minimum connection res	istance [ohm]			1	60	130	80	60	40	34.4	1	6		
Braking resistor				I										
				MC Direct	tives,		Complia	nt with EM	C Directive	s,				
						3 (2nd Env.)								
				-		, , , ,								
CR)		,					0.1			,				
C60529)				pe										
		, ~												
od		Natura	l cooling	Fan co	olina									
	ed motor ¹¹ [kW] Rated capacity [kVA] ² Rated voltage [V] ¹³ Rated current [A] ¹⁴ Overload capability Main power supply Voltage/frequency va Rated current without DCR ¹⁵ [A] Rated current with DCR ¹⁵ [A] Required power supply capacity ¹⁶ [kVA] Braking torque ¹⁷ [%] DC braking Braking resistor	NDHDHNDHNDHHDHHDHDHDHDHDHDHNDHDHDRated voltage [V] '3'Rated voltage [V] '4MDHDHDD <td>ND0.002ed motor "1 [kW]ND0.75HD0.75HDHND0.75HNDHND0.75HNDRated capacity [kVA] "2ND1.6HD1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.6HND1.4HND1.6HND1.6HND1.6HND1.5HND1.5Main power supplyND1.7Nated current without DCR '5 [A]ND1.7HND1.5HND1.5Rated current with DCR '5 [A]HND1.5HHD1.5HHD1.5HHD1.5HHD1.1With DCR '5 [A]ND1.1HND1.1HND1.1HHD0.6S3%HHD53%HND53%Braking torque '7 [%]HND53%Braking chopperBuilt-irMinimum connection resitarce [ohm]92Braking resistorOptionCRPOption</td> <td>Image: FRNL 0002OD040002000400051.5HD0.751.1HND0.751.1HND0.751.1HND0.751.1HHD0.40.75Atted capacity [kVA] "2HD1.6HD1.12.6HND1.142.6HND1.142.6HHD1.11.9Rated voltage [V] "3Three-p-ase 380HHD1.83.4HHD1.83.4HHD1.83.4HHD1.83.4HHD1.52.5ND, HND120% of nominalHHD1.52.5Overload capabilityHD150% of nominalHHD1.52.5MD, HND120% of nominalMain power supplyND2.7Atted current without DCR "5 [A]HD2.7HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1With DCR "5 [A]HND1.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1H</td> <td>NDFRN□□□□E2000200040006HD0.751.52.2HD0.751.12.2HND0.751.12.2HND0.751.12.2HND0.40.751.5Rated capacity [kM] *ND1.63.14.2HND1.42.63.81.11.9Rated capacity [kM] *ND1.11.93.2Rated voltage [V] *ND2.14.15.5HD1.83.45.01.1HD1.83.45.0HD1.83.45.0HD1.83.45.0HD1.83.45.0HD1.52.54.2Overload capabilityND120% of nominal =urrent for HDHD150% of nominal =urrent for HD150% of nominal =urrent for HDMain power supplyThree-base 380 to 480 (fVoltage/frequency variationsVoltage: +10 to -15% (VoltageWithout DCR *s [A]ND2.73.9Rated current without DCR *s [A]ND1.52.1HD1.52.14.2HD1.52.14.2HD1.52.14.2HD1.52.14.2HD1.52.14.2HD1.52.14.2HD1.52.14.2HD1.52.14.2HD1.</td> <td>Image: transmission of transmitere or transmission of transmit or transmission of tran</td> <td>FRN<0002 COO02 OO06 OO07 OO12 ed motor " [kW] ND 0.75 1.5 2.2 3.0 5.5 HD 0.75 1.1 2.2 3.0 5.5 HD 0.75 1.1 2.2 3.0" 5.5 HD 0.4 0.75 1.5 2.2 3.7" Rated capacity [kVA]" ND 1.6 3.1 4.2 5.3 9.1 HD 1.4 2.6 3.8 4.8 8.5" 11.1 1.9 3.2 4.2 6.9 Rated voltage [V] " Three-phase 380 to 480V (With AVR) There 11.1 1.9 3.2 6.3 11.1 Rated current [A] " HD 1.8 3.4 5.0 6.3 11.1 HD 1.8 3.4 5.0 6.3 11.1 1.9 ND, HD 1.8 3.4 5.0 6.3 11.1 1.9 MD 2.5 4.2 5.8</td> <td>Image: FRN Image: FRN Image:</td> <td>Image: http://product image: http://produc</td> <td>FINIE2E-4GA FINI FINI 0027 0027 0027 0037 ed motor " [KW] HD 0.75 1.1 2.2 3.0 5.5 7.5 11 15 ed motor " [KW] HD 0.75 1.1 2.2 3.0 5.5 7.5 11 15 ND 0.75 1.1 1.5 2.2 2.8 1.1 15 1.1 <th 1<="" colspan="2" td=""><td>FRN E2E-4GA FRN E2E-4GA 0002 0004 0006 007 0022 0029 0037 044 ed motor "[KVI] HD 0.75 1.1 2.2 3.0 5.5 11 115 18.5 18.5 HD 0.75 1.1 2.2 3.0 5.5 7.5 11 15 18.5 HD 0.4 0.75 1.5 2.2 3.7 5.5 7.5 11 15 18.5 HD 1.4 2.6 3.8 4.8 8.5 13 18 2.4 2.9 Rated capashy [W]* Tmee-phase 380 to 480V (Wth VKF) 7.0 1.1 1.5 2.5.5 3.7.0 31.0 38.0 38.0 Rated capashity [V]* Tmee-phase 380 to 480V (Wth VKF) 7.5 2.5.0 3.0.0 30.0 30.0 30.0 30.0 30.0 30.0 30.0 30.0 30.0 30.0 30.0 30.0 30.0 30.0 30.0</td><td>PRI FRN_□□□□□E2E-4GA FRN_□□□□E2E-4G 0002 0004 0006 0007 0022 0029 0029 0024 0064 0069 ed motor "[WM] HD 0.75 1.5 2.2 3.0 5.5 7.5 1.1 1.5 2.2 3.0 5.5 7.5 1.1 1.5 2.2 3.0 5.5 7.5 1.1 1.5 1.5 2.2 3.0 5.5 7.5 1.1 1.5 1.5 2.2 3.7 5.1 1.5</td></th></td>	ND0.002ed motor "1 [kW]ND0.75HD0.75HDHND0.75HNDHND0.75HNDRated capacity [kVA] "2ND1.6HD1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.4HND1.6HND1.4HND1.6HND1.6HND1.6HND1.5HND1.5Main power supplyND1.7Nated current without DCR '5 [A]ND1.7HND1.5HND1.5Rated current with DCR '5 [A]HND1.5HHD1.5HHD1.5HHD1.5HHD1.1With DCR '5 [A]ND1.1HND1.1HND1.1HHD0.6S3%HHD53%HND53%Braking torque '7 [%]HND53%Braking chopperBuilt-irMinimum connection resitarce [ohm]92Braking resistorOptionCRPOption	Image: FRNL 0002OD040002000400051.5HD0.751.1HND0.751.1HND0.751.1HND0.751.1HHD0.40.75Atted capacity [kVA] "2HD1.6HD1.12.6HND1.142.6HND1.142.6HHD1.11.9Rated voltage [V] "3Three-p-ase 380HHD1.83.4HHD1.83.4HHD1.83.4HHD1.83.4HHD1.52.5ND, HND120% of nominalHHD1.52.5Overload capabilityHD150% of nominalHHD1.52.5MD, HND120% of nominalMain power supplyND2.7Atted current without DCR "5 [A]HD2.7HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1With DCR "5 [A]HND1.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1HHD1.52.1H	NDFRN□□□□E2000200040006HD0.751.52.2HD0.751.12.2HND0.751.12.2HND0.751.12.2HND0.40.751.5Rated capacity [kM] *ND1.63.14.2HND1.42.63.81.11.9Rated capacity [kM] *ND1.11.93.2Rated voltage [V] *ND2.14.15.5HD1.83.45.01.1HD1.83.45.0HD1.83.45.0HD1.83.45.0HD1.83.45.0HD1.52.54.2Overload capabilityND120% of nominal =urrent for HDHD150% of nominal =urrent for HD150% of nominal =urrent for HDMain power supplyThree-base 380 to 480 (fVoltage/frequency variationsVoltage: +10 to -15% (VoltageWithout DCR *s [A]ND2.73.9Rated current without DCR *s [A]ND1.52.1HD1.52.14.2HD1.52.14.2HD1.52.14.2HD1.52.14.2HD1.52.14.2HD1.52.14.2HD1.52.14.2HD1.52.14.2HD1.	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Fuji 4-pole standard motor. At the selection of the inverter rating, consider not only the rating capacity(kW) is enough but also inverter output current is larger than selected the motor's nominal current. Rated capacity is calculated by assuming the output rated voltage as 440 V. Output voltage cannot exceed the power supply voltage. When the carrier frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their corrier of arriver frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their corrier of arriver frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their corrier of arriver frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their corrier of arriver frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their corrier of arriver frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their corrier of arriver frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their corrier of arriver frequency (F26) is set to be necessary to derate their corrier of arriver frequency (F26) is set to be necessary to derate their corrier of arriver frequency (F26) is set to be necessary to derate their corrier of arriver frequency (F26) is set to be necessary to derate their corrier of arriver frequency (F26) is set to be necessary to derate their corrier of arriver frequency (F26) is set to be necessary to derate their corrier of arriver frequency (F26) is set to be necessary to derate their corrier of arriver frequency (F26) is set to be necessary to derate their corrier of arriver frequency (F26) is set to be necessary to derate their corrier of arriver frequency (F26) is set to be necessary to derate their corriver frequency (F26) is set to be necessary to derate their corriver frequency (F26) is set to be *1

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nominal current.

