### DIGITAL HEIGHT GAUGE

#### Steel plated bottom base for wear resistance



TOL button (setting tolerance)

- Using the [TOL] button enables you to check if measured value is within a specified range or not easily.
  Press the [TOL] button until "SET" blinks on display, and the Taj symbol is displayed. In this state the maximum tolerance can be specified.
- Holding down the [TOL] button will change the blinking position. Release [TOL] button when number to change is blinking, press again to change number +/-. Repeat until desired value is displayed. When the value is set, select [SET] and press the [TOL] button to save setting. 2.
- When 「▼」 is displayed, use the same procedure to set З.
- the minimum tolerance level. Press "TOL" button to return to blinking "SET" on display. Tolerance is now set. 4.
- 5. When taking a measurement:
  - ●If the value is within the measurement tolerance, LCD will display 「OK」
  - LCD will display 「承」
  - ●If the value is below the measurement tolerance, LCD will display 「▼」

Indicator holder arm

FOR VH-30D 🛍 😱

 $\phi$  8 stem Holder (¢6 COLLET

CLAMP SCREW

Ø For VH-60D

SCRIBING CALIPER

DEPTH GAUGE

HEIGHT GAUGE

> For measuring of toolings and fixtures or for scribing work A dial indicator can be mounted with combination use of Indicator holder arm and Scriber clamp

MATERIAL

[LCD DISPLAY]

₩ 10K ¥ 10K ¥

USE

Vernier: Stainless steel

340

- Base: Cast iron
- Scriber: Carbide tipped

**FEATURES** 

- Digital display for easy reading
- Zero-setting at any position
- Display hold function
- Tolerance setting function

POWER

One SR44 (Silver oxide) battery included for testing

ACCESSORIES Indicator holder arm

Scriber ●ø6 collet

\*\* In case of using with a dial indicator, comparison measurement is recommended. Please refer to the master which is about the same height as works to be measured.



PDI

									Unit	s: mm
Model No.	А	В	С	D	Е	F	G	н	1	J
VH-30D	455	110	32	80	45	75	23	6	54	65
VH-60D	810	161	52	95	50	102	31	10.5	76	120

※ Quantization Error (+ 1 digit) not included

Order No.	Model No.	Measuring Range (mm)	Resolution (mm)	Accuracy * (mm)	Scale Adjustment (mm)	Weight
151210	VH-30D	300	0.01	± 0.04	0	2.6kg
151211	VH-60D	600	0.01	± 0.06	8	5kg

CALIPER

# CARBIDE TIPPED SCRIBER



P380



SDH-30

Zerust Film for Steel

#### DIMENSIONS

<u></u>		
		<u> </u>
+	B A	
		Units: mm

Model No.	А	В	С	D	Е	F
SDH-30	75	63	11.7	8	6	5.3
SDH-60	102	70	25	12	10	9

FEATURES

Scriber for digital height gauge VH-30D, VH-60D

MATERIAL

Stainless steel

Carbide tipped

Order No.	Model No.	Applicable Height Gauge	Weight
151215	SDH-30	VH-30D	30g
151216	SDH-60	VH-60D	100g



#### FEATURES

Dedicated indicator holder arm for VH-30D, VH-60D MATERIAL

Stainless steel

#### SPECIFICATIONS

Mount size: φ8mm (φ6mm collet included) ●Arm length: ADH-30…Approx. 75mm ADH-60····Approx. 30mm

Order No,	Model No.	Applicable Height Gauge	Weight
151217	ADH-30	VH-30D	35g
151218	ADH-60	VH-60D	20g

# SCRIBER CLAMP



CALIPER



Units: mm Model No. А в С D Е VH-30D-C 20 25 9 6 18 VH-60D-C 22 35 14.5 10 24

FEATURES

 Scriber clamp for digital height gauge VHS-30D, VHS-60D MATERIAL

Stainless steel

INDICATOR HOLDER

Order No.	Model No.	Applicable Model No.	Weight	
151222	VH-30D-C	VH-30D	20g	
151223	VH-60D-C	VH-60D	50g	





HEIGHT GAUGE



FEATURES

Dedicated indicator holder for VH-30D

\*Indicator holder for VH-60D is VHS-T  $\Rightarrow$  refer to P198

MATERIAL Steel

### SPECIFICATIONS

•Mount size:  $\phi$  6mm,  $\phi$  8mm, Dovetail mount Arm length: Approx. 60mm

Order No.	Model No.	Applicable Height Gauge	Weight
151214	ADH-30D	VH-30D	45g