HDF spec.----type 0002 to 0012 : 8kHz, type 0022 to 0168 : 10kHz, type 0203 to 0590 : 6kHz HND spec.----type 0002 to 0006 : 8kHz, type 0007 to 0012 : 4kHz, type 0022 to 0168 : 6kHz, type 0203 to 0590 : 4kHz HD,ND spec.---All type : 4kHz

The value is calculated assuming that the inverter is connected with a power supply with the capacity of 500 kVA (or 10 times the inverter capacity if the inverter capacity exceeds 50 kVA) and %X is 5%. Be sure to use the DCR when applicable motor capacity is 75kW or above. Obtained when a DC reactor (DCR) is used. Average braking torque for the motor running alone. (It varies with the efficiency of the motor.) Voltage unbalance (%) =(Max. voltage (V) - Min. voltage (V)/Three -phase average voltage (V) × 67 (IEC 61800 - 3) if this value is 2 to 3%, use an optimal AC reactor (ACR). HND spec. of the type 0007 and 0012: allowable ambient temperature 40°C (+104 °F) or less. The rated output current at HND spec. is decreased 1% for every 1 °C (1.8 °F) when ambient temperature is +40 °C (+104 °F) or more. *9

^{*6} *7 *8

Three phase 400V class series

	Items							pecificatio						
Туре						1	FRN		2E-4E					
71			0085	0105	0139	0168	0203	0240	0290	0361	0415	0520	059	
		ND	45	55	75	90	110	132	160	200	220	280	315	
Nominal appli	ed motor *1 [kW]	HD	37	45	55	75	90	110	132	160	200	220	250	
		HND	37	45	55	75	90	110	132	160	200 220 2 160 200 2 160 200 2 132 160 2 132 160 2 275 316 3 232 287 3 232 287 3 304 377 3 304 377 3 304 377 3 304 377 3 40V, 50Hz 304 3 40V, 50Hz 304 3 304 377 3 40V, 50Hz 304 3 305 304 3 307 - - - - - - - - - - - - - - - - - - - - - - - 357 390	220	280	
		HHD	30	37	45	55	75	90	110	132	160	200	220	
		ND	65	80	106	128	155	183	221	275	316	396	450	
	Rated capacity [kVA] ⁻²	HD	57	69	85	114	134	160	193	232	287	316	364	
	nated obpacity [kw/g	HND	57	69	85	114	134	160	193	232	287	316	396	
		HHD	46	57	69	85	114	134	160	193	232	287	316	
	Rated voltage [V] -3		Three-	phase 380) to 480V (With AVR)								
Output ratings		ND	85.0	105	139	168	203	240	290	361	415	520	590	
Output ratings		HD	75.0	91.0	112	150	176	210	253	304	377	415	477	
	Rated current [A] *4	HND	75.0	91.0	112	150	176	210	253	304	377	415	520	
		HHD	60.0	75.0	91.0	112	150	176	210	253	304	377	415	
		ND, HND	120%	of nomina	l current fo	or 1min								
	Overload capability	HD	150%	of nomina	l current fo	or 1min								
		HHD	150%	of nomina	l current fo	or 1min or	200% of n	ominal cu	rrent for 0	.5s				
			Thurst		4- 400\/ 5/	0/0011-		Three-pl	nase 380 t	o 440V, 50)Hz			
	Main power supply		Inree	-pnase 380	to 480V, 50	J/60HZ		Three-ph	ase 380 to	o 480V, 60	Hz⁺⁰			
	Voltage/frequency va	riations	Voltage: +10 to -15% (Voltage unbalance:2% or less ¹⁸ , Frequency: +5 to -5%)											
		ND	114	140	-	-	-	-	-	-	-	-	-	
	Rated current	HD	94.3	114	140	-	-	-	-	-	-	-	-	
	without DCR ^{*5} [A]	HND	94.3	114	140	-	-	-	-	-	-	-	-	
		HHD	77.9	94.3	114	140	-	-	-	-	-	-	-	
		ND	83.2	102	138	164	201	238	286	357	390	500	559	
Input ratings	Rated current	HD	68.5	83.2	102	138	164	201	238	286	357	390	443	
	with DCR ^{*5} [A]	HND	68.5	83.2	102	138	164	201	238	286	357	390	500	
		HHD	57.0	68.5	83.2	102	138	164	201	238	286	357	390	
		ND	58	71	96	114	139	165	199	248	271	347	388	
	Required power	HD	47	58	71	96	114	140	165	199	248	271	307	
	supply capacity *6	HND	47	58	71	96	114	140	165	199	248	271	347	
	[kVA]	HHD	39	47	58	71	96	114	140	165	199	248	271	
		ND	5 to 9%	6			1		I	1		I		
		HD	7 to 12	%										
	Braking torque *7 [%]	HND	7 to 12											
		HHD	10 to 1	5%										
Braking					cv: 0.0 to 6	60.0Hz, Bra	akina time	: 0.0 to 30	.0s.					
	DC braking			• •		D spec.), (100% (H	HD spec.)	of nomina	l currer	
	Braking chopper		Option	<i>.</i>		D 0000,								
	Minimum connection res	istance[ohm]	-	-	-	-	-	-	-	-	-	-	-	
	Braking resistor		Option	1	I	1	1	1	I	I	1	1	I	
EMC filter *10			- ·			tives, Emis	sion and I	mmunity	Category	C3 (2nd F	nv) (FN61	800-3.200	4)	
DC reactor (D0	CB)		Option			LINES, LINE		unuy.	category			0.200	·)	
Enclosure (IEC	,		· · ·	JL open ty	/ne									
LINCIOSULE (IEC	,		Fan co	. ,	he									
Cooling metho	od													

*2 *3 *4

Fuji 4-pole standard motor. At the selection of the inverter rating, consider not only the rating capacityli is enough but also inverter output current is larger than selected the motor's nominal current. Rated capacity is calculated by assuming the output rated voltage as 440 V. Output voltage cannot exceed the power supply voltage. When the carrier frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their nominal current. HID spec.---type 0002 to 0012 : 8kHz, type 0022 to 0168 : 10kHz, type 0203 to 0590 : 6kHz HND spec.---type 0002 to 0012 : 8kHz, type 0022 to 0059 : 10kHz, type 0072 to 0168 : 6kHz, type 0203 to 0590 : 4kHz HD,ND spec.---All type : 4kHz The rated output current at HD/ND spec. is decreased 2% for every 1 °C (1.8 °F) when ambient temperature is +40 °C (+104 °F) or more.

*6 *7 *8

The value is calculated assuming that the inverter is connected with a power supply with the capacity of 500 kVA (or 10 times the inverter capacity if the inverter capacity exceeds 50 kVA) and %X is 5%. Be sure to use the DCR when applicable motor capacity is 75kW or above. Obtained when a DC reactor (DCR) is used. Average braking torque for the motor running alone. (It varies with the efficiency of the motor.) Voltage unbalance (%) =(Max. voltage (V) - Min. voltage (V)/Three -phase average voltage (V) × 67 (IEC 61800 - 3) if this value is 2 to 3%, use an optional AC reactor (ACR). HND spec. of the type 0007 and 0012: allowable ambient temperature 40°C (+104 °F) or more. *9

Three phase 200V class series

	Items					Specifications			
Туре					FR	N E2E-2	2GA		
туре			0001	0002	0004	0006	0010	0012	0020
	1 1 11 11 14 11	HND	0.2	0.4	0.75	1.1 ^{*9}	2.2	3.0*9	5.5 ^{•9}
Nominal applie	ed motor ^{⁺1} [kW]	HHD	0.1	0.2	0.4	0.75	1.5	2.2	3.7
	Detect concerts, RAVA1 *2	HND	0.5	0.8	1.3	2.3 ^{*9}	3.7	4.6*9	7.5 ^{∗9}
	Rated capacity [kVA] ²	HHD	0.3	0.6	1.1	1.9	3.0	4.2	6.7
	Rated voltage [V] -3		Three-phase	200 to 240V (W	/ith AVR)				
Output ratings	D	HND	1.3	2.0	3.5	6.0	9.6	12 ^{∗9}	19.6 ^{•9}
	Rated current [A] *4	HHD	0.8	1.6	3.0	5.0	8.0	11	17.5
	Overland conchility	HND	120% of non	ninal current for	1min				
	Overload capability	HHD	150% of non	ninal current for	1min or 200% of	of nominal curre	nt for 0.5s		
	Main power supply		Three-phase	200 to 240V, 50)/60Hz				
	Voltage/frequency var	ations	Voltage: +10	to -15% (Voltag	ge unbalance:29	6 or less *8, Fred	uency: +5 to -5	%)	
	Rated current	HND	1.8	2.6	4.9	6.7*9	12.8	17.9 [•] 9	28.5 [•] 9
	without DCR ⁻⁵ [A]	HHD	1.1	1.8	3.1	5.3	9.5	13.2	22.2
Input ratings	Rated current	HND	0.93	1.6	3.0	4.3 ^{*9}	8.3	11.7 ^{*9}	19.9 ^{*9}
	with DCR ^{⁺₅} [A]	HHD	0.57	0.93	1.6	3.0	5.7	8.3	14.0
	Required power	HND	0.4	0.6	1.1	1.5 ^{∙9}	2.9	4.1 ^{•9}	6.9 ^{*9}
	supply capacity ^{*6} [kVA]	HHD	0.2	0.4	0.6	1.1	2.0	2.9	4.9
		HND	75%		53%	68% ^{*9}	48%	29% ^{*9}	27%*9
	Braking torque ⁺⁷ [%]	HHD	150%		100%	1	70%	40%	
	DO hushing		Starting frequ	uency: 0.0 to 60	.0Hz, Braking ti	me: 0.0 to 30.0s	5,		
Braking	DC braking		Braking level	l: 0 to 80% (HN	D spec.), 0 to 10	00% (HHD spec	.) of nominal cu	rrent	
	Braking chopper		Built-in						
	Minimum connection resis	stance [ohm]	100				40		33
	Braking resistor		Option						
EMC filter			Compliant wi	th EMC Directive	es, Emission: Cat	tegory C2. Immu	nity: Category C	3 (2nd Env.) (EN	61800-3: 2004)
DC reactor (DC	CR)		Option			-	- /		,
Enclosure (IEC	60529)		IP20, UL ope	en type					
Cooling metho	od		Naturalural o	cooling			Fan cooling		
Mass [kg]			0.6	0.6	0.7	0.9	2.2	2.3	2.3
								2.3	

Fuji 4-pole standard motor

*1 *2

*3 *4

*5

*6 *7

*8

*9

Fuji 4-pole standard motor Rated capacity is calculated by assuming the output rated voltage as 220 V. Output voltage cannot exceed the power supply voltage. When the carrier frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their nominal current. HHD spec.---type 0001 to 0020 : 8kHz HND spec.---type 0001 to 0020 : 4kHz The value is calculated assuming that the inverter is connected with a power supply with the capacity of 500 kVA (or 10 times the inverter capacity if the inverter capacity exceeds 50 kVA) and %X is 5%. Obtained when a DC reactor (IDCR) is used. Average braking torque for the motor running alone. (It varies with the efficiency of the motor.) Voltage unbalance (%) = (Max. voltage (V) - Min. voltage (V))/Three -phase average voltage (V) × 67 (IEC 61800 - 3) If this value is 2 to 3%, use an optional AC reactor (ACR). HND spec. of the type 0006, 0012 and 0020: allowable ambient temperature 40°C (+104 °F) or less. The rated output current at HND spec. is decreased 1% for every 1 °C (1.8 °F) when ambient temperature is +40°C (+104 °F) or more.

Single phase 200V class series

	Items				Specifi	cations		
Туре					FRN	E2E-7GA		
Type			0001	0002	0003	0005	0008	0011
Nominal appli	ed motor ^{*1} [kW]	HHD	0.1	0.2	0.4	0.75	1.5	2.2
	Rated capacity [kVA] "2	HHD	0.3	0.6	1.1	1.9	3.0	4.2
Output ratings	Rated voltage [V] -3		Three-phase 20	00 to 240V (With A	/R)			
output ratings	Rated current [A] ⁺⁴	HHD	0.8	1.6	3.0	5.0	8.0	11
	Overload capability	HHD	150% of nomin	al current for 1min	or 200% of nomin	al current for 0.5s		
	Main power supply		Single-phase 2	00 to 240V, 50/60H	łz			
	Voltage/frequency var	iations	Voltage: +10 to Frequency: +5 t					
Input ratings	Rated current without DCR ⁻⁵ [A]	HHD	1.8	3.3	5.4	9.7	16.4	24.8
input ratings	Rated current with DCR ⁻⁵ [A]	HHD	1.1	2.0	3.5	6.4	11.6	17.5
	Required power supply capacity ^{*6} [kVA]	HHD	0.3	0.4	0.7	1.3	2.4	3.5
	Braking torque *7 [%]	HHD	150%	L	100%		70%	40%
Dualian	DC braking				Braking time: 0.0 ec.) of nominal cur			
Braking	Braking chopper		Built-in					
	Minimum connectable res	sistance [ohm]	100				40	
	Braking resistor		Option					
			Compliant with	EMC Directives,				
EMO filter			Emission: Categ	Jory C2.				
EMC filter			Immunity: Cateo	gory C3 (2nd Env.)				
			(EN61800-3:200	04)				
DC reactor (D	CR)		Option					
Enclosure (IEC	060529)		IP20, UL open	type				
Cooling metho	bd		Naturalural coo	bling			Fan cooling	
Mass [kg]			0.6	0.6	0.7	1.1	2.3	2.3

Fuji 4-pole standard motor. At the selection of the inverter rating, consider not only the rating capacity (kW) is enough but also inverter output current is larger than selected the motor's nominal current. Rated capacity is calculated by assuming the output rated voltage as 220 V. Output voltage cannot exceed the power supply voltage. When the carrier frequency (F26) is set to below value or higher, the inverter is sure to be necessary to derate their nominal current. HID spec.---type 0001 to 0011 : 8 kHz The value is calculated assuming that the inverter is connected with a power supply with the capacity of 500 kVA (or 10 times the inverter capacity if the inverter capacity exceeds 50 kVA) and %X is 5%. Obtained when a DC reactor (DCR) is used. Average braking torque for the motor running alone. (It varies with the efficiency of the motor.) *1

*2 *3 *4

*5

*6 *7



	Items	Specifications	Remarks	
	Maximum frequency	- HHD/HND/HD spec.: 25 to 500 Hz variable (V/f control mode, Magnetic pole position sensorless vector control mode) (Up to 200 Hz under vector control with speed sensor) - ND spec.: 25 to 120 Hz variable (all control mode)	IMPG-VC	
	Base frequency	25 to 500 Hz variable (in conjunction with the maximum frequency)		
	Starting frequency	0.1 to 60.0 Hz variable (0.0 Hz under vector control with speed sensor)	IMPG-VC	
Output	Carrier frequency	Three phase 400V class - Type 0002 to 0059: - 0.75 to 16kHz variable (HHD/HND/HD spec.) - 0.75 to 10kHz variable (ND spec.) - 0.75 to 10kHz variable (HHD spec.) - 0.75 to 10kHz variable (HND/HD spec.) - 0.75 to 6kHz variable (HND spec.) - 0.75 to 10kHz variable (HHD spec.) - 0.75 to 10kHz variable (HHD spec.) - 0.75 to 6kHz variable (HHD/ND spec.) - 0.75 to 6kHz variable (HHD/HD/ND spec.) - 0.75 to 16kHz variable (HHD/HND/ spec.) - 0.75 to 16kHz variable (HHD/HND/ spec.) - 0.75 to 16kHz variable (HHD spec.) - 0.75 to 10kHz variable (HHD spec.) Single phase 200V class - Type 0001 to 0011 - 0.75 to 16kHz variable (HHD spec.) Note: Carrier frequency drops automatically to protect the inverter depending on environmental temperature and		
	Output frequency	output current. (This auto drop function can be canceled.)		
	Output frequency accuracy (Stability)	 Analog setting: ±0.2% of maximum frequency 25±10°C (77±18°F) Keypad setting: ±0.01% of maximum frequency -10 to +50°C (14 to 122°F) 		
	Frequency setting resolution	- Analog setting: 0.05% of maximum frequency - Keypad setting: 0.01 Hz (99.99 Hz or less), 0.1 Hz (100.0 to 500.0 Hz) - Link setting: 0.005% of maximum frequency or 0.01 Hz (fixed)		
	Speed control range	 - 1 : 1500 (Minimum speed : Nominal speed, 4-pole, 1 to 1500 rpm) - 1 : 100 (Minimum speed : Nominal speed, 4-pole, 15 to 1500 rpm) - 1 : 10 (Minimum speed : Nominal speed, 6-pole, 180 to 1800 rpm) 	IMPG-VC IMPG-VF PM-SVC	
	Speed control accuracy	 Analog setting: ±0.2% of maximum frequency or below 25 ±10°C (77±18°F) Digital setting: ±0.01% of maximum frequency or below -10 to +50°C (14 to 122°F) Analog setting: ±0.5% of base frequency or below 25 ±10°C (77±18°F) Digital setting: ±0.5% of base frequency or below -10 to +50°C (14 to 122°F) 	IMPG-VC PM-SVC	
	Control method	V/f control Speed sensor less vector control (Dynamic torque vector control) V/f control with slip compensation active V/f control with speed sensor (The PG option card is required.) V/f Control with speed sensor (+Auto Torque Boost) (The PG option card is required.) Vector control with speed sensor (The PG option card is required.) Vector control with speed sensor (The PG option card is required.) Vector control with speed sensor (The PG option card is required.) Vector control with speed sensor (The PG option card is required.) Vector control with speed sensor (The PG option card is required.)	VF IM-SVC(DTV) VF with SC IMPG-VF IMPG-ATB IMPG-VC PM-SVC	
	Voltage/Frequency characteristic	 Possible to set output voltage at base frequency and at maximum output frequency (80 to 240 V). Possible to set output voltage at base frequency and at maximum output frequency (160 to 500 V). Non-linear V/f setting (3 points): Free voltage (0 to 500 V) and frequency (0 to 500 Hz) can be set. Non-linear V/f setting (3 points): Free voltage (0 to 240 V) and frequency (0 to 500 Hz) can be set. 		
Control	Torque boost	 Auto torque boost (For constant torque load) Manual torque boost: Torque boost value can be set between 0.0 and 20.0%. Select application load with the function code. (Variable torque load or constant torque load) 		
ŏ	Starting torque	Three phase 400V class - 200% or above (HHD spec.:type 0072 or below) / 150% or higher (HHD spec.:type 0085 or above) at reference frequency 0.5Hz - 120% or higher at reference frequency 0.5Hz, (HND/ND spec.) - 150% or higher at reference frequency 0.5Hz, (HD spec.) (Base frequency 50 Hz, with activating the slip compensation and the auto torque boost mode, applied motor is Fuji 4-pole standard motor.) Three phase 200V class and single phase 200V class - 200% or above (HHD spec.:type 0069 or below) at reference frequency 0.5Hz - 120% or higher at reference frequency 0.5Hz, (HND spec.) (Base frequency 50 Hz, with activating the slip compensation and the auto torque boost mode, applied motor is Fuji 4-pole standard motor.)		

Items	Specifications	Remark
	- Keypad:	
	Start and stop with with stop keys (Standard keypad)	
Start/Stop operation	Start and stop with ໜ / 📧 and 🚥 keys (Option multi-functional keypad)	
	- External signals (digital inputs): Forward (Reverse) rotation, stop command (capable of 3-wire operation), coast-to-stop command, external alarm, alarm reset, etc.	
	 Link operation: Operation via built-in RS-485 or field bus (option) communications Switching operation command: Remote/local switching, link switching 	
	- Keypad: Settable with 🔿 and 🛇 keys	
	 External volume: Available to be set with external frequency command potentiometer. (1 to 5 kΩ 1/2 W) Analog input: 0 to ±10 V DC (±5 V DC)/ 0 to ±100% (terminal [12]) 0 to +10 V DC (+5 V DC)/ 0 to +100% (terminal [12]) +4 to +20 mA DC/ 0 to 100% (terminal [C1]) +4 to +20 mA DC/ -100 to 0 to 100% (terminal [C1]) 0 to +20 mA DC/ -100 to 0 to 100% (terminal [C1]) 0 to +20 mA DC/ -100 to 0 to 100% (terminal [C1]) 0 to +20 mA DC/ -100 to 0 to 100% (terminal [C1]) 0 to +10 V DC (+5 V DC)/ 0 to +100% (terminal [V2]) 0 to +10 V DC (+5 V DC)/ -100 to 0 to +100% (terminal [V2]) 	Analog inp between DC+1 to + is availabl with analo bias/gain function fo input.
	 - UP/DOWN operation: Frequency can be increased or decreased while the digital input signal is ON. - Multi-step frequency: Selectable from 16 different frequencies (step 0 to 15) 	
	 Pattern Operation Mode: Automatically run in accordance with the previously configured running time, rotation direction, acceleration/deceleration and reference frequency. Maximum allowable settings are 7 stages. 	
Frequency setting	- Link operation: Can be specified via built-in RS-485 or built-in CANOpen communicatons. (Standard) Can be specified via bus communicatons. (Option)	
	 Switching frequency setting source: Two of frequency settings source can be switched with an external signal(digital input). Remote/local switching, Link switching 	
	 Auxiliary frequency setting: Inputs at terminals [12], [C1] or [V2] can be added to the main setting as auxiliary frequency settings. Operation at a specified ratio: The ratio can be set by analog input signal. DC0-10V/0(4)-20mA /0-200%(variable) 	
	Inverse operation : Switchable from "0 to +10 VDC/0 to 100%" to "+10 to 0 VDC/0 to 100%" by external command. (terminals [12]/[V2]) : Switchable from "0 to -10 VDC/0 to -100%" to "-10 to 0 VDC/0 to -100%" by external command.(terminal [12]) : Switchable from "4 to +20 mA DC/0 to 100%" to "+20 to 4 mA DC/0 to 100%" by external command.(terminal [C1]) : Switchable from "0 to +20 mA DC/0 to 100%" to "+20 to 4 mA DC/0 to 100%" by external command.(terminal [C1])	
	 Pulse train input (standard): Pulse input = Terminal [X5], Rotational direction = Another input terminal except [X5]. Complementary output: Max. 100 kHz, Open collector output: Max. 30 kHz 	
	 Pulse train input (option):The PG option card is required. CW/CCW pulse, pulse + rotational direction Complementary output: Max. 100 kHz, Open collector output: Max. 30 kHz 	
Acceleration/	 Setting range: From 0.00 to 6000 s Switching: The four types of acceleration/deceleration time can be set or selected individually (switchable during operation). Acceleration/deceleration pattern: Linear acceleration/deceleration, S-shape acceleration/deceleration (weak, frag (act but function action)) auxiliance acceleration (deceleration). 	
Deceleration time	free (set by function codes)), curvilinear acceleration/deceleration - Deceleration mode (coast-to-stop):Shut-off of the run command makes the motor coast to a stop. - ACC./DEC. time for "Jogging operation" can be set. (0.00 to 6000s) - Deceleration time for forcible stop: Deceleration stop by the forcible stop (STOP). S-curve will be canceled during "Force to Stop".	
Frequency limiter (Upper limit and lower limit frequencies)	 Specifies the upper and lower limits in Hz. Selectable for the operation performed when the reference frequency drops below the lower limit specified by related function code. 	
Bias for frequency/ PID command	- Bias of set frequency and PID command can be independently set(setting range: 0 to ±100%).	
Analog input	 Gain : Set in the range from 0 to 200% Off-set : Set in the range from -5.0 to +5.0% Filter : Set in the range from 0.00s to 5.00 s Polarity : Select from ± or + 	
Jump frequency	- Three operation points and their common jump width (0.0 to 30.0 Hz) can be set.	
Timer operation Jogging operation	 Operate and stop by the time set with keypad. (1 cycle operation) Operation with (RUN) key (standard keypad), (RUD) or (REV) key (multi-functional keypad), or digital contact input 	



Items	Specifications	Remarks
Auto-restart after momentary power failure		
(Trip at power failure)	The inverter trips immediately after power failure.	
(Trip at power recovery)		
(Deceleration stop)	Deceleration stop at power failure, and trip after stoppage	
(Continue to run) (Start at the frequency selected	Operation is continued using the load inertia energy. Coast-to-stop at power	
before momentary power failure)	failure and start after power recovery at the frequency selected before momentary stop.	
(Start at starting frequency)	Coast-to-stop at power failure and start at the starting frequency after power recovery.	
(Start at the searched frequency)	Coast-to-stop at power failure and start at the serched frequency after power recovery.	
Hardware current limiter	 Limits the current by hardware to prevent an overcurrent trip caused by fast load variation or momentary power failure, which cannot be covered by the software current limiter. This limiter can be canceled. 	
Software current limiter	- Automatically reduces the frequency so that the output current becomes lower than the preset operation level.	
Operation by commercial power supply	- With commercial power selection command, the inverter outputs 50/60 Hz (SW50,SW60).	
Slip compensation	 Compensates the motor slip in order to keep their speed at the reference one regardless of their load torque. Adjustable compensation time constant is possible. 	
Droop control	- In a machine driven with multi-motor system, this function adjusts the speed of each motor individually to balance their load torque.	
Torque limiter	Control output torque or torque current so that output torque or torque current are preset limiting value or less. (The torque current limit is only available in IMPG-VC or PM-SVC mode.) - Switchable between 1st and 2nd torque limit values.	
Torque current limiter	- "Torque limit" and "Torque current limit" are selectable. - "Torque limit" or "Torque current limit" by analog input.	IMPG-VC PM-SVC
Overload stopping	- When detected torque or current exceed the preset value, inverter will decelerate and stop or will coast to stop a motor.	
PID Control	 Normal operation/inverse operation PID command: Keypad, analog input (from terminals [12], [C1] and [V2]), Multi-step setting(Selectable from 3 points), RS-485 communication PID feedback value (from terminals [12], [C1] and [V2]) Alarm output (absolute value alarm, deviation alarm) Low liquid level stop function Anti-reset wind-up function PID output limiter Integration reset/hold 	
Auto-reset	 The auto-reset function that makes the inverter automatically attempt to reset the tripped state and restart without issuing an alarm output (for any alarm) even if any protective function subject to reset is activated. The allowable maximum number of reset times for the inverter to automatically attempt to escape the tripped state is 20. 	
Auto search for idling motor speed	- The inverter automatically searches for the idling motor speed to start to drive without stopping. (Motor constants must be needed tuning: Auto-tuning (offline))	
Automatic deceleration	 If the DC link bus voltage or calculated torque exceeds the automatic deceleration level during deceleration, the inverter automatically prolongs the deceleration time to avoid overvoltage trip. (It is possible to select forcible deceleration actuated when the deceleration time becomes three times longer.) If the calculated torque exceeds automatic deceleration level during constant speed operation, the inverter avoids overvoltage trip by increasing the frequency. 	
Deceleration characteristic (improved braking capacity)	- The motor loss is increased during deceleration to reduce the regenerative energy in the inverter to avoid overvoltage trip.	
Auto energy saving operation	- The output voltage is controlled to minimize the total power loss of the motor and the inverter at a constant speed.	
Overload prevention control	- If the ambient temperature or internal IGBT junction temperature is almost near the overheat level due to overload, the inverter drops its output frequency automatically in order to escape overload situation.	
Battery/UPS operation	Cancels the undervoltage protection so that the inverter under an undervoltage condition runs the motor with battery/UPS power.	
Auto-tuning (off-line)	 Measures the motor parameters while the motor is stopped or running, for setting up motor parameters. Tuning mode to only identify %R1 and %X. Tuning mode to identify the parameters for PM motor. 	
Auto-tuning (on-line)	- Automatically adjusts motor parameters while the motor is driving in order to prevent the motor speed fluctuation caused by the temperature rise of the motor.	
Cooling fan ON/OFF control	 Detects inverter internal temperature and stops cooling fan when the temperature is low. the fan control signal can be output to an external device. 	
1st to 2nd motor settings	- Switchable among the two motors. It is possible to set the base frequency, rated current, torque boost, and electronic thermal slip compensation as the data for 1st to 2nd motors.	

	Items	Specifications	Remarks
Uni	iversal DI	The status of external digital signal connected with the universal digital input terminal is transferred to the host controller.	
Uni	iversal DO	Digital command signal from the host controller is output to the universal digital output terminal.	
-	iversal AO	The analog command signal from the host controller is output to the analog output terminal.	
	eed control	 Notch filter for vibration control (For IMPG-VC) Selectable among the four set of the auto speed regulator (ASR) parameters. (The PG option card is required.) 	IMPG-VC PM-SVC
Line	e speed control	In a machine such as winder/unwinder, regulates the motor speed to keep the peripheral speed of the roll constant. (The PG option card is required.)	IMPG-VF
	sitioning control with se counter	The positioning control starts from the preset start point and counts the feedback pulses from PG inside the inverter. The motor can be automatically started decelerating to the cleep speed which can be detected the target position so that the motor can stop near the position.(The PG option card is required.)	Excluded IMPG-VC PM-SVC
	ster-follower eration	Enables synchronous operation of two motors equipped with a pulse generator(PG).(The PG option card is required.)	
Pre	e-excitation	Excitation is carried out to create the motor flux before starting the motor.(The PG option card is required.)	IMPG-VC
	ro speed control	The motor speed is held to zero by forcibly zeroing the speed command.(The PG option card is required.)	IMPG-VC
	rvo lock	Stops the motor and holds the motor in the stopped position. (The PG option card is required.)	IMPG-VC
	braking	When the run command turns OFF and the motor in order to stop the motor. When the run command turns OFF and the motor in order to stop the motor. When the run command turns ON, the inverter starts to inject DC current into the motor in order to pre-excite.	
	echanical brake ntrol	 The inverter can output the signal which ON/OFF timing adjusted so that the mechanical brake can be turned in conjunction with detected current, torque, frequency, and release/apply delay timers. Mechanical brake interlock input 	Excluded PM-SVC
Tor	que control	 Analog torque/torque current command input Speed limit function is provided to prevent the motor from becoming out of control. Torque bias (analog setting, digital setting) (The PG option card is required.) 	IMPG-VC
	tational direction ntrol	- Select either of reverse or forward rotation prevention.	
	stomizable logic erface	The digital logic circuits and an analog arithmetic circuits can be chosen and connected with digital/analog input/output signals. The simple relay sequence which the customers demands can be constituted and made to calculate. - Logic circuit (Digital) AND, OR, XOR, flip-flops, rising/falling edge detection,counters, etc. (Analog) Addition, subtraction, multiplication, division, limitter, absolute value, sign inversion addition, comparison, highest selection, lowest selection, average value, measure conversion. - Multifunctional timer On-delay, off-delay, pulse train, etc. Setting range: 0.0 to 600 s - Input/output signal terminal input / output, inverter control function - Others The 200 steps are available. Each step has 2 inputs and 1 output.	
- W - Ho - Sp	plicable functions for /ire drawing machine oist pinning machine Fraverse)	The specific functions which is suitable for each application field are realized by customizable logics.	
Dis	splay	Detachable, 7 segments LEDs (4 digits) , 7 keys(PRG/RESET,FUNC/DATA,UP,DOWN, RUN,STOP,SHIFT) and 6LED indicator (KEYPAD CONTROL,Hz,A,kW,×10,RUN)	
Rur	nning/Stopping	Speed monitor (reference frequency, output frequency, motor speed, load shaft speed, line speed, and speed indication with percent), Output current in RMS[A], Output voltage in RMS[V], Calculated torque [%], Input power [kW], PID command value, PID feedback value, PID output, Timer (Timer operation)[s], Load factor [%], Motor output [kW], Torque current [%], Magnetic flux command [%], Analog input [%], Input watt hour [kWh] Constant feeding rate time (set value) [min], Constant feeding rate time (running) [s]	
Life	e early warning	 The life early warning of the main circuit capacitors, capacitors on the PCBs and the cooling fan can be displayed. An external output is issued in a transistor output signal. Outputs the warning when the maintenance time or the number of start times has exceeded the preset. Ambient temperature: 40°C(104°F) Load factor: Inverter rated current 100%(HHD spec.), 80%(HND/HD/ND spec.) 	



	Items			Specifications			Remarks
Indicate	Maintenance monitor	(inside the inverter and heat sink Lifetime of DC link bus capacitor counter of the inverter, electroly Remaining time before the next Number of startups (of each mote	k, Maxim (elapsed tic capa motor m pr), Light	um value of each one hours and remaining h citors on the printed aintenance, Remaining alarm factors (Latest t), Capacitar nours), Cum circuit boar startup tim o 3rd last),	Input watt-hour data, Temperature ncc of the DC link bus capacitor, ulative run time of power-ON time ds, cooling fan and each motor, nes before the next maintenance, Contents and numbers of RS-485 M version of Inverter, Keypad and	
-	I/O checking	Shows the status of the terminal D	igital inp	ut/output, Relay out, Ar	alog input/c	output.	
	Locked by password	Limits to change or display in func	tion code).			
	Trip mode	Displays the cause of trip by code	s.				
	Light-alarm	Shows the light-alarm display 7-segment.					
	Running or trip mode	 Trip history: Saves and displays the cause of the last four trips (with a code). Saves and displays the detailed operation status data of the last four trips. 					
	Installation location	Indoors					
	Ambient	Standard (Open Type) -10 to +50°C (HHD/HND spec.) -10 to +40°C (HD/ND spec.) NEMA/UL Type 1 -10 to +40°C (HHD/HND spec.) -10 to +30°C (HD/ND spec.)					
	Ambient humidity	5 to 95%RH (without condensation)					
onment	Atmosphere	Shall be free from corrosive gases, flammable gases, oil mist, dusts, vapor, water drops and direct sunlight. (Pollution degree 2 (IEC60664-1)) The atmosphere must contain only a low level of salt. (0.01 mg/cm ² or less per year)					
	Altitude	1000m or lower If the inverter is used in an altitude below table. Altitude 1000m or lower 1000 to 1500m 1500 to 2000m 2000 to 2500m 2500 to 3000m	e above 1	000 m, you should app Output current derat 1.00 0.97 0.95 0.91 0.88		current derating factor as listed in	
			_				
		Three phase 400V class series		YPE:0203 or below		YPE:0240 or above	
		2 to less than 9Hz	· · ·	ax. amplitude)		lax. amplitude)	
		9 to less than 20Hz	9.8m/s ²		2m/s ²		
		20 to less than 55Hz 55 to less than 200Hz	2m/s ² 1m/s ²		2m/s ²		
	Vibration	55 to less than 200Hz	1111/52		1m/s ²		
	Vibration	Three phase 200V class series	т	YPE:0069 or below			
		2 to less than 9Hz		ax. amplitude)			
		9 to less than 20Hz	9.8m/s ²				
		20 to less than 55Hz	2m/s ²		_		
		55 to less than 200Hz	2m/s ²		_		
			111/5-				
ц		-25 to +70°C (in transport)					
nen	Temperature	-25 to +65°C (in storage)				e subjected to sudden changes in	
uuo	Relative humidity	5 to 95%RH	tempera	ature that will cause cor	densation t	o form.	
nvir			to dust	direct sunlight corres	ive or flame	nable gases, oil mist, vapor, water	
Storage environment	Atmosphere	drops or vibration. The atmospher					
orac	Atmospheric	86 to 106kPa (during storage)					
Atmospheric 86 to 106kPa (during storage) pressure 70 to 106kPa (during transportation)							

*Note : The meaning of the described abbreviations are shown as follows. VF V/f control IM-SVC(DTV) Speed sensorless vector control (Dynamictorquevector control) VF with SC V/f control with speed sensor (The PG option card is required.) IMPG-VF V/f control with speed sensor (The PG option card is required.) IMPG-ATB V/f control with speed sensor (The PG option card is required.) IMPG-VC Vector control with speed sensor (The PG option card is required.) IMPG-VC Vector control with speed sensor (The PG option card is required.) PM-SVC Magnetic pole position sensorless vector control

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Basic Wiring Diagram

With built-in CAN communication port and Single analog output



DCR: RCD:

ELCB: MC: Earth leakage circuit breaker Magnetic contactor

MCCB: Molded case circuit braker

*1 When connecting an optional DC reactor (DCR), remove the jumper bar from the terminals P1 and P(+). The type 0139 (ND spec), 0168 (HD spec.) and higher types than 0203 are sure to connect the DCR (400V only). Use a DCR when the capacity of the power supply transformer exceeds 500 kVA and is 10 times or more the inverter rated capacity, or when there are thyristor-driven loads in the same power supply line. *2 The default setting is "Source logic" for EU model. *3 America model is none conect

NOTE

This wiring diagram is to be used as a reference only when using standard terminal block model. When wiring your inverter and/or before applying power, please always follow the connection diagrams and the relevant information written in the User's Manual.



Basic Wiring Diagram



- DBR:
- Dynamic Braking Resister DC reactor Residual-current-operated protective device DCR: RCD:
- ELCB: Earth leakage circuit breaker MC: Magnetic contactor MCCB: Molded case circuit braker

*1 When connecting an optional DC reactor (DCR), remove the jumper bar from the terminals P1 and P(+). Use a DCR when the capacity of the power supply transformer exceeds 500 kVA and is 10 times or more the inverter rated capacity, or when there are thyristor-driven loads in the same power supply line.



This wiring diagram is to be used as a reference only when using standard terminal block model. When wiring your inverter and/or before applying power, please always follow the connection diagrams and the relevant information written in the User's Manual.

Basic Wiring Diagram

Categoly	s	ymbol	Name	Functions	Remarks	
Cate						
	L1/R, I	L2/S,L3/T L2/N	Main circuit power inputs	Connect the three-phase input power lines. Connect the single-phase input power lines.		
Main circuit	R0, T0	R0, T0 Auxiliary power input for the control circuit		For a backup of the control circuit power supply, connect AC power lines same as that of the main power input.	Type 0059 or above (400V only)	
	R1, T1		Auxiliary power input for the cooling fans	Normally, no need to use these terminals. Use these terminals for an auxiliary power input of the fans in a power system using a power regenerative PWM converter.	Type 0203 or above (400V only)	
ain	U, V, V P(+), F		Inverter outputs For DC reactor connection	Connect a three-phase motor. Connects a DC reactor.		
Σ	P(+), N		For BRAKING UNIT connection/For DC bus	Connects a braking resistor via the braking unit. Used for a DC bus connection system.		
	P(+), C	DB	Braking resistor	Connect an external braking resistor (option).	Type 0072 or below (400V series) Type 0069 or below (200V series)	
	€G		Grounding for inverter	Grounding terminals for the inverter.		
	[13]		Power supply for the potentiometer	Power supply (+10 VDC) for frequency command potentiometer (Variable resistor : 1 to 5 k Ω is applicable). The potentiometer of 1/2 W rating or more should be connected.	Maximum supply rating : 10 VDC, 10 mADC.	
			Analog setting voltage input	- External input voltage to be used as a below command.	Input impedance : 22 kΩ	
			<normal operation=""></normal>	0 to +10 VDC / 0 to 100% (0 to +5 VDC / 0 to 100%) 0 to ±10 VDC / 0 to ±100% (0 to ±5 VDC / 0 to ±100%)	Maximum input level : ±15 VDC Input level is limited among	
				+10 to 0 to -10VDC / -100% to 0 to 100%	-10 to 10 VDC regardless of	
			<inverse operation=""></inverse>	-10V to 0 to +10VDC / +100% to 0 to -100%	excessive input of ±10 VDC.	
			(Main frequency setting)	-Use as the main frequency command set point.	Gain : 0 to 200%	
			(PID control) (Auxiliary frequency setting1,2)	-Use as PID command value or PID feedback signal. -Use as additional auxiliary setting to various frequency setting.	Offset : 0 to ±5% Bias : ±100%	
	[12]		(Analog input monitor)	-By inputting analog signals from various sensors such as the temperature sensors in air conditioners to the inverter, you can monitor the state of external devices via the communications link. By using an appropriate display coefficient, you can also have various values to be converted into physical quantities such as temperature and pressure before they are displayed.	Filter : 0.00 to 5.00s	
			(Gain setting)	-Use as gain for the frequency command.		
			(Torque limit value)	-0% to 200% for 0 to 10 VDC -Use as analog torque limit value		
			,	-Used as analog torque command value / Torque current command value.		
			(Torque command/Torque current command)	(The PG option card is required.)		
			(Torque bias amount)	-Used as analog torque bias command value. (The PG option card is required.)		
		(C1)	(Speed limit value) Analog setting voltage input	-Used as analog speed limit value of FWD/REV.(The PG option card is required.) - External input voltage to be used as a below command.	Input impedance: 250Ω	
			<normal operation=""></normal>	4 to 20 mADC / 0 to 100% / -100% to 0 to 100% (*1) 0 to 20 mADC / 0 to 100% / -100% to 0 to 100% (*1)	Maximum input 30 mADC Input level is limited up to 20	
			<inverse operation=""></inverse>	20 to 4 mADC / 0 to 100%/ -100% to 0 to 100% (*1) 20 to 0 mADC / 0 to 100%/ -100% to 0 to 100% (*1)	mADC regardless of excessive input of 20 mADC.	
			(Main frequency setting) (PID control)	-Use as the main frequency command set point. -Use as PID command value or PID feedback signal.	Gain: 0 to 200%	
			(Auxiliary frequency setting1,2)	-Use as additional auxiliary setting to various frequency setting.	Offset: 0 to ±5% Bias: ±100% Filter: 0.00 to 5.00s	
Analog inputs				(Analog input monitor)	-By inputting analog signals from various sensors such as the temperature sensors in air conditioners to the inverter, you can monitor the state of external devices via the communications link. By using an appropriate display coefficient, you can also have various values to be converted into physical quantities such as temperature and pressure before they are displayed.	Tinter. 0.00 to 5.003
Anal			(Gain setting)	-Use as gain for the frequency command. -0 to 200% for 4(0) to 20mADC		
			(Torque limit value)	-Use as analog torque limit value		
			(Torque command/Torque current command)	-Used as analog torque command value / Torque current command value. (The PG option card is required.)		
			(Torque bias amount)	-Used as analog torque bias command value.(The PG option card is required.)		
	[C1]	(V2)	(Speed limit value)	-Used as analog speed limit value of FWD/REV.(The PG option card is required.)		
	[01]	(VZ)	Analog setting voltage input	 External input voltage to be used as a below command. 0 to +10 VDC/ 0 to 100% /-100 to 0 to 100% (0 to +5 VDC / 0 to 100%) 	Input impedance: 22kΩ Maximum input ±15 VDC	
			<normal operation=""></normal>	0 to +10 VDC/ 0 to ±100% /-100 to 0 to 100%(1) (0 to ±5 VDC / 0 to ±100%) +10 to 0VDC/0 to 100%/-100% to 0 to 100%	Input level is limited among -10 to 10 VDC regardless of	
			<inverse operation=""></inverse>	± 10 to 0 VDC/0 to $\pm 100\%$ 100% to 0 to 100% (*1) (+5 to 0 VDC/0 to $\pm 100\%$)	excessive input of ±10 VDC.	
			(Main frequency setting)	-Use as the main frequency command set point.	Gain: 0 to 200%	
			(PID control) (Auxiliary frequency setting1,2)	-Use as PID command value or PID feedback signal. -Use as additional auxiliary setting to various frequency setting.	Offset: 0 to ±5% Bias: ±100%	
			(Analog input monitor)	-By inputting analog signals from various sensors such as the temperature sensors in air conditioners to the inverter, you can monitor the state of external devices via the communications link. By using an appropriate display coefficient, you can also have various values to be converted into physical quantities such as temperature and pressure before they are displayed.	Filter: 0.00 to 5.00s	
			(Gain setting)	-Use as gain for the frequency command.		
			(Torque limit value)	-0 to 200% for 0 to 10 VDC -Used as analog torque limit value		
			(Torque IImit Value) (Torque command/Torque current command)	-Used as analog torque ilmit value -Used as analog torque command value / Torque current command value (The PG option card is required.)		
			(Torque bias amount)	-Used as analog torque bias command value.(The PG option card is required.)		
			(Speed limit value)	-Used as analog speed limit value of FWD/REV.(The PG option card is required.)		
		(PTC)	(PTC thermistor)	-PTC thermistor connection to protect the motor overheat.	This terminal is stantistic 0. (1. 1. 2. 1)	
	[11]		Analog common	Common terminals for analog input signals [12], [13], [C1], and analog output signals [FM].	This terminal is electrically isolated from terminal [CM], [CMY].	



Categoly	Symbol	Name	Functions	Remarks		
		Analog monitor	The output can be either analog DC voltage (0 to 10 VDC), analog DC current (4(0) to 20 mADC) or pulse train (25 to 32000 p/s). Any one item can be selected from the following items.			
		<voltage output="">(*3)</voltage>	0 to +10 VDC / 0 to 100% (0 to +5 VDC / 0 to 100%)			
Analog outputs			Input impedance of the external device: Min. $5k\Omega$ (at 0 to 10 VDC output) (While the terminal is outputting 0 to 10 VDC, it is capable of driving up to two analog voltmeters with 10 $k\Omega$ impedance.)			
	[FM]	<current output="">(*3)</current>	4 to 20 mADC / 0 to 100% 0 to 20 mADC / 0 to 100% Input impedance of the external device: Max. 500Ω (at 4(0) to 20 mA DC output)	Gain: 0 to 300%		
Analog	[FM2] ^{*2}	Pulse monitor(*3)	Output form Pulse output: 25 to 32000 p/s at full scale, Pulse duty: approx. 50%			
		Monitor data	Output frequency1 (Before slip compensation) Output frequency2 (After slip compensation) Output current Output voltage Output torque Output current Output voltage Output torque Output torque Output sed / Estimated speed OL link bus voltage Universal AO Motor output Analog output calibration PID command (SV) PID output (MV) Position deviation is ynchronous operation(The PG option card is required.) Customizable logic output 1 to 10 PG feedback value (The PG option card is required.)			
	[CM]	Digital Common	Common terminals for the digital input signals.			
	[X1]	Digital input 1	•Select multi-frequency (0 to 1 steps)•Select multi-frequency (0 to 3 steps)•Select multi-frequency (0 to 7 steps)•Select multi-frequency (0 to 15 steps)•Select ACC/DEC time (2 steps)•Select ACC/DEC time (4 steps)•Enable 3-wire operation•Coast to a stop•Reset alarm•Enable external alarm trip•Ready for jogging•Select frequency command 2/1			
	[X2]	Digital input 2	Select motor 2 (M2) Select torque limiter level 2/1 Switch to commercial power (60 Hz) DOWN (Decrease output frequency) Cancel PID control Interlock Enable communications link via RS-485 or fieldbus (option) Select torque control			
	[X3]	Digital input 3	Universal DI Enable auto search for idling motor speed at starting Force to stop Pre-excitation (EXITE) Reset PID integral and differential components Hold PID integral component Select local (keypad) operation Activate the limit switch at start point Start/reset Switch to the serial pulse receiving mode	Operation current at ON Source current: 2.5 to 5 mA		
Digital inputs	[X4]	Digital input 4	Enter the return mode Enable overload stop Servo lock command Pulse train input Battery / UPS operation Select torque bias 1 Select torque bias 2 Hold torque bias Check brake control Cancel line speed control Hold the linel speed control	Source current: 9.7 to 16 mA (terminal [X5])Pulse train input Voltage level: 2 V or below Operation current at OFF Allowable leakage current:		
	[X5]	Digital input 5 / Pulse train input	•Count the run time of commercial power-driven motor 1 •Count the run time of commercial power-driven motor 2 •Select droop control •Select parameter 1 •Select parameter 2 •Cancel customizable logic •Cancel automatic deceleration •Run forward command •No function assigned •PID multistep command 1	0.5 mA or less Voltage: 22 to 27 VDC		
	[FWD]	Run forward command	•PID multistep command 2 -SINK/SOURCE is switchable by using the internal slide switch. -These function codes may also switch the logic system between normal and negative to define how the inverter logic interprets either ON or OFF status of each terminal.			
	[REV]	Run reverse command	-Terminal [X5] can be defined as a pulse train input terminal with the function codes. (Using the PG interface interface card makes the pulse train input function assigned to the inverter's terminal [X5] invalid.) Use exclusively with one digital input. 0 to 30kHz(Open Collector) / 100kHz(Push-pull)			

Categoly	Symbol	Name	Functions	Remarks
Cate				
	[PLC]	PLC signal power	 (1) Power supply for programmable controller output logic circuit (Max DC24V DC100mA.) (2) Power supply for transistor output logic circuit 	
	[CM]	Digital input common	Common terminals for the digital input signals.	
utputs	[Y1]	Transistor output 1	 Inverter running Inverter output on Frequency (speed) arrival signal Frequency (speed) arrival signal Frequency (speed) arrival signal Frequency (speed) detected Inverter output limiting Inverter ready to run Stage transition signal for pattern operation Cole completion signal for pattern operation Colo completion stage 1 Pattern operation stage 2 Pattern operation stage 4 Cooling fan in operation Auto-resetting Universal DO Synchronization completed Reference loss detected Current detected 2 Current detected 3 Current detected 3 Eucw current detected 	24 VDC (22 to 27 VDC), Max. 100 mA This terminal is electrically isolated from terminal [11]s and [CMY].
Transistor outputs	[Y2]	Transistor output 2	•Under PID control •Motor stopped due to slow flowrate under PID control •Low output torque detected •Torque detected 1 •Torque detected 2 •Motor 1 selected •Motor 2 selected •Running forward •Running reverse •In remote operation •Motor overheat detected by thermistor •Brake signal •Terminal [C1] wire break •Speed valid •Speed agreement •PG error detected •Low Voltage detected •Stop position override alarm •Current position count overflowed •Positioning completion signal •Timer output •Alarm indication 1 •Alarm indication 2 •Alarm indication 4 •Alarm indication 8 •Light alarm •Alarm output (for any alarm) •Enable circuit failure detected •Customizable logic output signal 1 •Customizable logic output signal 2 •Customizable logic output signal 3 •Customizable logic output signal 4 •Customizable logic output signal 7 •Customizable logic output signal 8 •Customizable logic output signal 9 •Customizable logic output signal 10	and [CMY]. allowable range: +22 to +27 VDC, 50 mA max. Leakage current 0.1mA or less
	[CMY]	Transistor output common	Common terminal for transistor output signal terminals.	This terminal is electrically isolated from terminal [11]s and [CM]s.
Relay output	[30A], [30B], [30C]	Alarm relay output (for any error)	-This outputs a non-voltage(dry) contact signal (1c) when the inverter is stopped with the protective function. -As a general-purpose relay output, the same functions as terminal Y can be assigned. -The logic value is switchable between "[30A] and [30C] are excited" and "non-excited."	Contact rating: 250 VAC, 0.3 A cosø=0.3 48 VDC, 0.5A Contact life: 200000 times (Switching at intervals of one second)
Functional safety	[EN1], [EN2]	Enable Input 1 Enable Input 2	Compliance with EN ISO13849-1;2008 Cat.3 PL:e -Turning off the circuit between terminals [EN1] and [PLC] or terminals [EN2] and [PLC] stops the inverter's output transistor. (Safe Torque Off: STO) -These terminals are exclusively used for the source mode input and cannot be switched to the sink mode. -If either one of these input terminals is kept OFF for 50 ms or more, the inverter interprets it as a discrepancy, causing an alarm ECF. This alarm state can be cleared only by turning the inverter off and on.	Source current at Turn-on : 5-10mA Threshold voltage between [PLC] - [EN] : 2V (Turn off) : 22 to 27V (Turn on) leakage current : 0.5mA or less
	[PLC]	PLC signal power	 (1) Power supply for programmable controller output logic circuit (Max DC24V DC100mA.) (2) Power supply for transistor output logic circuit 	



Categoly	Symbol	Name	Functions	Remarks
Communication	RJ-45 connector for the keypad	Standard RJ-45 connector (RS-485 communication port 1)		
	[DX+], [DX-], [SD]	Standard RJ-45 connector (RS-485 communication port 2) (*4)	A communications port transmits data through the RS-485 multipoint protocol between the inverter and a personal computer or other equipment such as a PLC. The protocol selection is available from the following. - Modbus RTU - Fuji general-purpose inverter protocol - Asynchronous start-stop system • Half-duplex - Max. transmission cable length : 500 m (1640 ft) - Maximum communication speed : 38.4kbps	
	[CAN+], [CAN-], [SHLD]	Standard RJ-45 connector (CAN communication port) (*5)	Commicication Profile: CiA CANopen DS-301 and DSP-402	

(*1) In case of applying bais/gain function. (*2) Only FRN□□E2□ - □ GB / □K has the FM2 output. Not pulse monitor but analog monitor (voltage / current output) is available. (*3) Exclusive use. Need to swich on the terminal PCB. (*4) FRN□□E2□ - □GA has the RJ-45 connector on the terminal PCB. The CAN bus communication is also available via this connector. But it can not use with RS-485 communication at the same time. FRN□□E2□ - □CP (□C K on the terminal PCB) is a via for the terminal PCB.

FRN ____E2_ - __GB /__K has the bar terminal on the terminal PCB instead of the RJ45 connector. The CAN bus communication is not available in this type. (*5) In the RJ-45 connector on the terminal PCB. Concurrent use with RS-485 communications is not available.

Туре How To Read The Model Number 0022 FRN 2 Ε 4 Series name: Destination: **FRN: FRENIC Series** E: Europe K: Korea Three phase 400V class: GO: Global Rating current level of ND specification •: A: 1 CAN terminal, 1 analog current output [Model: 0002 to 0590] : B: NONE CAN terminal, 2 analog current output Three phase 200V class: Input power supply: Rating current level of HND specification 4: Three phase 400V class [Model: 0001 to 0115] 2: Three phase 200V class Single phase 200V class: 7: Single phase 200V class Rating current level of HHD specification [Model: 0001 to 0011] S: Standard (basic type) E: EMC filter built-in type Applicable tiled For industrial, High performance, Multiple Functionality Development code 2: 2 -

External Dimensions

FRN0005E2S-7

152(5.98) 104(4.09) 48(1.89)



58(2.28)



External Dimensions









Power supply voltage	Inverter type	Dimension [mm(inch)]		
rower supply vollage	inverter type	D	D1	D2
3-phase 400V series	FRN0012E2S-4	143(5.63)	85(3.35)	58(2.28)
3-phase 200V series	FRN0020E2S-2	143(5.63)	85(3.35)	58(2.28)
1-phase 200V series	FRN0011E2S-7	143(5.63)	85(3.35)	58(2.28)

Power supply voltage	Inverter type
3-phase 400V series	FRN0022E2S-4
5-phase 400V series	FRN0029E2S-4
3-phase 200V series	FRN0030E2S-2
5-phase 200V series	FRN0040E2S-2



12(0.43)	D(9.84) 6(8.9)	<u>12(0.47)</u> 2×ø10(0.39)	[
400(15.75) 378(14.88)			
11(0.43)		4×Mi (877 9975 8177 8177 9175 8177	



External Cooling Panel Cut out

Power supply voltage	Inverter type
3-phase 400V series	FRN0059E2 -4 🗌
	FRN0072E2 -4
3-phase 200V series	FRN0088E2S-2
	FRN0115E2S-2

Inverter type
FRN0037E2S-4
FRN0044E2S-4
FRN0056E2S-2
FRN0069E2S-2

External Dimensions



3-phase 400V series	FRN0085E2 -4	
3-phase 400V series	FRN0105E2 -4	
MAX361.2(1		nch)]











FRN0290E2 -4

FRN0590E2 -4

MAX886.4(27.02 680(26.77) 690(1.42) (1.97) R (1.97) R (1.	2) [Unit:mm(inch) 230(11.42) 50(1.97) 380(14.17) 6(0.24) 180(7.09) 4(0.16) 3xet 5(0.59) 4(0.16)
8	
	External Cooling Panel Cut out
Power supply voltage	Inverter type
3-phase 400V series	FRN0520E2 -4 -4



Power supply voltage	Inverter type	
3-phase 400V series	FRN0361E2 -4	
3-phase 400V series	FRN0415E2 -4	







Power supply voltage	Inverter type	Dimension [mm]		
Fower supply voltage	inverter type	D	D1	D2
3-phase 200V series	FRN0001E2E-2GA	112	104	8
	FRN0002E2E-2GA	112	104	8
	FRN0004E2E-2GA	127	104	23
	FRN0006E2E-2GA	152	104	48
1-phase 200V series	FRN0001E2E-7GA	112	104	8
	FRN0002E2E-7GA	112	104	8
	FRN0003E2E-7GA	127	104	23

External Dimensions

External Dimensions

External Dimensions







Power supply voltage	Inverter type	Dimension [mm]		
Power supply voltage	inverter type	D	D1	D2
3-phase 400V series	FRN0002E2E-4GA	162	128	34
5-phase 400V series	FRN0004E2E-4GA	186	128	58
1-phase 200V series	FRN0005E2E-7GA	129	95	34





Power supply voltage	Inverter type
3-phase 400V series	FRN0006E2E-4GA
	FRN0007E2E-4GA
	FRN0012E2E-4GA
	FRN0010E2E-2GA
3-phase 200V series	FRN0012E2E-2GA
	FRN0020E2E-2GA
1-phase 200V series	FRN0008E2E-7GA
	FRN0011E2E-7GA







Power supply voltage	Inverter type
3-phase 400V series	FRN0022E2E-4E
	FRN0029E2E-4E







Power supply voltage	Inverter type
3-phase 400V series	FRN0037E2E-4E
	FRN0044E2E-4E

[Unit:mm]



Keypad



Options

NEMA1 Kit

It's possible to comply with enclosure type NEMA1 (UL TYPE1 certified) with mounting NEMA1 kit.

Power supply Voltage	Inverter type	Option type	Power supply Voltage	Inverter type	Option type	
	FRN0002E2S-4#	NEMA1-02E2-4		FRN0001E2S-2#		
	FRN0004E2S-4#			FRN0002E2S-2#	NEMA1-02E2-27	
	FRN0006E2S-4#	NEMA1-12E2-24		FRN0004E2S-2#	NEMA1-04E2-2	
	FRN0007E2S-4#			FRN0006E2S-2#	NEMA1-06E2-2	
	FRN0012E2S-4#	NEMA1-20E2-247		FRN0010E2S-2#		
	FRN0022E2S-4#			FRN0012E2S-2#	NEMA1-12E2-24	
	FRN0029E2S-4#	NEMA1-40E2-24	Three-phase 200V	FRN0020E2S-2#	NEMA1-20E2-247	
	FRN0037E2S-4#			FRN0030E2S-2#		
	FRN0044E2S-4#	NEMA1-69E2-24		FRN0040E2S-2#	NEMA1-40E2-24	
	FRN0059E2 -4#	NEMA1-72E2-4	-	FRN0056E2S-2#	NEMA1-69E2-24	
Three-phase 400V	FRN0072E2 -4#			FRN0069E2S-2#		
	FRN0085E2 -4#			FRN0088E2 -2#	NEMA1-72E2-4	
	FRN0105E2 -4#	NEMA1-105E2-4		FRN0115E2 -2#		
	FRN0139E2 -4#	NEMA1-203E2-4	Single-phase 400V	FRN0001E2S-7#		
	FRN0168E2 -4#			FRN0002E2S-7#	NEMA1-02E2-27	
	FRN0203E2 -4#			FRN0003E2S-7#	NEMA1-03E2-7	
	FRN0240E2 -4#			FRN0005E2S-7#	NEMA1-05E2-7	
-	FRN0290E2 -4#	NEMA1-110G1-4		FRN0008E2S-7#	NEMA1-08E2-7	
	FRN0361E2 -4#			FRN0011E2S-7#	NEMA1-20E2-247	
	FRN0415E2 -4#	NEMA1-160G1-4				
	FRN0520E2 -4#	NEMA1-590E2-4				
	FRN0590E2 -4#					

#: Destination GA: for global w/ terminal block, GB: for global w/o terminal block, E: for Europe.

S: Standard (basic type), E: EMC filter built-in type (0059 to 0590)

Options

Adapter		
Туре	Option	Functions
OPC-E2-ADP1	Mounting adapter for option card	ADP1:The adapter is mounted on the front side of the inverter. The adapter is used from 0002 to 0044 of 400V, 0001 to 0069 of 200V for FRENIC-Ace.
OPC-E2-ADP2		ADP2:The adapter is mounted inside of the inverter. The adapter is used from 0059 to 0072 of 400V, 0069 to 0115 of 200V for FRENIC-Ace.
OPC-E2-ADP3		ADP3:The adapter is mounted inside of the inverter. The adapter is used in more than 0085 of 400V for FRENIC-Ace.

Communication, I/O Parts

Туре	Option	Functions								
OPC-DEV	DeviceNet communication card	This card enables operation instruction and frequency command to be set from the DeviceNet master, allowing operation conditions to be monitored and all the function codes to be changed and checked.	No. of connection nodes: max. 64 units (including the master unit) MAC ID: 0~63 Insulation: 500V DC (photocoupler insulation) Communications rate: 500kbps/250kbps/125kbps Network consumed power: max. 80mA, 24V DC							
OPC-CCL	CC-Link communication card	This card enables operation instruction and frequency command to be set from the CC-Link master, allowing operation conditions to be monitored and all the function codes to be changed and checked.	No. of connection units: 42 units Communications method: CC-Link Ver1.10 and Ver2.0 Communications rate: 156kbps~10Mbps							
OPC-PDP3	PROFIBUS-DP communication card	This card enables operation instruction and frequency command to be set from the PROFIBUS-DP master, allowing operation conditions to be monitored and all the function codes to be changed and checked.	Communications rate: 9.6kbps~12Mbps Transmission distance: ~1,200m(3900ft) Connection connector: 2x6-pole terminal block							
OPC-COP2	CANopen communication card	This card enables operation instruction and frequency command to be set from the CANopen master (such as PC and PLC), allowing all the function codes to be set and checked.	No. of connection nodes: 127 units Communications rate: 20k, 50k, 125k, 250k, 500k, 800k, 1Mbps Transmission distance: ~2,500m(8200ft)							
OPC-PRT	Ethernet comunication card	This interface card allows to connect FRENIC-Ace to Supported protocols currently include:PROFINET IC								
OPC- DIO	Digital I/O interface card	DI: The frequency set-point can be given by 8,12 bit 13 digital inputs are available mounting this card in code and the digital outputs (extended 8 point) are a	the inverter. DO: The monitoring with 8bit binary							
OPC-AIO	Analog I/O interface card	The Analog I/O interface card enables the FRENIC-Ace inverter and output analog monitors from the inverter.	series of the inverter to input analog set-points to the							

* Parts adapter is necessary on the occasion of setting.

Parts Using The Control Terminal Stand									
Туре	Option	Functions							
OPC-E2-RS	RS-485 communication card	The RS-485 communication card provides two ports exclusively designed for use with the FRENIC-Ace series of the inverters.							
OPC-E2-PG	PG interface (5V) card	Speed control, position control and synchronous drive are available mounting this card in the inverter. • Open collector (pull-up resistor: 620Ω): 30kHz • Complementary (totem-pole push-pull): 30kHz • Voltage output: 5V							
OPC-E2-PG3	PG interface (12/15V) card	Speed control, position control and synchronous drive are available mounting this card in the inverter. • Open collector (pull-up resistor: 2350Ω): 30kHz • Complementary (totem-pole push-pull): 100kHz • Voltage output: 12V/5V							

Keypad		
Туре	Option	Functions
TP-A1-E2C	Multi-functional keypad	LCD(Liquid Crystal Display) with a back light.
TP-E1U	Keypad with USB	The keypad for the USB connection with the PC.

DC Reactor (DCR -)



	Nominal	al Inverter Type				_		Dimension [mm] Approx										
Voltage	applied motor	ND	HD	HND	HHD	Reactor	Fig								_		Weight	
Ũ	[kW]	Specification	Specification	Specification	Specification	Туре	-	W	W1	D	D1	D2	н	H1	G	J	[kg]	
	0.4	_	_	_	FRN0002E2 -4#	DCB4-0.4				90	72	15				- M4 -	1	
	0.75	FRN0002E24#	FRN0002E2 -4#	EBN0002E24#													1.4	
	1.1			FRN0004E2 -4#		DCR4-1.5		66	56			20	94		M4(5.2×8)			
	1.5	FRN0004E24#	11111000422		FRN0006E2				l l								1.6	
	2.2							\vdash	<u> </u>		<u> </u>	45					2	
							-	86	71	100	80	15		_	M5(6×9)		2	
	3	FRINUUU/E24#	FRN0007E24#	FRIN0007E24#	-	DCR4-3.7						20	110					
	3.7		_		FRN0012E24#		A										2.6	
	5.5	FRN0012E24#	FRN0012E24#				-											
	7.5				FRN0029E2-4#		-	111	95			24	130				4.2	
	11		FRN0029E2 -4#											-		M5	4.3	
	15	FRN0029E2 -4#	FRN0037E2 -4#	FRN0037E2-4#	FRN0044E2 -4#	DCR4-15						15	168		M6(7×11)		5.9	
	18.5	FRN0037E2 -4#	FRN0044E2 -4#	FRN0044E2 -4#	FRN0059E2 -4#	DCR4-18.5		146	124	120	96	25	171			M6	7.2	
	22	FRN0044E2 -4#	FRN0059E2 -4#	FRN0059E2 -4#	FRN0072E2 -4#	DCR4-22A						20	171			1010	1.2	
a 1	30	FRN0059E2 -4#	FRN0072E2 -4#	FRN0072E2 -4#	FRN0085E2 -4#	DCR4-30B	В	152	90	157	115	100	130	190	M6(ø8)		13	
3-phase 400V	37	FRN0072E2 -4#	FRN0085E2 -4#	FRN0085E2 -4#	FRN0105E2 -4#	DCR4-37C	С	210	185	101	81	105	125	_	M6(7×13)		7.4	
4000	45					DCR4-45B	В	171	110	165	125	110	150	210	M6(ø8)	M8	18	
	45	FRN0085E24#	FRN0105E2 -4#	FRN0105E2	FRN0139E2-4#	DCR4-45C	С	210	185	106	86	120	125	_	M6(7×13)		8.4	
						DCR4-55B	в	171	110	170	130	110	150	210	M6(ø8)		20	
	55	FRN0105E24#	FRN0139E24#	FRN0139E2 -4#	FRN0168E2-4#	DCR4-55C				96	76	120					11	
	75	EBN0139E2	FRN0168E2 -4#	ERN0168E2	EBN0203E2			255	225	106	86	125	145		M6(7×13)	M10	13	
	90		FRN0203E2 -4#					200		100	96	140	140		10(1 × 10)		15	
	110									116	90	175	155			M12	19	
			FRN0240E2 -4#					300	265	100		175	160	-	M8(10×18)			
	132		FRN0290E2 -4#							126	100	180					22	
	160		FRN0361E24#		FRN0415E2 -4#		С			131	103	<u> </u>			M10(12×22)		26	
	200				FRN0520E2-4#			350	310	141 146 161 146	113	185					30	
	220		FRN0520E24#	FRN0520E2 -4#	FRN0590E2-4#						118 133 118	200 210	190 225				33	
	250	-	FRN0590E2 -4#	_	-	DCR4-250C											35	
	280	FRN0520E2 -4#	-	FRN0590E2 -4#	_	DCR4-280C						210					37	
	315	FRN0590E2 -4#	-	-	-	DCR4-315C		400	345			200					40	
	0.1	-	-	_	FRN0001E2 -2#	DCR2-0.2				90		5					0.8	
	0.2	-	-	FRN0001E2 -2#	FRN0002E2 -2#	DCR2-0.2			56 71		72	Э					0.8	
	0.4	-	_	FRN0002E2 -2#	FRN0004E2 -2#	DCR2-0.4						15		-	N44/5 0 0		1	
	0.75	_	-	FRN0004E2 -2#	FRN0006E2 -2#	DCR2-0.75	1	66				20	94		M4(5.2×8)		1.4	
	1.1	_	_	FRN0006E2 -2#	_	DCR2-1.5	1									M4		
	1.5	_	_	_	FRN0010E2 -2#		1					-					1.6	
	2.2	_	_	FBN0010F2 -2#	FRN0012E2		1					10	110			1	1.8	
3-phase	3	_	_	FRN0012E2 -2#		DCR2-3.7	1	86							M5(6×9)			
200V	3.7	_	_					00				20			1110(0/0)		2.6	
	5.5				FRN0020E2 -2#	DCR2-5.7			<u> </u>		80	20				+	3.6	
								111	95			22	130			M5		
	7.5	-	_	FRN0030E2S-2#	FRN0040E2S-2#	DCR2-7.5	A	111	90			23	107			Me	3.8	
	11	_	_	FRN0040E2S-2#	FRN0056E2S-2#	DCR2-11			124			24	137		M6(7×11)	M6	4.3	
	15	_	-	FRN0056E2S-2#	FRN0069E2S-2#	DCR2-15						15			,		5.9	
	18.5	_	_	FRN0069E2S-2#	FRN0088E2S-2#	DCR2-18.5		146			96	25	180			M8	7.4	
	22	_	_	FRN0088E2S-2#	FRN0115E2S-2#	DCR2-22A						_					7.5	
	30	_	_	FRN0115E2S-2#	_	DCR2-30B		152	52 90	156	116	115	130	190	M6(ø8)	M10	12	
single- phase 200V	0.1	_	-		FRN0001E2 -7#	DCR2-0.2						5	- 94	_	M4(5.2×8)	M4 -	0.8	
	0.2	—	-	-	FRN0002E2 -7#	DCR2-0.4		66	56	90	72	15					0.0	
	0.4	-	-	_	FRN0003E2 -7#	DCR2-0.75		00	00								1.4	
	0.75	_	_	_	FRN0005E2 -7#	DCR2-1.5											1.6	
	1.5	-	-	-	FRN0008E2 -7#		1					20	4.10					
	2.2	_	_	_	FRN0011E2-7#		1	86	71	100	80		110		M5(6×9)		2.6	
					11													

Options



When running general-purpose motors

Driving a 400V general-purpose motor When driving a 400V general-purpose motor with an inverter using extremely long cables, damage to the insulation of the motor may occur. Use an output circuit filter (OFL) if necessary after checking with the motor manufacturer. Fuji's motors do not require the use of output circuit filters because of their reinforced insulation.

Torque characteristics and temperature rise
When the inverter is used to run a general-purpose
motor, the temperature of the motor becomes
higher than when it is operated using a commercial
power supply. In the low-speed range, the cooling
effect will be weakened, so decrease the output
torque of the motor. If constant torque is required in
the low-speed range, use a Fuji inverter motor or a
motor equipped with an externally powered
ventilating fan.

Vibration

When the motor is mounted to a machine, resonance may be caused by the natural frequencies, including that of the machine. Operation of a 2-pole motor at 60Hz or more may cause abnormal vibration.

- * Study use of tier coupling or dampening rubber.
- * It is also recommended to use the inverter jump frequency control to avoid resonance points.

Noise

When an inverter is used with a general-purpose motor, the motor noise level is higher than that with a commercial power supply. To reduce noise, raise carrier frequency of the inverter. High-speed operation at 60Hz or more can also result in more noise.

When running special motors

· Explosion-proof motors

When driving an explosion-proof motor with an inverter, use a combination of a motor and an inverter that has been approved in advance.

Brake motors

For motors equipped with parallel-connected brakes, their braking power must be supplied from the primary circuit (commercial power supply). If the brake power is connected to the inverter power output circuit (secondary circuit) by mistake, problems may occur.

Do not use inverters for driving motors equipped with series-connected brakes.

Geared motors

If the power transmission mechanism uses an oillubricated gearbox or speed changer/reducer, then continuous motor operation at low speed may cause poor lubrication. Avoid such operation.

Single-phase motors

Single-phase motors are not suitable for inverterdriven variable speed operation. Use three-phase motors.

Environmental conditions

Installation location

Use the inverter in a location with an ambient temperature range of -10 to 50°C. The inverter and braking resistor surfaces become

hot under certain operating conditions. Install the inverter on nonflammable material such as metal. Ensure that the installation location meets the environmental conditions specified in "Environment" in inverter specifications.

Combination with peripheral devices

Installing a molded case circuit breaker (MCCB)

Install a recommended molded case circuit breaker (MCCB) or an earth leakage circuit breaker (ELCB) in the primary circuit of each inverter to protect the wiring. Ensure that the circuit breaker capacity is equivalent to or lower than the recommended capacity.

Installing a magnetic contactor (MC) in the output (secondary) circuit

If a magnetic contactor (MC) is mounted in the inverter's secondary circuit for switching the motor to commercial power or for any other purpose, ensure that both the inverter and the motor are fully stopped before you turn the MC on or off. Remove the surge killer integrated with the MC.

Installing a magnetic contactor (MC) in the input (primary) circuit

Do not turn the magnetic contactor (MC) in the primary circuit on or off more than once an hour as an inverter fault may result. If frequent starts or stops are required during motor operation, use FWD/REV signals.

· Protecting the motor

The electronic thermal facility of the inverter can protect the general-purpose motor. The operation level and the motor type (general-purpose motor, inverter motor) should be set. For high-speed motors or water-cooled motors, set a small value for the thermal time constant to protect the motor.

If you connect the motor thermal relay to the motor with a long cable, a high-frequency current may flow into the wiring stray capacitance. This may cause the relay to trip at a current lower than the set value for the thermal relay. If this happens, lower the carrier frequency or use the output circuit filter (OFL).

Discontinuance of power-factor correcting capacitor Do not mount power factor correcting capacitors in the inverter (primary) circuit. (Use the DC DECODER (primary) circuit.

REACTOR to improve the inverter power factor.) Do not use power factor correcting capacitors in the inverter output circuit (secondary). An overcurrent trip will occur, disabling motor operation.

Discontinuance of surge killer

Do not mount surge killers in the inverter output (secondary) circuit.

Reducing noise

Use of a filter and shielded wires are typical measures against noise to ensure that EMC Directives are met.

Measures against surge currents

If an overvoltage trip occurs while the inverter is stopped or operated under a light load, it is assumed that the surge current is generated by open/close of the phase-advancing capacitor in the power system.

We recommend connecting a DC REACTOR to the inverter.

Megger test

When checking the insulation resistance of the inverter, use a 500V megger and follow the instructions contained in the Instruction Manual.

Wiring

· Wiring distance of control circuit

When performing remote operation, use the twisted shield wire and limit the distance between the inverter and the control box to 20m.

Wiring length between inverter and motor
 If long wiring is used between the inverter and the motor, the
 inverter will overheat or trip as a result of overcurrent (high frequency current flowing into the stray capacitance) in the
 wires connected to the phases. Ensure that the wiring is
 shorter than 50m. If this length must be exceeded, lower the
 carrier frequency or mount an output circuit filter (OFL).
 When wiring is longer than 50m, and sensorless vector
 control or vector control with speed sensor is selected,

Wiring size

execute off-line tunina.

Select cables with a sufficient capacity by referring to the current value or recommended wire size.

Wiring type

Do not use multicore cables that are normally used for connecting several inverters and motors.

Grounding

Securely ground the inverter using the grounding terminal.

Selecting inverter capacity

· Driving general-purpose motor

Select an inverter according to the applicable motor ratings listed in the standard specifications table for the inverter. When high starting torque is required or quick acceleration or deceleration is required, select an inverter with a capacity one size greater than the standard.

Driving special motors

Select an inverter that meets the following condition: Inverter rated current > Motor rated current.

Transportation and storage

When transporting or storing inverters, follow the procedures and select locations that meet the environmental conditions that agree with the inverter specifications.

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